

FROM 1st APRIL 2005 TO 31st MARCH 2006

**ALL STEEL AND HARDWOOD SLATTED  
HEAVY DUTY VANDAL RESISTANT  
OUTDOOR FURNITURE  
& SPORTS EQUIPMENT**

BY

**GREGORY'S  
of CANNOCK**





Armless Roll Back Bench ATRRB6/8  
"Tudor Rose"

## BENCHES

Classic traditional cast iron benches, with an elegant roll back design with superb comfort, attractive decorative design giving functional feature with a Victorian influence.

Ideally suited to town centre developments, rural areas, parks and the prestigious setting of bowling greens. Quality and craftsmanship of the highest calibre are apparent. Strong construction to endure harsh treatment. Finished in either steel or hardwood timber slats, giving quality charm and style.

# Classical Victorian Range

## SPECIAL FEATURES and COMMEMORATIVE SEATS

Subject to design suitability our benches can incorporate individual logo's, cast-in dates, insignia and coats of arms. Memorial plaques and carved inscriptions can be included on the hardwood back rail.



Roll Back Bench TRRB6/8  
"Tudor Rose"



Roll Back Bench SB6/8  
"Rotherham"



Roll Back Bench SB8  
"Rotherham"



Cast Iron Bench RN6/8  
With or Without Date Stamp

### CLASSICAL RANGE

Our cast iron Classical Range extends to the Lattice Roll Back and the "RN" type benches. Both designs of seat can be complimented with the single and double backless versions.

To co-ordinate and create a distinctive scheme, special attention can be given to detail and individual colour requirements.

This popular range can be further customised with logos, crests or date to the castings.



Cast Iron Bench RN8



Cast Iron  
Radian Bench  
including Arms ERB6/8



Backless Cast Iron Bench  
"Single" EB6/8



Backless Cast Iron Bench  
"Double" DEB6/8



Roll Back Bench RB6/8



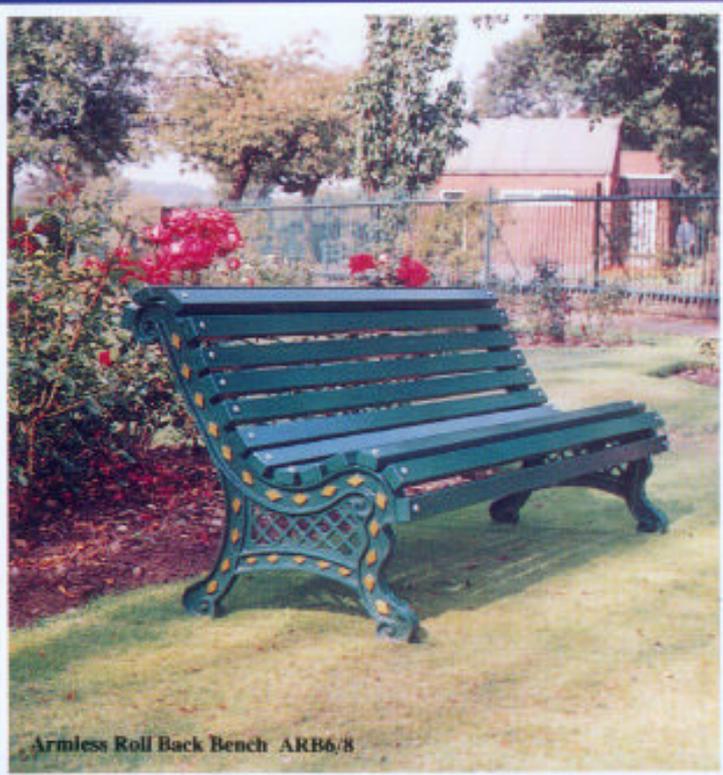
Single Lattice  
Backless Bench  
SCBB6/8  
With or without  
Date Plaque



