



# POCKET BOOK ORDER GUIDE

YOUR GUIDE TO OUR WINDOWS & DOORS

VERSION 1

We Supply, You Fit



## **DESIGNED TO MAKE YOUR LIFE EASIER**

SIG Windows are one of the market-leading providers of expertise, advice and products for windows, doors and conservatories in the UK.

Backed by a FTSE 250 company, we won't compromise on tried and tested quality, design or materials used. We will provide you with unbeatable service and support. All designed to make your life easier.

This, coupled with our mantra to deliver on all of our promises, means you can always be sure of quality and excellence.

## **SEALED FOR SUCCESS**

**We understand that time is money. That's why we offer all your installation needs from your local 'One Stop Shop'.**

**We also quality check EVERY product against the order, including; Damage, Measurements, Colour, Furniture and Ancillaries. If we do find a discrepancy we'll advise you of when a remake product is going to be available and with our fast remake services it won't be long.**

**The products and services we supply are all intended to help you get the most out of your business. They are as robust, durable and long lasting as you can get.**

**Plus, through our unrivalled purchasing power and technical expertise you'll benefit from our local network, nationwide – letting our strength work for you. Take advantage of the financial stability that an established and well respected company brings, by accessing our approved credit terms.**

**[www.sigwindows.co.uk](http://www.sigwindows.co.uk) 0845 0036 825**

## **DELIVERED TO YOU**

We are committed to serving our customers to the best of our ability.

Our infrastructure and strong industry connections mean we can offer you a bespoke order within 7-10 days. We also work with leading trade associations so all our clients receive the highest standards of efficiency, performance and professionalism.

## **THE INDEPENDENT CHOICE**

SIG Windows is completely independent from any manufacturer. This means that through our extensive range of windows, doors and conservatories, available across the country, you can maximise your selling power to ensure you give your customers exactly what they want, when they want it.





**WITH THE MOST EXTENSIVE CHOICE OF WINDOWS AND DOORS IN THE MARKET ALL OUR PRODUCTS ARE AVAILABLE AS A-RATED FROM KEY MANUFACTURERS (A+ ALSO AVAILABLE). THIS MEANS WE HAVE EVERYTHING TO GIVE YOUR CUSTOMERS EXACTLY WHAT THEY NEED, WHILE COMPLYING WITH REQUIRED ENERGY RATINGS AND BUILDING REGULATIONS.**

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As a customer of SIG Windows, you can expect to reduce your business overheads through:

- Use of our warehouse and storage facilities, so you only carry the stock you need
- A technical team that ensures quality control of all products purchased, delivered and collected
- Reduction in waste disposal charges through accessing our rubbish disposal facility – we have a skip in all branches\*
- Use of our marketing support package to generate further business
- Provision of business through our lead generation website
- Use of our on time site deliveries and consistent and flexible lead times
- The stability, longevity of supply and credibility you get through the backing of a national organisation
- Secure guarantees with all of our products insurance approved and accredited
- Full technical support from planning to execution
- Fast detailed quotation with CAD drawing
- And, for when things don't go quite right we offer a unique 'remake service'

\*Except Romford & Croydon



# HOW TO ORDER A WINDOW

**We know you're busy, so we want to make ordering products as straightforward as possible. This guide is here to help you do that.**

## Choosing your windows in 4 easy steps

### I. MATERIALS

Choose which materials you would like your windows to be made from. If you have a preference over which PVCu, Timber or Aluminium manufacturer you'd like your products from, then let us know and we'll source it from the following leading manufacturers.

#### PVCu

supplied by:



**REHAU**

#### Timber

supplied by:



**TIMBER FIT**

#### Aluminium

supplied by:



**smart**  
architectural aluminium



**beaufort**  
aluminium  
exactly your profile

## 2. PRODUCT TYPE

- Choose your design from the illustrations
- Let us know the frame colour required
- Let us know the handle colour required
- Let us know the transom drop or mullion widths if applicable
- Highlight whether the glazing is toughened or annealed glass

(Basic rule: If the bottom of the window is less than 800mm from the finished floor or if a window attaches to a door and it is less than 1500mm from the finished floor then it needs to be toughened glass)

- Let us know if you require patterned glass to any of the windows (Bathrooms or cloakrooms etc)
- Choose your cill size (none with face drain on frame, stub nose, 150mm, 180mm, 225mm)
- Let us know whether "Fire Escape Access" or "Easy Clean" hinges are required on the opening section.
- Highlight which energy rating is required A+, A, B, C ("C" Given as standard)

## 3. SIZE

- What is the overall height including cill if applicable?
- What is the overall width and have you allowed for any packers within measurement?

## 4. ADD-ONS

- Let us know if you require any additional extras (trickle-vents, fixings, silicones, trims etc) vents, handles, additional security features and colour/finishes.

**All illustrations viewed from the outside**

## **WINDOW RANGE**

SIG Windows supplies high-quality, energy efficient windows throughout the construction industry.

Our advanced glazing products incorporate insulated frames, the latest security features, quality double-glazing and weather tight seals. In addition multi-chambered profiles ensure heat loss is kept to a minimum.

The breadth of our range gives you the beauty of real wood, the practicality of PVCu and the versatility of aluminium.

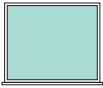
And, where noise is an issue, the thermal insulation properties of PVCu and a unique q-lon gasket help minimise disturbance from the outside world. Each material comes with a number of advantages.



