

1. Identification

Product identifier	Hylomar M all grades (Light, Medium and Heavy)
Other means of identification	
SDS number	1
Recommended use	Non-Setting and Non-Hardening Gasketing Compound.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer:	Hylomar Ltd.
Address:	Hylo House, Cale Lane, New Springs, Wigan, Greater Manchester, UK, WN2 1JT
Telephone number:	+44(0)1942 617000
E-mail address:	info@hylomar.co.uk
Contact person:	Technical Department
Emergency telephone:	1.866.519.4752 (USA, Canada, Mexico) 1-760-476-3962 Access code: 333544

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Highly flammable liquid and vapor. Causes serious eye irritation. May cause drowsiness or dizziness.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Avoid breathing mist or vapor.
Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. In case of fire: Use foam, carbon dioxide, dry powder or water fog for extinction.
Storage	Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Acetone	67-64-1	40 - 50
Silicon dioxide, crystalline silica-free	7631-86-9	10 - 20

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. Components not listed are either non-hazardous or are below reportable limits.

4. First-aid measures

Inhalation	Move into fresh air and keep at rest. If not breathing, give artificial respiration or give oxygen by trained personnel. Get medical attention if any discomfort continues.
Skin contact	Take off immediately all contaminated clothing. Wash skin thoroughly with soap and water. If irritation persists get medical attention.
Eye contact	Flush eyes thoroughly with water for at least 15 minutes. Remove any contact lenses. Get medical attention if any discomfort continues.
Ingestion	Rinse mouth thoroughly. Drink a few glasses of water or milk. Get medical attention if any discomfort continues.
Most important symptoms/effects, acute and delayed	Irritation of eyes and mucous membranes. Exposed individuals may experience eye tearing, redness, and discomfort. Vapors may cause drowsiness and dizziness.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water spray, foam, dry powder or carbon dioxide.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	By heating and fire, harmful vapors/gases may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace.
Fire fighting equipment/instructions	Cool containers exposed to heat with water spray and remove container, if no risk is involved. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	The product is highly flammable, and explosive vapor/air mixtures may be formed even at normal room temperatures. Vapors are heavier than air and may travel along the ground to some distant source of ignition and flash back.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep upwind. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep out of low areas. Ventilate closed spaces before entering them. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Local authorities should be advised if significant spillages cannot be contained. Avoid inhalation of vapors/mist and contact with skin and eyes. Wear protective clothing as described in Section 8 of this SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources. Take precautionary measures against static discharge. Use only non-sparking tools. Ventilate the area. Wipe up with absorbent material (e.g. cloth, fleece). Transfer to a container for disposal. Following product recovery, flush area with water.
Environmental precautions	Never return spills in original containers for re-use. For waste disposal, see Section 13 of the SDS. Prevent further leakage or spillage if safe to do so. Do not discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Ground container and transfer equipment to eliminate static electric sparks. Use non-sparking hand tools and explosion-proof electrical equipment. Use only outdoors or in a well-ventilated area. Avoid inhalation of vapors/mist and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet. Wash thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices. Avoid release to the environment.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, spark, open flames and other sources of ignition. Keep container tightly closed in a cool, well-ventilated place. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Keep in an area equipped with sprinklers. Store away from incompatible materials.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Acetone (CAS 67-64-1)	PEL	2400 mg/m ³ 1000 ppm

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value
Silicon dioxide, crystalline silica-free (CAS 7631-86-9)	TWA	0.8 mg/m ³ 20 mppcf

US. ACGIH Threshold Limit Values

Components	Type	Value
Acetone (CAS 67-64-1)	STEL TWA	500 ppm 250 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Acetone (CAS 67-64-1)	TWA	590 mg/m ³ 250 ppm
Silicon dioxide, crystalline silica-free (CAS 7631-86-9)	TWA	6 mg/m ³

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Acetone (CAS 67-64-1)	25 mg/l	Acetone	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines

Follow standard monitoring procedures.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection

If eye contact is likely, safety glasses with side shields or chemical type goggles should be worn.

Skin protection

Hand protection

Wear protective gloves. Butyl rubber gloves are recommended. Breakthrough time >120 min. Be aware that the liquid may penetrate the gloves. Frequent change is advisable. Suitable gloves can be recommended by the glove supplier.

Skin protection

Other

Normal work clothing (long sleeved shirts and long pants) is recommended.

Respiratory protection In case of inadequate ventilation or risk of inhalation of vapors, use suitable respiratory equipment. If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA 29 CFR 1910.134.

Thermal hazards Not applicable.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance Blue thixotropic gel.

Physical state Liquid.

Form Thixotropic gel.

Color Blue.

Odor Sweet. Ethereal.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not applicable.

Flash point 1.4 °F (-17.0 °C) Closed Cup

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) 4

Flammability limit - upper (%) 57

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 185 mmHg (20 °C/68 °F)

Vapor density 2 (Air = 1) (20 °C/68 °F)

Relative density Heavy grade: 1.10 (20 °C/68 °F)
Medium grade: 1.03 (20 °C/68 °F)
Light grade: 0.95 (20 °C/68 °F)

Solubility(ies)

Solubility (water) Slightly miscible.

Solubility (solvents) Miscible in acetone.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not applicable.

Other information

Explosive limit Not available.