Double Lattice  
Backless Bench  
LCBB6/8  
With or without  
Date Plaque



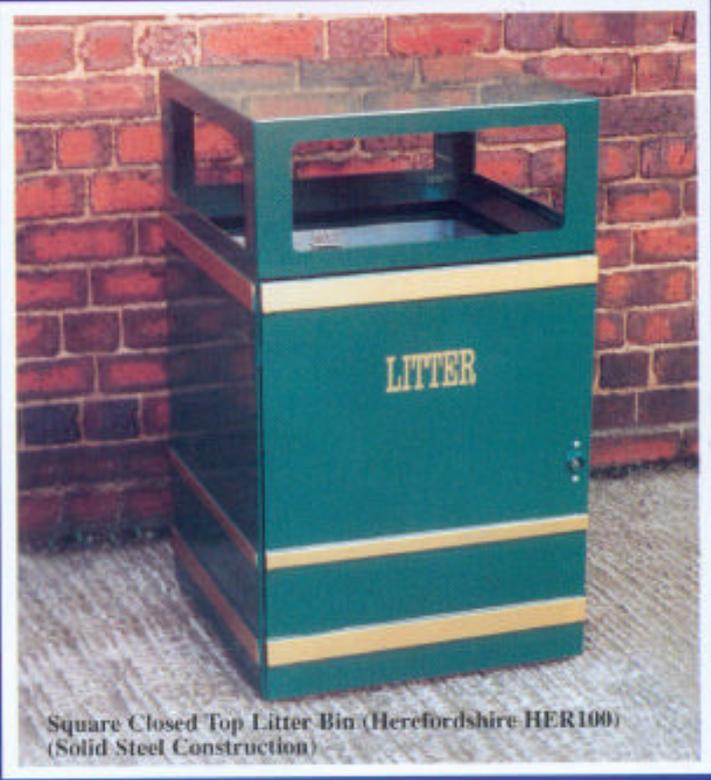
Roll Back Bench RB8



Armless Roll Back Bench ARB6/8



**Pedestal Mounted Open Top Litter Bin PMLB70**  
(Solid steel construction)



**Square Closed Top Litter Bin (Herefordshire HER100)**  
(Solid Steel Construction)



**Floor Mounted Open Top Litter Bin FMLB70**  
(Solid steel construction)



**Octagonal Open Top Litter Bin HOT90**  
(Solid steel construction)

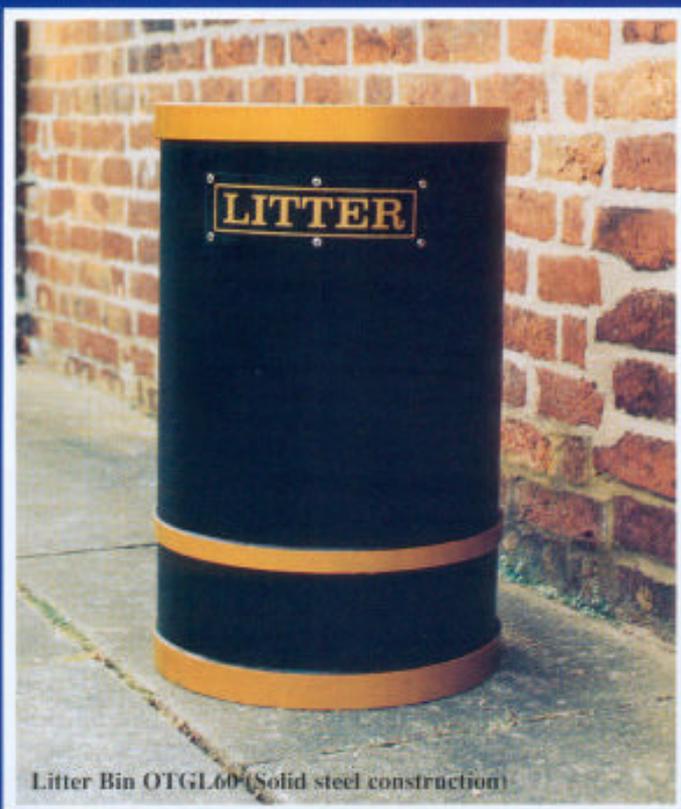


**Floor Mounted Closed Top Litter Bin FMCT70**  
(Solid steel construction)



**Square Open Top Litter Bin SLB100**

(Solid Steel Construction)



Litter Bin OTGL60 (Solid steel construction)



Closed Top Litter Bin GLCT60  
(Solid steel construction)

## Solid Steel Litter Bin Range

A large comprehensive range of attractive litter bins, suitably designed for projects in busy towns and cities, schools and rural area's. Our solid steel constructed litter bins are made out of 1/4" (6mm) mild steel plate, with a lockable inner liner which can be either secured with an anti-vandal fixing or a brass padlock as an optional extra. Sponsorship messages, coats of arms and insignia's can be incorporated subject to design suitability. Whilst traditional in design and appearance the robust construction makes them virtually indestructible.