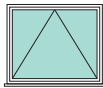
**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**



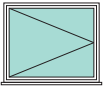
## SINGLE PANE WINDOW



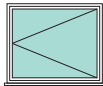
Desripton:  
**FIXED**  
Code: **SIG001**



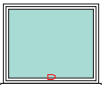
Desripton:  
**FULL TOP**  
Code: **SIG002**



Desripton:  
**R/H SIDE OPENER**  
Code: **SIG003**

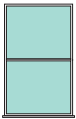


Desripton:  
**L/H SIDE OPENER**  
Code: **SIG004**

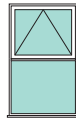


Desripton:  
**DUMMY OPENER**  
Code: **SIG005**

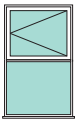
## DOUBLE PANE VERTICAL WINDOW



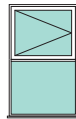
Desripton:  
**FIXED OVER FIXED**  
Code: **SIG020**



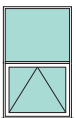
Desripton:  
**TOP OPENER  
OVER FIXED**  
Code: **SIG021**



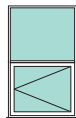
Desripton:  
**L/H SIDE OPENER  
OVER FIXED**  
Code: **SIG022**



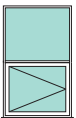
Desripton:  
**R/H SIDE OPENER  
OVER FIXED**  
Code: **SIG023**



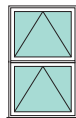
Desripton:  
**FIXED OVER  
TOP OPENER**  
Code: **SIG024**



Desripton:  
**FIXED OVER  
L/H SIDE OPENER**  
Code: **SIG025**



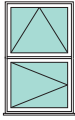
Desripton:  
**FIXED OVER  
R/H SIDE OPENER**  
Code: **SIG026**



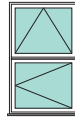
Desripton:  
**TOP OPENER  
OVER TOP OPENER**  
Code: **SIG027**

All our windows come in PVCu, Timber or Aluminium.

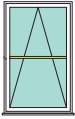
# 10 WINDOWS



Descripton:  
**TOP OPENER OVER  
R/H SIDE OPENER**  
Code: **SIG028**



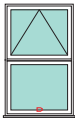
Descripton:  
**TOP OPENER OVER  
L/H SIDE OPENER**  
Code: **SIG029**



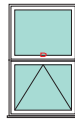
Descripton:  
**FULL TOP OPENER  
WITH DUMMY  
TRANSOM**  
Code: **SIG030**



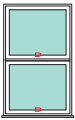
Descripton:  
**VERTICAL SLIDER  
FIXED OVER BOTTOM  
SLIDING SASH**  
Code: **SIG031**



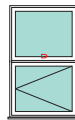
Descripton:  
**TOP OPENER OVER  
DUMMY OPENER**  
Code: **SIG032**



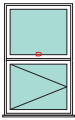
Descripton:  
**DUMMY OPENER  
OVER TOP OPENER**  
Code: **SIG033**



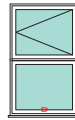
Descripton:  
**DUMMY OPENER  
OVER DUMMY  
OPENER**  
Code: **SIG034**



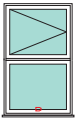
Descripton:  
**DUMMY OPENER  
OVER L/H SIDE  
OPENER**  
Code: **SIG035**



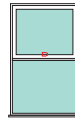
Descripton:  
**DUMMY OPENER  
OVER R/H SIDE  
OPENER**  
Code: **SIG036**



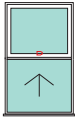
Descripton:  
**L/H SIDE OPENER  
OVER DUMMY  
OPENER**  
Code: **SIG037**



Descripton:  
**R/H SIDE OPENER  
OVER DUMMY  
OPENER**  
Code: **SIG038**



Descripton:  
**DUMMY OPENER  
OVER FIXED**  
Code: **SIG039**



Descripton:  
**DUMMY OPENER  
OVER VERTICAL  
SLIDER**  
Code: **SIG040**



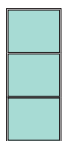
Descripton:  
**VERTICAL SLIDER  
OVER DUMMY  
OPENER**  
Code: **SIG041**

All illustrations viewed from the outside.

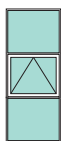
DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.

**SIG** WINDOWS

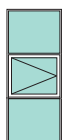
## TRIPLE PANE VERTICAL WINDOW



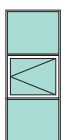
Descripton:  
**FIXED OVER FIXED  
OVER FIXED**  
Code: **SIG060**



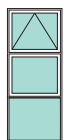
Descripton:  
**FIXED OVER TOP  
OPENER OVER FIXED**  
Code: **SIG061**



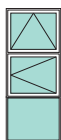
Descripton:  
**FIXED OVER  
R/H SIDE OPENER  
OVER FIXED**  
Code: **SIG062**



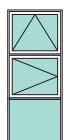
Descripton:  
**FIXED OVER  
L/H SIDE OPENER  
OVER FIXED**  
Code: **SIG063**



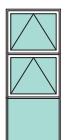
Descripton:  
**TOP OPENER OVER  
FIXED OVER FIXED**  
Code: **SIG064**



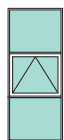
Descripton:  
**TOP OPENER OVER  
L/H SIDE OPENER  
OVER FIXED**  
Code: **SIG065**



Descripton:  
**TOP OPENER OVER  
R/H SIDE OPENER  
OVER FIXED**  
Code: **SIG066**

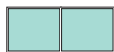


Descripton:  
**TOP OPENER OVER  
TOP OPENER  
OVER FIXED**  
Code: **SIG067**



Descripton:  
**FIXED OVER TOP  
OPENER OVER FIXED**  
Code: **SIG068**

## DOUBLE PANE HORIZONTAL WINDOW



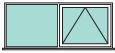
Descripton:  
**FIXED NEXT  
TO FIXED**  
Code: **SIG085**



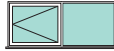
Descripton:  
**L/H TOP OPENER  
NEXT TO FIXED**  
Code: **SIG086**

All our windows come in PVCu, Timber or Aluminium.

