

# SPECIFICATION SHEET

## UN 1 TIGHT HEAD STEEL DRUM



### 20 LITRES (Reduced Head for Stacking)

A steel tight head drum manufactured in accordance with the UN packaging specification, and satisfies the provisions of the packaging and packaging waste directive 94/62/EC.

Tested for Packaging Groups I, II, III.

#### Closure

G2 & G ¾ Tri-Sure steel closures  
Closing Torque G2= 25 N/m G ¾ = 15 N/m

#### Additional Specification

- Side Seam - Welded
- End Seams - Double Seamed & Solutioned
- Rolling Hoops - None
- Handle - Strap handle
- Internal Finish - Plain/ Epoxy Phenolic Lacquer
- External Finish - Stoving Enamel



Volume	Steel Plate Thickness (mm)			Weight	UN Approval
20 Litre Nominal	Top End	Body	Bottom	3 kg +/- 5%	1A1/X/400/**/GB/2432
	0.6mm +/- .05mm	0.6mm +/- .05mm	0.6mm +/- .05mm		

<i>To test levels of</i>	<i>The packaging is approved as provided in the relevant transport rule, to contain liquids of</i>		
		<i>packaging group</i>	<i>density (d)</i>
Drop Height (m)	1.8	I	1.2
Leakproofness (kPa)	30	II	1.8
Stacked at 3m with RD(d)	1.8	III	1.8
Internal Pressure (kPa)	400		

Qty Per Pallet	Pallet Size	Shrink Wrap	Strap	Pallet Hood	Layer Pad	Foam Wrap
64	1100mm x 1100mm	Yes	Optional	Optional	Optional	Optional

*N.B. Users should satisfy themselves that the type of drum including all material closures and coatings are suitable and compatible with the products to be contained. Additional UN information can be found on [www.vca.org.gov](http://www.vca.org.gov) Information on terms & conditions can be found on [www.jamesgcarrick.com](http://www.jamesgcarrick.com)*

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