Litter Bin CTOSLB60  
with Coat of Arms (Solid steel construction)



Litter Bin OSLB60  
(Solid steel construction)

## CAST IRON LITTER BINS

Cast iron litter bins have always been considered to set the standards by which many classical landscape features have been created. We offer two designs to harmonise perfectly with cast iron seats to develop a particular theme.

The octagonal Alderley Litter Bin has a 70 litre capacity and can be produced with a logo or date as illustrated. The round Mancunian Litter Bin with a 60 litre capacity has a slim, graceful appearance and carries a distinctive cast in litter sign. Both types of litter bins are open top design and are supplied complete with removable inner liners which are secured in place with two security fixings as a precaution against theft. Finished to a high standard, quality apparent, with hand highlighting to logos, litter sign and decorative bands to contrast with customers chosen colour.

Litter bins are supplied complete with ground fixing brackets.



Cast Iron Round Open Top  
Litter Bin MLB60



Cast Iron Octagonal Open Top  
Litter Bin NLB70

## ANGLE SLATTED ROUND STEEL OPEN TOP LITTER BIN

All steel construction angle slatted 60 litre capacity pedestal mounted litter bin.

A high strength, modern and popular round compact design especially well suited to narrow walkways or confined spaces. The pedestal is extended to allow a 400mm root fixed to a base plate for concreting into the ground providing stability and permanent siting. The inner liner is secured to the outer cage with two security fixings to discourage vandalism and theft. Our usual range of colours are available to finish to individual choice.



Angle Slatted Open Top  
Litter Bin RLB60



Square Hardwood Slatted  
Open Top Litter Bin WLB100



Square Angle Slatted  
Open Top Litter Bin ATB100

# Litter Bins and Dog Waste Bins

Our range of heavy duty litter bins designed with rural and village locations in mind. Popular with schools and play areas. Large and small capacities available, open or closed top. All the litter bins can be mounted to an 18" (457mm) hexagonal slab as an optional extra. Replacement inner liners are available for all our range of litter bins.

Dog waste bins cater for the ever increasing environmental demand to dispose of this kind of waste properly providing an effective method for dog owners in parks and open spaces, complete with self closing lids and easily identified distinctive sign. Our post mounted dog bins are supplied with brackets to bolt direct to a post.



Post Mounted Dog  
Waste Bin PM30



Dog Waste Bin  
with or without External Frame DC60/D60



Diamond Closed Top Litter Bin with optional slab attached DCT60.



Diamond Shaped Litter Bin LDS45/60



Large and Small Economy Litter Bin LE45/60



Closed Top Bin with optional slab attached LCT60



Large and Small Shaped Litter Bin LS45/60

## STEEL BOLLARDS

Presenting a popular, pleasing range of all steel bollards, incorporating quality, design and style, strength and durability. A range of nine designs giving a choice of round or square and available in any height or size to suit requirements. Any special decoration or highlighting can be supplied to order and exact RAL or B.S. colours are offered.



## CAST IRON BOLLARDS

Featuring a variety of cast iron bollards. Popular designs with a choice of style and finished to any colour specifications to co-ordinate with new or existing town or rural schemes. We offer exact RAL or B.S. colours and can incorporate any special decoration or highlighting to order.



8718 Traditional



8715 Southwark



8723 York



8716 Cavalier



8724 Lincoln



8719 Canterbury

# Cast Iron Edwardian Railings and Gate



Ideally suited and adaptable to either village, town or city buildings and parks, giving that special touch to harmonise perfectly in a period setting.

Produced from original pattern work dating back to the Edwardian era to re-create the elegance, charm and style associated with that time.

The ornate rail panels are specifically designed for mounting onto a brick or stone wall and entrances can be complimented with matching gates and posts.

Supplied in primer finish or fully painted to individual requirements with hand painted highlighting to rail and post heads if desired.