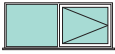
## 12 WINDOWS



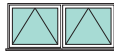
Desripton:  
**FIXED NEXT TOP  
OPENER R/H**  
Code: **SIG087**



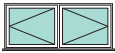
Desripton:  
**L/H SIDE OPENER  
NEXT TO FIXED**  
Code: **SIG088**



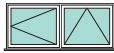
Desripton:  
**FIXED NEXT TO  
R/H SIDE OPENER**  
Code: **SIG089**



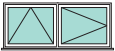
Desripton:  
**TOP OPENER NEXT  
TO TOP OPENER**  
Code: **SIG090**



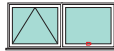
Desripton:  
**L/H SIDE OPENER  
NEXT TO R/H SIDE  
OPENER**  
Code: **SIG091**



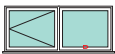
Desripton:  
**L/H OPENER NEXT  
TO TOP OPENER**  
Code: **SIG092**



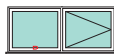
Desripton:  
**TOP OPENER  
NEXT TO R/H  
SIDE OPENER**  
Code: **SIG093**



Desripton:  
**TOP OPENER  
NEXT TO DUMMY  
OPENER**  
Code: **SIG094**



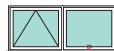
Desripton:  
**L/H SIDE OPENER  
NEXT TO DUMMY  
OPENER**  
Code: **SIG095**



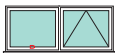
Desripton:  
**DUMMY OPENER  
NEXT TO R/H SIDE  
OPENER**  
Code: **SIG096**



Desripton:  
**DUMMY OPENER  
NEXT TO DUMMY  
OPENER**  
Code: **SIG097**



Desripton:  
**TOP OPENER  
NEXT TO DUMMY  
OPENER**  
Code: **SIG098**

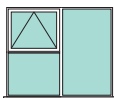


Desripton:  
**DUMMY OPENER  
NEXT TO TOP OPENER**  
Code: **SIG099**

All illustrations viewed from the outside.

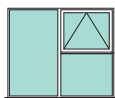
DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.

## TRIPLE PANE, LONG VERTICAL SIDE WINDOW



Code: **SIGI15**

Description:  
**TOP OPENER  
OVER FIXED  
NEXT TO FIXED**



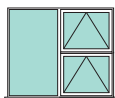
Code: **SIGI16**

Description:  
**FIXED NEXT TO  
TOP OPENER  
OVER FIXED**



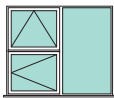
Code: **SIGI17**

Description:  
**TOP OPENER  
OVER TOP  
OPENER NEXT  
TO FIXED**



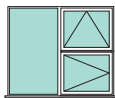
Code: **SIGI18**

Description:  
**FIXED NEXT TO  
TOP OPENER  
OVER TOP  
OPENER**



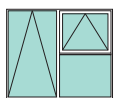
Code: **SIGI19**

Description:  
**TOP OPENER  
OVER L/H SIDE  
OPENER NEXT  
TO FIXED**



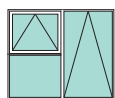
Code: **SIGI20**

Description:  
**FIXED NEXT  
TOP OPENER  
OVER R/H SIDE  
OPENER**



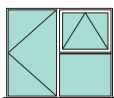
Code: **SIGI21**

Description:  
**TOP OPENER  
NEXT TO TOP  
OVER FIXED**



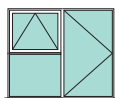
Code: **SIGI22**

Description:  
**TOP OPENER  
OVER FIXED  
NEXT TO TOP OPENER**



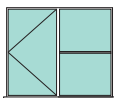
Code: **SIGI23**

Description:  
**L/H SIDE  
OPENER NEXT  
TO TOP OPENER  
OVER FIXED**



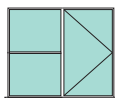
Code: **SIGI24**

Description:  
**TOP OPENER  
OVER FIXED  
NEXT TO R/H  
SIDE OPENER**



Code: **SIGI25**

Description:  
**L/H SIDE  
OPENER NEXT  
TO FIXED  
OVER FIXED**

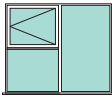


Code: **SIGI26**

Description:  
**FIXED OVER  
FIXED NEXT  
TO R/H SIDE  
OPENER**

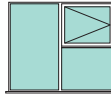
All our windows come in PVCu, Timber or Aluminium.