Explosive properties Not explosive.

Oxidizing properties Not oxidizing.

VOC 25 - 50 (Hylomar Test Method 1.1A Determination of Volatile Matter)

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Risk of ignition. Material is stable under normal conditions.

Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Avoid temperatures exceeding the flash point.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Vapors may cause drowsiness and dizziness. In high concentrations, vapors may be irritating to the respiratory system.
Skin contact	Prolonged or repeated skin contact may cause drying, cracking, or irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Ingestion may cause irritation and malaise.

Symptoms related to the physical, chemical and toxicological characteristics Irritation of eyes and mucous membranes. Exposed individuals may experience eye tearing, redness, and discomfort. Vapors may cause drowsiness and dizziness.

Information on toxicological effects

Acute toxicity May cause discomfort if swallowed.

Components	Species	Test Results
Acetone (CAS 67-64-1)		
Acute		
Dermal		
LD50	Rabbit	> 15700 mg/kg, 24 Hours
Inhalation		
<i>Vapor</i>		
LC50	Rat	76 mg/l, 4 Hours
Oral		
LD50	Rat	5800 mg/kg
Silicon dioxide, crystalline silica-free (CAS 7631-86-9)		
Acute		
Dermal		
LD50	Rabbit	> 5000 mg/kg, 24 Hours
Inhalation		
<i>Dust</i>		
LC50	Rat	> 0.14 mg/l, 4 Hours
Oral		
LD50	Rat	> 3300 mg/kg

Skin corrosion/irritation Prolonged or repeated skin contact may cause drying, cracking, or irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Based on available data, the classification criteria are not met.

Skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

IARC Monographs. Overall Evaluation of Carcinogenicity

Silicon dioxide, crystalline silica-free (CAS 7631-86-9) 3 Not classifiable as to carcinogenicity to humans.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Reproductive toxicity Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure	May cause drowsiness or dizziness.
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.
Further information	No other specific acute or chronic health impact noted.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Acetone (CAS 67-64-1)		
Aquatic		
<i>Acute</i>		
Crustacea	LC50	Daphnia pulex 8800 mg/l, 48 Hours
Fish	LC50	Pimephales promelas 7163 mg/l, 96 Hours
<i>Chronic</i>		
Crustacea	NOEC	Daphnia magna > 79 mg/l, 21 days

Persistence and degradability No data available.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Acetone (CAS 67-64-1) -0.24

Mobility in soil No data available.

Mobility in general The product is miscible with water. May spread in water systems.

Other adverse effects The product contains a substance which has a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions Do not discharge into drains, water courses or onto the ground. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose of in accordance with local regulations.

Hazardous waste code D001: Waste Flammable material with a flash point <140 °F
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Do not discharge into rivers, lakes, mountains, etc. because the product may affect the environment.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1133
UN proper shipping name	Adhesives, containing a flammable liquid
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	II
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	149, B52, IB2, T4, TP1, TP8
Packaging exceptions	150
Packaging non bulk	173
Packaging bulk	242

IATA

UN number	UN1133
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UN proper shipping name Adhesives
Transport hazard class(es)
Class 3
Subsidiary risk -
Label(s) 3
Packing group II
Environmental hazards No.
ERG Code 3L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1133
UN proper shipping name ADHESIVES
Transport hazard class(es)
Class 3
Subsidiary risk -
Label(s) 3
Packing group II
Environmental hazards
Marine pollutant No.
EmS F-E, S-D
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
 All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Acetone (CAS 67-64-1) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Flammable (gases, aerosols, liquids, or solids)
 Serious eye damage or eye irritation
 Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

Acetone (CAS 67-64-1) 6532

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Acetone (CAS 67-64-1) 35 %WV

DEA Exempt Chemical Mixtures Code Number

Acetone (CAS 67-64-1) 6532

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Acetone (CAS 67-64-1) Low priority

US state regulations**US. Massachusetts RTK - Substance List**Acetone (CAS 67-64-1)
Silicon dioxide, crystalline silica-free (CAS 7631-86-9)**US. New Jersey Worker and Community Right-to-Know Act**Acetone (CAS 67-64-1)
Silicon dioxide, crystalline silica-free (CAS 7631-86-9)**US. Pennsylvania Worker and Community Right-to-Know Law**Acetone (CAS 67-64-1)
Silicon dioxide, crystalline silica-free (CAS 7631-86-9)**US. Rhode Island RTK**

Acetone (CAS 67-64-1)

California Proposition 65**WARNING:** This product can expose you to Ethylene glycol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.**California Proposition 65 - CRT: Listed date/Developmental toxin**

Ethylene glycol (CAS 107-21-1) Listed: June 19, 2015

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Acetone (CAS 67-64-1)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	01-June-2015
Revision date	15-January-2018
Version #	03
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 0

NFPA ratings



List of abbreviations

LD50: Lethal Dose, 50%.
LC50: Lethal Concentration, 50%.
NOEC: No observed effect concentration.

References

HSDB® - Hazardous Substances Data Bank
Registry of Toxic Effects of Chemical Substances (RTECS)

Disclaimer

The information in the sheet was written based on the best knowledge and experience currently available.

This SDS contains revisions in the following section(s):

1, 3, 4, 5, 6, 7, 8, 9, 11, 12, 13, 15, 16