Cast Iron Bench including Arms CA6/8/12



Cast Iron Bench No Arms C6/8/12

# Cast Iron Seats “C” Range and Leaf Design



Cast Iron Bench including Arms NACA6/8/12



Cast Iron Bench including Arms CA6/8/12

Our “C” range and leaf design seats blend in well with almost any surroundings but are very popular for and suitable for commemorative seats in towns and villages, memorial gardens and public areas where appearance is important. The strong featured cast iron ends of our “C” type are a solid, sturdy construction to withstand any rough or harsh treatment which may be imposed in open spaces. Supplied in either steel or hardwood timber slats and finished to individual colour schemes. A special version of this seat is available as a curved radius. Any radius can be manufactured to suit customer requirements.



Cast Iron Bench Leaf L6/8



Wide Slatted Cast Iron Leaf Bench WSLB6



Leaf Bench L6/8

Should any component part or parts to all our range of seating become damaged and need replacing they can be obtained individually to suit requirements.

The leaf style is a seat of immense character giving an interesting ornate "leaf" feature detail to the cast iron end. A choice of steel slats, traditional hardwood or wide hardwood slatted versions are offered to create a durable yet visually delicate design, pleasing and popular, often chosen for village and rural locations.



Radius Cast Iron Bench FCIRB



Radius Bench CIRB  
(Specially commissioned by  
Hove Borough Council  
Leisure Service Department)

# Disabled and Able-Bodied Picnic Tables and Bench Sets



Picnic Table and Bench Set BS6/8

Free standing picnic table and bench set, specially designed giving easy access for children, the elderly or the disabled with no side supports aiding free movement.

The seat can be supplied separately if required.

All disabled and able-bodied picnic table and benches can be made to individual requirements.



Economy Seat S4/6/8

## Maximum Resistance to Vandalism



Picnic Table and Bench Set - PT6/8

Conventional design ideally suited for country and wooded areas, riverside walks and forest paths. Extremely strong and durable, available in either steel or hardwood slatted.



Picnic Table and Bench Set  
with Disabled use ZPT6

This Picnic Table is designed to provide dual purpose disabled and able-bodied facilities. The top slats overhang to give easy access to accommodate wheel chairs at one end.

## Minimum Maintenance

Similar in design to the standard picnic table and bench set, this variation gives the facility for wheel chair access along one side.

Steel framed benches with steel or hardwood slats designed to withstand the rough use which may be imposed on them.



Disabled and Able-Bodied  
Picnic Table and Bench-Set DPT6/8

## Backed and Backless Benches



3 Bar Back Steel Bench 3B6/8



Backless Bench 3B1.6/8



Square Seating Arrangement ZSS (With Steel Planter)



Steel Planter SP22 (Solid Steel Construction)



Hexagonal Seat External without Back ZHEWB



Hexagonal Seat External Backed ZHEBB



Octagonal Seat External without Back ZOEWB



Octagonal Cast Iron Seat External Backed OEBB



Steel Planter SP1  
(Solid Steel Construction)



Steel Planter SP10  
(Solid Steel Construction)

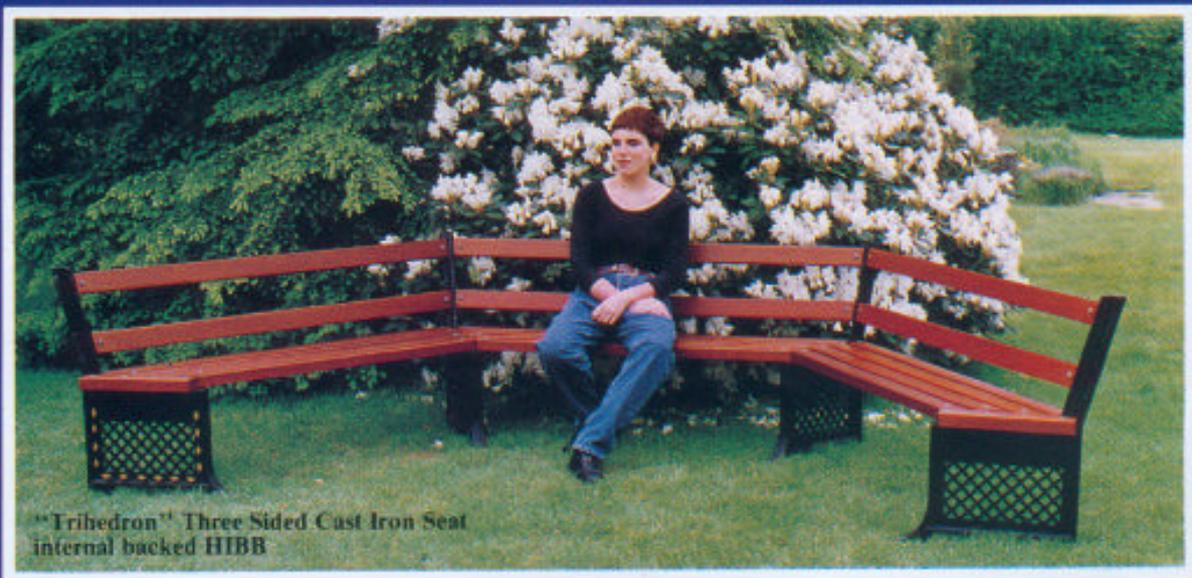
Specially designed to surround trees, raised flower beds, planters or other architectural features. Our range is designed to enhance pedestrianised street schemes, shopping malls, precinct and public parks. Seating arrangements finished in either steel or hardwood slats. Solid steel constructed planters are made out of 1/4" (6mm) mild steel plate. All with forklift capability for loading and unloading. Any size of steel planters available to suit individual specification with self levelling adjustments if required.