# 14 WINDOWS



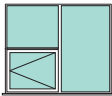
Code: **SIGI27**

Descripton:  
**L/H SIDE  
OPENER OVER  
FIXED NEXT  
TO FIXED**



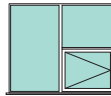
Code: **SIGI28**

Descripton:  
**FIXED NEXT  
TO R/H SIDE  
OPENER OVER  
FIXED**



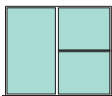
Code: **SIGI29**

Descripton:  
**FIXED OVER  
L/H SIDE  
OPENER NEXT  
TO FIXED**



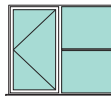
Code: **SIGI30**

Descripton:  
**FIXED NEXT  
TO FIXED  
OVER R/H SIDE  
OPENER**



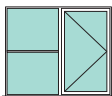
Code: **SIGI31**

Descripton:  
**FIXED NEXT  
TO FIXED  
OVER FIXED**



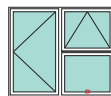
Code: **SIGI32**

Descripton:  
**L/H SIDE  
OPENER NEXT  
TO FIXED  
OVER FIXED**



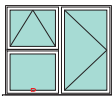
Code: **SIGI33**

Descripton:  
**FIXED OVER  
FIXED NEXT  
TO R/H SIDE  
OPENER**



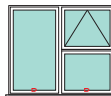
Code: **SIGI34**

Descripton:  
**L/H SIDE OPENER  
NEXT TO TOP  
OPENER OVER  
DUMMY OPENER**



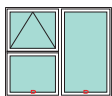
Code: **SIGI35**

Descripton:  
**TOP OPENER  
OVER DUMMY  
OPENER NEXT TO  
R/H SIDE OPENER**



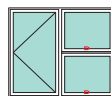
Code: **SIGI36**

Descripton:  
**DUMMY OPENER  
NEXT TO TOP  
OPENER OVER  
DUMMY OPENER**



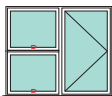
Code: **SIGI37**

Descripton:  
**TOP OPENER  
OVER DUMMY  
OPENER NEXT  
TO DUMMY  
OPENER**



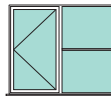
Code: **SIGI38**

Descripton:  
**L/H SIDE  
OPENER NEXT  
TO DUMMY  
OPENER OVER  
DUMMY OPENER**



Code: **SIGI39**

Descripton:  
**DUMMY OPENER  
OVER DUMMY  
OPENER NEXT TO  
R/H SIDE OPENER**

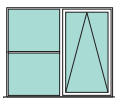


Code: **SIGI40**

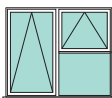
Descripton:  
**L/H SIDE OPENER  
NEXT TO DUMMY  
OVER DUMMY  
OPENER**

**All illustrations viewed from the outside.**

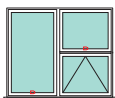
**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**

Code: **SIGI41**

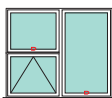
Desripton:  
**FIXED OVER  
 FIXED NEXT TO  
 TOP OPENER**

Code: **SIGI42**

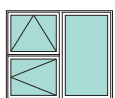
Desripton:  
**TOP OPENER  
 NEXT TO TOP  
 OPENER OVER  
 FIXED**

Code: **SIGI43**

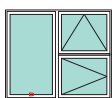
Desripton:  
**DUMMY OPENER  
 NEXT TO DUMMY  
 OPENER OVER  
 TOP OPENER**

Code: **SIGI44**

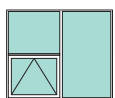
Desripton:  
**DUMMY OPENER  
 OVER TOP  
 OPENER NEXT TO  
 DUMMY OPENER**

Code: **SIGI45**

Desripton:  
**TOP OPENER  
 OVER L/H SIDE  
 OPENER NEXT  
 TO FIXED**

Code: **SIGI46**

Desripton:  
**DUMMY OPENER  
 NEXT TO TOP  
 OPENER OVER  
 R/H SIDE OPENER**

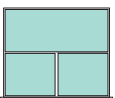
Code: **SIGI47**

Desripton:  
**FIXED OVER TOP  
 OPENER NEXT  
 TO FIXED**

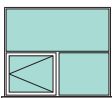
Code: **SIGI48**

Desripton:  
**FIXED NEXT TO  
 FIXED OVER TOP  
 OPENER**

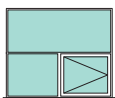
## TRIPLE PANE, HORIZONTAL LONG TOP WINDOW

Code: **SIGI65**

Desripton:  
**FIXED OVER  
 FIXED NEXT  
 TO FIXED**

Code: **SIGI66**

Desripton:  
**TOP FIXED OVER  
 L/H SIDE OPENER  
 NEXT TO FIXED**

Code: **SIGI67**

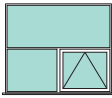
Desripton:  
**TOP FIXED  
 OVER L/H FIXED  
 NEXT TO R/H  
 SIDE OPENER**

Code: **SIGI68**

Desripton:  
**TOP FIXED  
 OVER TOP  
 OPENER NEXT  
 TO FIXED**

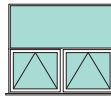
All our windows come in PVCu, Timber or Aluminium.

