

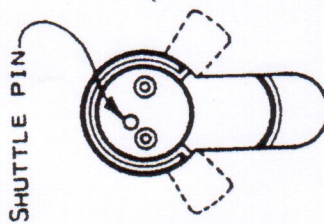
CORE INSTALLATION AND REMOVAL INSTRUCTIONS FOR EURO CYLINDER

A. REMOVAL OF CORES

1. REMOVE ONE CORE BY INSERTING CONTROL KEY, TURNING IT 15° TO THE RIGHT AND PULLING ON KEY.
2. RE-ALIGN THROW PINS TO HORIZONTAL POSITION (15° COUNTER-CLOCKWISE);
3. REMOVE REMAINING CORE WITH CONTROL KEY.

B. INSTALLATION OF CORES

1. USING EITHER SIDE OF CYLINDER, INSERT A CYLINDER WRENCH (#ED 801 OR #ED 211) OR A SCREWDRIVER AND APPLY SLIGHT PRESSURE WHILE ROTATING THE THROW PLUG ASSEMBLY UNTIL IT ENGAGES WITH THE CAM.
2. ROTATE THE THROW PLUG ASSEMBLY UNTIL THROW PINS ARE HORIZONTAL WITH SHUTTLE PIN ORIENTED AS SHOWN AND INSTALL CORE WITH CONTROL KEY.
3. REMOVE KEY FROM FIRST CORE. INSTALL SECOND CORE AS IN STEPS B1 AND B2.



"ATTENTION"

DOUBLE KEYED LOCKS ARE NOT RECOMMENDED FOR RESIDENTIAL USE OR FOR LOCKING OCCUPIED BUILDINGS. DELAY IN UNLOCKING THE LOCK FOR RAPID EXIT IN AN EMERGENCY COULD BE HAZARDOUS OR EVEN FATAL.



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1. See enclosed instructions, "EURO TRIM MOUNTING PROCEDURE", Form P657.

B. INSTALLATION OF CYLINDERS WITH CORES

1. Using either side of the cylinder, hold the cam stationary and with a cylinder wrench (#ED 801 or #ED 211) or a screwdriver, apply slight end pressure and rotate the throw plug assembly until it engages with the cam.

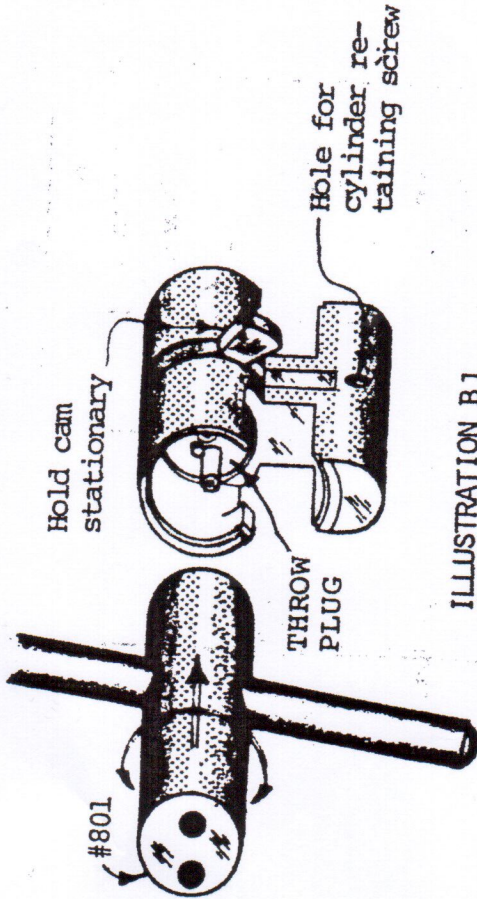


ILLUSTRATION B1

2. Rotate the cam until the throw pins are aligned horizontally with the shuttle pin oriented as shown. Install core with control key.



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ILLUSTRATION B2

3. With operating key, rotate cam so that it is concealed in narrow portion of cylinder. Insert cylinder into case and install the cylinder retaining screw until snug.

4. Remove key from first core. With a cylinder wrench or screwdriver, apply slight end pressure and rotate the opposite throw plug assembly until it engages with the cam and throw pins are horizontal with the shuttle pin oriented as shown in illustration B-2. Install the second core.

5. Install the trim per enclosed illustration.

6. Check the operation on both sides. If key cannot be removed in unlocked position without retracting the latchbolt, remove cylinder and install it in the reverse position.

C. REMOVAL OF CYLINDER

1. Remove one core by inserting control key, turning it 15° to the right and pulling on key.

2. Remove cylinder retaining screw.

3. Re-align throw pins to horizontal position 15° counterclockwise.

4. With operating key in remaining core, rotate cam until cylinder can be removed from lockset. Alternately, a cylinder wrench can be used to engage the cam and push the cylinder through the door.

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