Hexagonal Cast Iron Seat  
external without back HEWB



Octagonal Cast Iron Seat  
External without Back OEWB



"Trihedron" Three Sided Cast Iron Seat  
internal backed HIBB

# Trihedron and Hexagonal Seating



"Trihedron" Three-Sided Cast Iron Seat  
internal without back HIWB

Hexagonal combination arrangements with steel or hardwood slats and cast iron ends are specially designed to surround trees and raised flower beds, ideal to feature in a landscape park garden theme.

This pleasing range can also be supplied with the optional choice of a variety of combinations, i.e. Three Sided, External or Internal, Backed or Backless, any internal size available.

Attractive, decorative design with character giving a functional feature with a victorian influence to the co-ordinated range of lattice and diamond castings. (Diamond features to both faces).



Hexagonal Cast Iron Seat  
external without back HEWB



Hexagonal Cast Iron Seat  
external backed HEBB

# Cast Iron Hanging

## Brackets, Column and Urn



Flowers now play a major part to brighten up the environment, whether in the city, town or village. Hanging floral baskets are now very popular and our cast iron column complete with finial and brackets will make a pleasant addition to any setting.

A range of cast iron bracket designs are available and can be supplied without the column. All our bracket designs have the choice of post or wall mounting.

The column, finial and brackets are supplied to individual colour choice with highlighting if required.

The cast iron Urn promotes a colourful display of plants and provides an attractive centre piece. Finished in a choice of colours complete with decorative highlighting to the detailed design.





Tree Branch Bench TB6/8



Cast Iron Bench no Arms NBS6/8  
with or without Date Stamp

## Individually Themed Range



Cast Iron Serpent Bench  
"Wide Slatted" CSS6

Where appearance is important this themed range is designed to meet individual requirements. Whilst the tree branch and serpent benches date back to the early 1900's the elaborate and cast in-date stamp benches incorporate a more classical style and may also be used for commemorative seats.



Serpent Bench HSS4/6/8



Elaborate Bench TSB6/8

# Cast In Dates, Logos and Insignias



Personalising a cast iron ended seat with a cast in date or customised logo, insignia, coats of arms or similar is now becoming a very popular way to give a seat a corporate identity. We can offer this option subject to the design suitability of seat ends.

The current date can be cast in the seat ends, to both faces if required, and highlighted in gold gilt by hand, all at no extra cost.

For logos, insignia, coats of arms etc. There is an additional cost to produce patternwork and this cost is dependent upon the degree of detail involved. Once this patternwork is produced it is then used to cast all future seats solely for the customer as and when required.

Logos etc are cast into the seat end free of charge and simple gold gilt highlighting is included, however there is an extra cost involved for intricate and multi coloured designs which has to be skilfully painted by hand.

Back to Back Roll Back Bench BBRBB6/8



2 Bar Back Bench KHB6/8

# Steel and Hardwood Slatted Furniture

Single Stile Roll Back Bench SSRBB6/8



Chase Bench CSB6/8



2-Bar Back Armed Bench KHBA6/8



Double Stile Chase Bench DCSB6/8



Radius Bench BRB6



Multi - Slatted Bench  
Including Arms CSOW6



Open Top  
Litter Bin  
"Multi-Slatted"  
OTMS60/90



2 Bar Back Steel Bench 2B6/8

Our range of furniture is specially designed to withstand rough treatment normally associated with vandalism, competitively priced and requires minimum maintenance.