# 16 WINDOWS



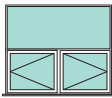
Code: **SIG169**

Descripton:  
**TOP FIXED  
OVER R/H SIDE  
OPENER NEXT  
TO L/H FIXED**



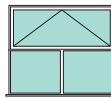
Code: **SIG170**

Descripton:  
**FIXED OVER L/H  
TOP OPENER  
NEXT TO R/H  
TOP OPENER**



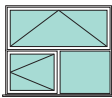
Code: **SIG171**

Descripton:  
**FIXED OVER L/H  
SIDE OPENER  
NEXT TO R/H  
SIDE OPENER**



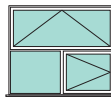
Code: **SIG172**

Descripton:  
**TOP OPENER  
OVER FIXED  
NEXT TO FIXED**



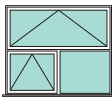
Code: **SIG173**

Descripton:  
**TOP OPENER  
OVER L/H SIDE  
OPENER NEXT  
TO R/H FIXED**



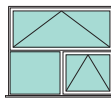
Code: **SIG174**

Descripton:  
**TOP OPENER  
OVER FIXED  
NEXT TO R/H  
SIDE OPENER**



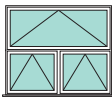
Code: **SIG175**

Descripton:  
**TOP OPENER  
OVER L/H TOP  
OPENER NEXT  
TO R/H FIXED**



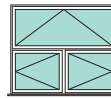
Code: **SIG176**

Descripton:  
**TOP OPENER  
OVER L/H FIXED  
NEXT TO R/H  
TOP OPENER**



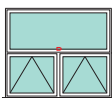
Code: **SIG177**

Descripton:  
**TOP OPENER  
OVER TOP  
OPENER NEXT  
TO TOP OPENER**



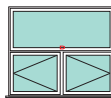
Code: **SIG178**

Descripton:  
**TOP OPENER  
OVER L/H SIDE  
OPENER NEXT TO  
R/H SIDE OPENER**



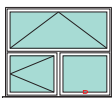
Code: **SIG179**

Descripton:  
**DUMMY  
OPENER OVER  
TOP OPENER  
NEXT TO TOP  
OPENER**



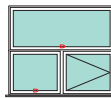
Code: **SIG180**

Descripton:  
**DUMMY OPENER  
OVER L/H SIDE  
OPENER NEXT  
TO R/H SIDE  
OPENER**



Code: **SIG181**

Descripton:  
**TOP OPENER  
OVER L/H SIDE  
OPENER NEXT TO  
DUMMY OPENER**



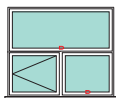
Code: **SIG182**

Descripton:  
**DUMMY OPENER  
OVER DUMMY  
OPENER NEXT TO  
R/H SIDE OPENER**

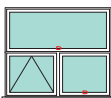
**All illustrations viewed from the outside.**

**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**

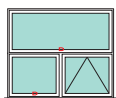


Code: **SIG183**

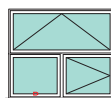
Descripton:  
**DUMMY OPENER  
 OVER L/H SIDE  
 OPENER NEXT TO  
 DUMMY OPENER**

Code: **SIG184**

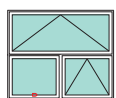
Descripton:  
**DUMMY OPENER  
 OVER TOP  
 OPENER NEXT TO  
 DUMMY OPENER**

Code: **SIG185**

Descripton:  
**DUMMY OPENER  
 OVER DUMMY  
 OPENER NEXT  
 TO TOP OPENER**

Code: **SIG186**

Descripton:  
**TOP OPENER  
 OVER DUMMY  
 OPENER NEXT TO  
 R/H SIDE OPENER**

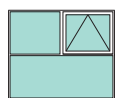
Code: **SIG187**

Descripton:  
**TOP OPENER  
 OVER DUMMY  
 OPENER NEXT  
 TOP OPENER**

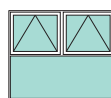
Code: **SIG188**

Descripton:  
**TOP OPENER  
 OVER TOP  
 OPENER NEXT TO  
 DUMMY OPENER**

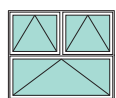
## TRIPLE PANE, HORIZONTAL LONG BOTTOM WINDOW

Code: **SIG205**

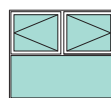
Descripton:  
**FIXED NEXT TO  
 TOP OPENER  
 OVER FIXED**

Code: **SIG206**

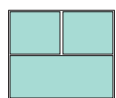
Descripton:  
**TOP OPENER  
 NEXT TO TOP  
 OPENER OVER  
 FIXED**

Code: **SIG207**

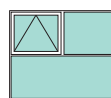
Descripton:  
**TOP OPENER  
 NEXT TO TOP  
 OPENER OVER  
 TOP OPENER**

Code: **SIG208**

Descripton:  
**L/H SIDE OPENER  
 NEXT TO R/H  
 SIDE OPENER  
 OVER FIXED**

Code: **SIG209**

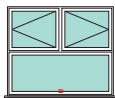
Descripton:  
**FIXED NEXT  
 TO FIXED  
 OVER FIXED**

Code: **SIG210**

Descripton:  
**TOP OPENER  
 NEXT TO FIXED  
 OVER FIXED**

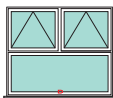
All our windows come in PVCu, Timber or Aluminium.

# 18 WINDOWS



Code: **SIG211**

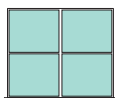
Desripton:  
**L/H SIDE  
OPENER NEXT  
TO R/H SIDE  
OPENER OVER  
DUMMY OPENER**



Code: **SIG212**

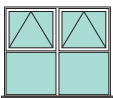
Desripton:  
**TOP OPENER  
NEXT TO TOP  
OPENER OVER  
DUMMY OPENER**

