

**CERTIFICATE OF APPROVAL  
No CS 5065**

This is to certify that, in accordance with  
STS200 General Requirements for Certification of Enhanced Security Products  
The undermentioned products of

**PENDLE DOORS LTD**

**Anchor Mill, Moss Fold Road, Darwen, Lancs, BB3 0AQ**

**Tel: 01254 870 850 Fax: 01254 870 860**

Have been assessed against the requirements of the Technical Schedule(s)  
denoted below and are approved for use subject to the conditions  
appended hereto:

**CERTIFIED PRODUCT**

**External Security Doorset**

**TECHNICAL SPECIFICATION**

**STS201 - Enhanced security requirements for doorsets to satisfy the requirements of PAS24**

CLASSIFICATION			
Security	Weather	Strength	Material Specific
<b>PAS24 DKT</b>	<b>BS6375-1 800X</b>	<b>BS6375-2 Medium Duty</b>	<b>BS644</b>

NPD = No performance determined

**Signed and sealed for and on behalf of CERTISECURE**



Sir Ken Knight  
Chairman  
WCL Impartiality Committee



Paul Duggan  
Certification Manager  
Warrington Certification Ltd



Issued: 16<sup>th</sup> January 2015  
Reissued: 19<sup>th</sup> January 2016  
Valid to: 18<sup>th</sup> January 2021

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**CERTIFICATE No CS 5065**  
**PENDLE DOORS LTD**

**Pendle Doors – External Security Doorsets**

1. This approval relates to the use of the above in providing an enhanced security performance to PAS24:2012 annex A & annex B clauses B.4.3, B.4.4, B.4.5, B.4.6, B.4.7, B.4.8, B.4.9 for key-key and key-thumbturn operation, a weather performance of 800X to BS6375-1:2015 and a mechanical strength performance of Medium Duty to BS6375-2:2009.
2. The doorsets are approved on the basis of:
  - i. Initial type testing against PAS24 & BS6375. Exova Warringtonfire test reports WIL346187, WIL346188, WIL346189 & WIL357655.
  - ii. Audit testing at the frequency specified in STS 200 & STS 201 where relevant.
  - iii. A design appraisal against STS201 where relevant.
  - iv. Inspection and surveillance of factory production control at Anchor Mill, Moss Fold Road, Darwen, Lancs, BB3 0AQ
3. This approval is applicable to complete doorsets only.
4. This certification is designed to demonstrate compliance of the doorset specifically with PAS24 and the requirements of Secured by Design. If compliance is required to other regulatory or guidance documents there may be additional considerations or conflict to be taken into account.
5. This approval is applicable to single-leaf, glazed, open-in doorsets with or without sidelights and with or without letterplates at leaf dimensions up to those given in Table 1.
6. Approved hardware items are:
  - Nico stainless steel ball bearing security hinge
  - Winkhaus AV2 lock
  - Winkhaus XR6 Kitemarked cylinder KM531333
  - Mila Prosecure Handle.
  - Mila ProStyle Letterbox with UAP or Yale cowl

For the full specification of the product please refer to the constructional specification that accompanies this certificate.

Configuration	Maximum door leaf width (mm)	Maximum door leaf height (mm)	Door leaf thickness (mm)
Open-in, single-leaf only.	1220	2400	44

**Table 1. Permitted Door Leaf Dimensions**

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**PENDLE DOORS LTD**

**Pendle Doors – External Security Doorsets**

Configuration	Maximum frame width (mm)	Maximum frame height (mm)
Single leaf with or without toplights & sidelights*	2000	2900

**Table 2. Permitted Frame Dimensions**

\* ensuring maximum glazing sizes are not exceeded.

**Note:** Under no circumstances must either the maximum height or maximum width be exceeded without separate CERTISECURE approval.

7. The doorsets shall be mechanically fixed to wall constructions as described in manufacturers approved installation instructions.
8. Labels to the EWCL design referencing CERTISECURE, PAS24 DKT, Pendle Doors, and CERTISECURE certificate No. CS 5065 shall be affixed to each doorset in the prescribed position.
9. This approval relates to on going production. The doorset and/or its immediate packaging is identified with the manufacturer's name, the product name or number, the CERTISECURE name and mark together with the CERTISECURE Certificate number and application where appropriate.

**Further Information**

Further information regarding the details contained in this report may be obtained from Pendle Doors Ltd, Anchor Mill, Moss Fold Road, Darwen, Lancs (Tel: 01254 870 850 Fax: 01254 870 860)

Further information regarding CERTISECURE certification and other approved products can be obtained from Exova Warrington Certification Limited, Holmesfield Road, Warrington WA1 2DS (Tel: 01925 646777).