2 Bar Back Bench  
LL2B6/8



Backless Steel Bench BL6/8

# Gregory's of Cannock

Trading as George Gregory (Steels) but more generally known as "Gregory's of Cannock". As a family run business our aim is to provide a personal service whilst producing an interesting and varied range of outdoor furniture specially designed to give the maximum resistance to vandalism but requiring a minimum of maintenance, at the same time providing an attractive appearance. Quality and craftsmanship are most important at Gregory's of Cannock, we are dedicated to the production of outdoor products to enhance the environment.

Located in the Midlands, at Cannock, Staffordshire for 42 years, and working from our factory premises in Bridgtown, all items are made to order with special attention paid to appearance with a high standard of finish ensuring customer satisfaction.

**Gregory's of Cannock** were commissioned by **Cannock Chase Council** to be associated with the redevelopment of our town centre. Supplying cast iron benches and steel litter bins creating a focal point to the scheme providing a pleasant and often much needed resting place, litter free. The decorative railings supplied to the bowling green, band stand and fountain feature with special emphasis given to quality and detail. Our range of outdoor furniture was chosen to provide an attractive feature at the same time incorporating the necessity for strength and durability, working closely to ensure the exact colour co-ordination to the clients specification to the whole project.

Contact our office for further details of how we can meet your design and specification requirements.



Photograph by kind permission of Cannock Chase Council

A range of all steel vandal resistant Sports Equipment at very competitive prices.

Football Goal Posts, (Senior and Junior) supplied in round or square section steel tube. Hockey Goal Posts supplied in round or square steel tube and Rugby Goal Posts supplied in round steel tube.

Our Goal Posts are used by Local Authorities and Schools because of their ability to withstand harsh treatment.

Made from the best quality heavy duty steel tube, finished with one undercoat and one top coat of white gloss paint, still look good in years to come with just the basic maintenance of painting. All our Goal Posts come complete with nuts, bolts and ground sockets. Net hooks can be fitted at no extra cost.

A set of Hockey, Junior and Senior Goal Posts comprises 4 No. uprights, 2 No. cross bars and 4 No. ground sockets.

None standard sizes of Goal Posts are available on request.

Net supports and Ground Socket Caps are available and sets are supplied at an additional cost.

# Sports Equipment

Our Sports Equipment is heavy duty, vandal resistant, strong and sturdy, unlikely to necessitate the need for repair. If, however, the circumstance arises, any component part or parts (i.e. cross bar, upright sections) can be obtained for all our range.



# GREGORY'S OF CANNOCK

The Oxford cast iron Directional Finger Post for use in various locations is designed for pedestrian areas and town centres giving clear public/tourist direction information. The finger post is constructed using cast iron base and shaft with a mild steel tube for mounting the cast iron arms, and surmounted with a cast iron finial.

We are proud to be able to offer a traditional mile post in line with today's popular trend to conserve our heritage. Bringing back the original and unique style of mile distances for travellers. The mile post is cast iron with two or three faces for destination and mileage together with a location text.



OXFORD



MILE POST



ROYCROFT



CHESHIRE

Cast Iron Roycroft and Cheshire directional finger posts are based on traditional designs, the systems are robust and vandal resistant and suitable for all kinds of public locations, rural or urban areas.

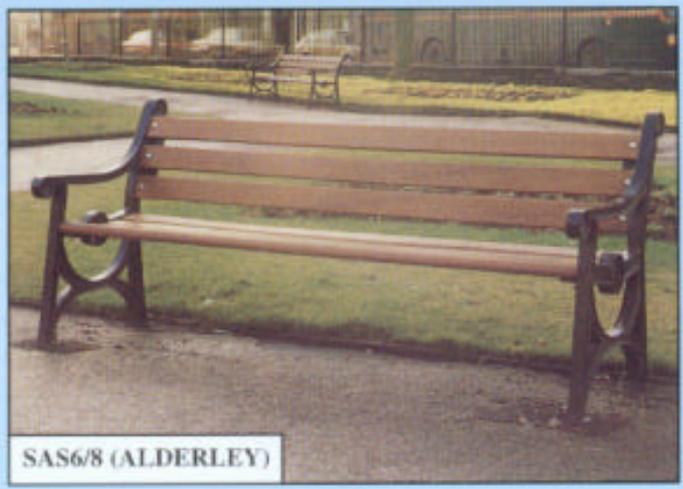
The Roycroft Finger post is available with up to six directional fingers each with distinctive raised lettering and finished with a cast iron finial.