## FOUR PANE WINDOW



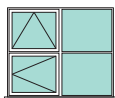
Code: **SIG230**

Desripton:  
**FIXED NEXT TO  
FIXED OVER  
FIXED NEXT  
TO FIXED**



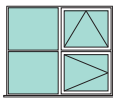
Code: **SIG231**

Desripton:  
**TOP OPENER NEXT  
TO TOP OPENER  
OVER FIXED  
NEXT TO FIXED**



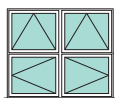
Code: **SIG232**

Desripton:  
**TOP OPENER  
OVER L/H SIDE  
OPENER NEXT  
TO FIXED  
OVER FIXED**



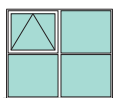
Code: **SIG233**

Desripton:  
**FIXED OVER  
FIXED NEXT TO  
TOP OPENER  
OVER R/H SIDE  
OPENER**



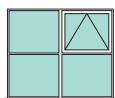
Code: **SIG234**

Desripton:  
**TOP OPENER  
OVER L/H SIDE  
OPENER NEXT  
TO TOP OPENER  
OVER R/H SIDE  
OPENER**



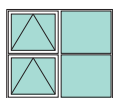
Code: **SIG235**

Desripton:  
**TOP OPENER  
OVER FIXED  
NEXT TO FIXED  
OVER FIXED**



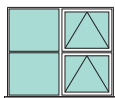
Code: **SIG236**

Desripton:  
**FIXED OVER  
FIXED NEXT TO  
TOP OPENER  
OVER FIXED**



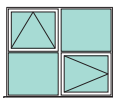
Code: **SIG237**

Desripton:  
**TOP OPENER OVER  
TOP OPENER  
NEXT TO FIXED  
OVER FIXED**



Code: **SIG238**

Desripton:  
**FIXED OVER  
FIXED NEXT TO  
TOP OPENER  
OVER TOP  
OPENER**

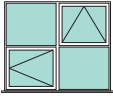


Code: **SIG239**

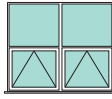
Desripton:  
**TOP OPENER  
OVER FIXED  
NEXT TO FIXED  
OVER R/H SIDE  
OPENER**

**All illustrations viewed from the outside.**

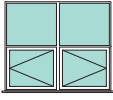
**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**

Code: **SIG240**

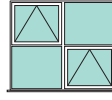
Descripton:  
**FIXED OVER  
 L/H SIDE OPENER  
 NEXT TO TOP  
 OPENER OVER  
 FIXED**

Code: **SIG241**

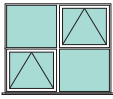
Descripton:  
**FIXED OVER  
 TOP OPENER  
 NEXT TO FIXED  
 OVER TOP  
 OPENER**

Code: **SIG242**

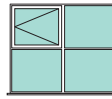
Descripton:  
**FIXED OVER  
 L/H SIDE OPENER  
 NEXT TO FIXED  
 OVER R/H SIDE  
 OPENER**

Code: **SIG243**

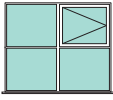
Descripton:  
**TOP OPENER  
 OVER FIXED NEXT  
 TO FIXED OVER  
 TOP OPENER**

Code: **SIG244**

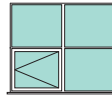
Descripton:  
**FIXED OVER TOP  
 OPENER NEXT  
 TO TOP OPENER  
 OVER FIXED**

Code: **SIG245**

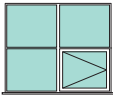
Descripton:  
**L/H SIDE OPENER  
 OVER FIXED NEXT  
 TO FIXED OVER  
 FIXED**

Code: **SIG246**

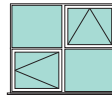
Descripton:  
**FIXED OVER  
 FIXED NEXT TO  
 R/H SIDE OPENER  
 OVER FIXED**

Code: **SIG247**

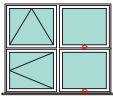
Descripton:  
**FIXED OVER L/H  
 SIDE OPENER  
 NEXT TO FIXED  
 OVER FIXED**

Code: **SIG248**

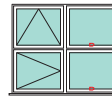
Descripton:  
**FIXED OVER  
 FIXED NEXT TO  
 FIXED OVER R/H  
 SIDE OPENER**

Code: **SIG249**

Descripton:  
**FIXED OVER L/H  
 SIDE OPENER NEXT  
 TO TOP OPENER  
 OVER FIXED**

Code: **SIG250**

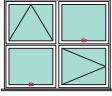
Descripton:  
**TOP OPENER  
 OVER L/H SIDE  
 OPENER NEXT  
 TO DUMMY  
 OPENER OVER  
 DUMMY OPENER**

Code: **SIG251**

Descripton:  
**TOP OPENER  
 OVER R/H SIDE  
 OPENER NEXT  
 TO DUMMY  
 OPENER OVER  
 DUMMY OPENER**

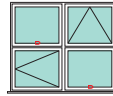
**All our windows come in PVCu, Timber or Aluminium.**

## 20 WINDOWS



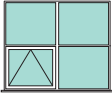
Code: **SIG252**

Descripton:  
**TOP OPENER  
OVER DUMMY  
OPENER NEXT TO  
DUMMY OPENER  
OVER R/H SIDE  
OPENER**



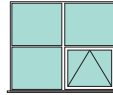
Code: **SIG253**

Descripton:  
**DUMMY OPENER  
OVER L/H SIDE  
OPENER NEXT TO  
TOP OPENER OVER  
DUMMY OPENER**



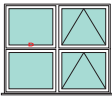
Code: **SIG254**

Descripton:  
**FIXED OVER  
TOP OPENER  
NEXT TO FIXED  
OVER FIXED**



Code: **SIG255**

Descripton:  
**FIXED OVER  
FIXED NEXT TO  
FIXED OVER TOP  
OPENER**



Code: **SIG256**

Descripton:  
**DUMMY OPENER OVER  
DUMMY OPENER NEXT  
TO TOP OPENER OVER  
TOP OPENER**

## FOUR PANE HORIZONTAL WINDOW



Code: **SIG271**

Descripton:  
**FIXED NEXT TO  
FIXED OVER  
FIXED NEXT  
TO FIXED**



Code: **SIG272**

Descripton:  
**TOP OPENER NEXT  
TO TOP OPENER  
OVER FIXED NEXT  
TO TOP OPENER**



Code: **SIG273**

Descripton:  
**L/H SIDE  
OPENER NEXT  
TO TOP OPENER  
OVER FIXED  
NEXT TO R/H  
SIDE OPENER**



Code: **SIG274**

Descripton:  
**L/H SIDE OPENER  
NEXT TO FIXED  
OVER FIXED NEXT  
TO R/H SIDE  
OPENER**



Code: **SIG275**

Descripton:  
**TOP OPENER  
NEXT TO FIXED  
OVER FIXED NEXT  
TO TOP OPENER**



Code: **SIG276**

Descripton:  
**FIXED NEXT TO  
TOP OPENER  
OVER FIXED  
NEXT TO FIXED**

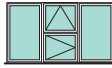
All illustrations viewed from the outside.

DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.

**SIG** WINDOWS

Code: **SIG277**

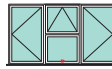
Descripton:  
**FIXED NEXT TO  
 TOP OPENER  
 OVER L/H SIDE  
 OPENER NEXT  
 TO FIXED**

Code: **SIG278**

Descripton:  
**FIXED NEXT TO  
 TOP OPENER OVER  
 R/H SIDE OPENER  
 NEXT TO FIXED**

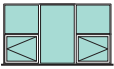
Code: **SIG279**

Descripton:  
**L/H FIXED NEXT  
 TO TOP OPENER  
 OVER TOP  
 OPENER NEXT  
 TO R/H FIXED**

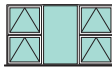
Code: **SIG280**

Descripton:  
**L/H SIDE  
 OPENER NEXT  
 TO TOP OPENER  
 OVER FIXED  
 NEXT TO R/H  
 SIDE OPENER**

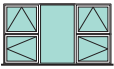
## FIVE PANE WINDOW

Code: **SIG300**

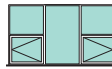
Descripton:  
**FIXED OVER L/H  
 SIDE OPENER  
 NEXT TO FIXED  
 NEXT TO FIXED  
 OVER R/H SIDE  
 OPENER**

Code: **SIG301**

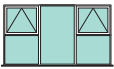
Descripton:  
**TOP OPENER OVER  
 TOP OPENER  
 NEXT TO FIXED  
 NEXT TO TOP  
 OPENER OVER  
 TOP OPENER**

Code: **SIG302**

Descripton:  
**TOP OPENER  
 OVER L/H SIDE  
 OPENER NEXT  
 TO FIXED NEXT  
 TO TOP OPENER  
 OVER R/H SIDE  
 OPENER**

Code: **SIG303**

Descripton:  
**FIXED OVER  
 L/H SIDE  
 OPENER NEXT  
 TO FIXED NEXT  
 TO FIXED  
 OVER R/H SIDE  
 OPENER**

Code: **SIG304**

Descripton:  
**TOP OPENER  
 OVER FIXED  
 NEXT TO  
 FIXED NEXT TO  
 TOP OPENER  
 OVER FIXED**

Code: **SIG305**

Descripton:  
**FIXED OVER TOP  
 OPENER NEXT  
 TO FIXED NEXT  
 TO FIXED OVER  
 TOP OPENER**

All our windows come in PVCu, Timber or Aluminium.

## 22 WINDOWS



Code: **SIG306**

Descripton:  
**TOP OPENER  
OVER DUMMY  
OPENER NEXT TO  
DUMMY OPENER  
NEXT TO TOP  
OPENER OVER  
DUMMY OPENER**



Code: **SIG307**

Descripton:  
**DUMMY OPENER  
OVER TOP  
OPENER NEXT TO  
DUMMY OPENER  
NEXT TO DUMMY  
OPENER OVER  
TOP OPENER**



Code: **SIG308**

Descripton:  
**DUMMY OPENER  
OVER L/H  
OPENER NEXT TO  
DUMMY OPENER  
NEXT TO DUMMY  
OPENER OVER  
R/H OPENER**



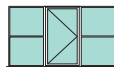
Code: **SIG309**

Descripton:  
**FIXED OVER  
FIXED NEXT  
TO TOP  
OPENER NEXT  
TO FIXED  
OVER FIXED**



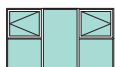
Code: **SIG310**

Descripton:  
**FIXED OVER  
FIXED NEXT TO  
L/H SIDE OPENER  
NEXT TO FIXED  
OVER FIXED**



Code: **SIG311**

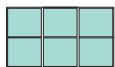
Descripton:  
**FIXED OVER  
FIXED NEXT TO  
R/H SIDE OPENER  
NEXT TO FIXED  
OVER FIXED**



Code: **SIG312**

Descripton:  
**L/H SIDE OPENER  
OVER FIXED NEXT  
TO FIXED NEXT TO  
R/H SIDE OPENER  
OVER FIXED**

## SIX PANE WINDOW



Code: **SIG330**

Descripton:  
**FIXED OVER  
FIXED NEXT TO  
FIXED OVER  
FIXED NEXT  
TO FIXED  
OVER FIXED**

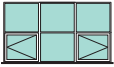


Code: **SIG331**

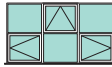
Descripton:  
**TOP OPENER  
OVER FIXED NEXT  
TO FIXED OVER  
FIXED NEXT TO  
TOP OPENER  
OVER FIXED**

All illustrations viewed from the outside.

DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.