The Cheshire finger post and arms are made to an original design which is approximately 100 years old and used extensively in the north of England. There are three styles of arm available and can incorporate single or double line text. These arms can also be used as replacements on original posts providing that our fixings are compatible. The finger post and arms are cast iron and there is a choice of finials.

Our finger posts are supplied with root fixings and fully finished to chosen paint specification.



DS6 (DERRINGTON)



SAS6/8 (ALDERLEY)

The Derrington and Alderley seat designs are attractive and impressive. Cast iron ends can be finished to individual colour requirements to compliment the hardwood seats, which are coated with a high quality wood preservative.

The Derrington seat has an ornate distinctive detail to the casting embodying an elaborate design creating that nostalgic appeal of the past.

In contrast the Alderley seat with a neat and simple line design to suit modern schemes or areas requiring more contemporary landscaping. This seat can also be supplied with steel slats.



HLB90



CAN100



8720 (SMALL TRADITIONAL)

With a demand for larger capacity litter bins for the environment we have introduced the Cast Iron Hillingdon 90 litre and the all steel Cannock 100 litre bins to our range. These closed top litter bins are strong and ideal for town centre use. Both bins are supplied with inner liners and have slam shut locks. Appropriate ground fixings are supplied and the bins are finished to chosen colour specification.

Our small traditional Cast Iron bollard is back by popular demand. We have incorporated this bollard again to our range as it is widely liked and admired. Ideal for pedestrian areas where traffic is to be deterred.

**PLEASE SEE MAIN BROCHURE FOR OUR FULL RANGE**



CHC



JDS1



8719 (CANTERBURY)



FBB

## Streets In Bloom

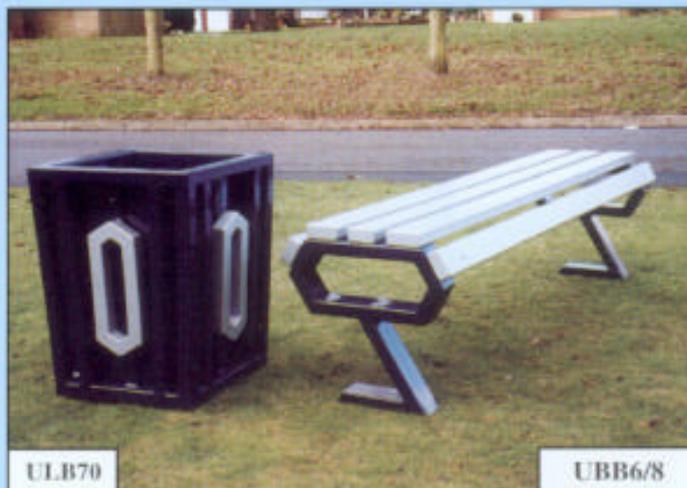
Highlighting a village or town setting using cast iron columns and bollards to provide a floral street scene. The column can be supplied with a cast iron decorative base or a Canterbury Cast Iron bollard adapted to form a base. The columns have a steel shaft with two cast iron hanging basket brackets and a choice of finial at the top.

To complete the scene the Canterbury Bollard can incorporate a motif or logo and to compliment the setting is also supplied as a dual purpose bollard forming a decorative strong support for mounting a basket container providing an attractive method for a pedestrian barrier system. When the basket is not required this design reverts to a conventional bollard by removing the basket and fitting the cap at the top.

## Utopia Range

There is a tendency amongst architects and town planners to move away from traditional and cast iron furniture, favouring the contemporary, modern and simpler styles of street furnishings. Our UTOPIA collection, uniquely designed in our workshop, will give ambience to this present day trend.

The recurring design featured in the litter bin and seats is a simple and effective shape giving a modern finish. The litter bin is an all steel construction complete with inner liner. The seats can be backed or backless, as illustrated, and finished with hardwood or steel slats. A wide colour range is available.



# GEORGE GREGORY STEELS LTD

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