Code: **SIG332**

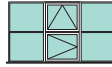
Descripton:  
**FIXED OVER L/H  
 SIDE OPENER  
 NEXT TO FIXED  
 OVER FIXED NEXT  
 TO FIXED OVER  
 R/H SIDE OPENER**

Code: **SIG333**

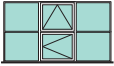
Descripton:  
**FIXED OVER L/H  
 SIDE OPENER NEXT  
 TO TOP OPENER  
 OVER FIXED NEXT  
 TO FIXED OVER  
 R/H SIDE OPENER**

Code: **SIG334**

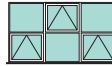
Descripton:  
**FIXED OVER  
 FIXED NEXT TO  
 TOP OPENER  
 OVER FIXED  
 NEXT TO FIXED  
 OVER FIXED**

Code: **SIG335**

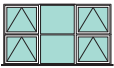
Descripton:  
**FIXED OVER FIXED  
 NEXT TO TOP  
 OPENER OVER  
 R/H SIDE OPENER  
 NEXT TO FIXED  
 OVER FIXED**

Code: **SIG336**

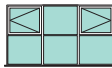
Descripton:  
**FIXED OVER  
 FIXED NEXT TO  
 TOP OPENER  
 OVER L/H SIDE  
 OPENER NEXT  
 TO FIXED  
 OVER FIXED**

Code: **SIG337**

Descripton:  
**FIXED OVER TOP  
 OPENER NEXT  
 TO TOP OPENER  
 OVER FIXED NEXT  
 TO FIXED OVER  
 TOP OPENER**

Code: **SIG338**

Descripton:  
**TOP OPENER  
 OVER TOP  
 OPENER NEXT  
 TO FIXED OVER  
 FIXED NEXT TO  
 TOP OPENER OVER  
 TOP OPENER**

Code: **SIG339**

Descripton:  
**L/H SIDE OPENER  
 OVER FIXED NEXT  
 TO FIXED OVER  
 FIXED NEXT TO  
 R/H SIDE OPENER  
 OVER FIXED**

Code: **SIG340**

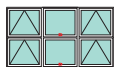
Descripton:  
**TOP OPENER  
 OVER FIXED  
 NEXT TOP  
 OPENER OVER  
 FIXED NEXT TO  
 TOP OPENER  
 OVER FIXED**

Code: **SIG341**

Descripton:  
**TOP OPENER  
 OVER L/H SIDE  
 OPENER NEXT TO  
 FIXED OVER FIXED  
 NEXT TO TOP  
 OPENER OVER  
 R/H SIDE OPENER**

**All our windows come in PVCu, Timber or Aluminium.**

## 24 WINDOWS



Code: **SIG342**

Descripton:  
**TOP OPENER  
OVER TOP  
OPENER NEXT TO  
DUMMY OPENER  
OVER DUMMY  
OPENER NEXT TO  
TOP OPENER OVER  
TOP OPENER**



Code: **SIG343**

Descripton:  
**TOP OPENER OVER  
L/H SIDE OPENER  
NEXT TO DUMMY  
OPENER OVER  
DUMMY OPENER  
NEXT TO TOP  
OPENER OVER R/H  
SIDE OPENER**



Code: **SIG344**

Descripton:  
**TOP OPENER  
OVER L/H SIDE  
OPENER NEXT  
TO TOP OPENER  
OVER DUMMY  
OPENER NEXT TO  
TOP OPENER OVER  
R/H SIDE OPENER**



Code: **SIG345**

Descripton:  
**FIXED OVER  
FIXED NEXT TO  
TOP OPENER  
OVER TOP  
OPENER NEXT  
TO FIXED OVER  
FIXED**



Code: **SIG346**

Descripton:  
**TOP OPENER  
OVER FIXED  
NEXT TO TOP  
OPENER OVER  
FIXED NEXT  
TO FIXED  
OVER FIXED**



Code: **SIG347**

Descripton:  
**TOP OPENER  
OVER FIXED  
NEXT TO FIXED  
OVER L/H  
OPENER NEXT  
TO TOP OPENER  
OVER FIXED**



Code: **SIG348**

Descripton:  
**DUMMY OPENER  
OVER DUMMY  
OPENER NEXT  
TO TOP OPENER  
OVER L/H SIDE  
OPENER NEXT  
TO DUMMY  
OPENER OVER  
DUMMY OPENER**



Code: **SIG349**

Descripton:  
**TOP OPENER  
OVER FIXED  
NEXT TO FIXED  
OVER TOP  
OPENER NEXT  
TO TOP OPENER  
OVER FIXED**

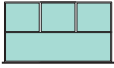
All illustrations viewed from the outside.

DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.

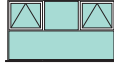
**SIG** WINDOWS



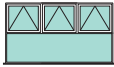
## FOUR PANE, LONG BOTTOM WINDOW

Code: **SIG365**

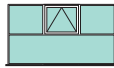
Descripton:  
**FIXED NEXT TO  
 FIXED NEXT  
 TO FIXED OVER  
 FIXED**

Code: **SIG366**

Descripton:  
**TOP OPENER  
 NEXT TO FIXED  
 NEXT TO TOP  
 OPENER OVER  
 BOTTOM FIXED**

Code: **SIG367**

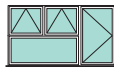
Descripton:  
**TOP OPENER  
 NEXT TO  
 TOP OPENER  
 NEXT TO TOP  
 OPENER OVER  
 BOTTOM FIXED**

Code: **SIG368**

Descripton:  
**FIXED NEXT TO  
 TOP OPENER  
 NEXT TO FIXED  
 OVER FIXED**

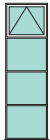
Code: **SIG369**

Descripton:  
**L/H SIDE OPENER  
 NEXT TO TOP  
 OPENER NEXT  
 TO TOP OPENER  
 OVER FIXED**

Code: **SIG370**

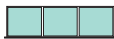
Descripton:  
**TOP OPENER  
 NEXT TO TOP  
 OPENER OVER  
 FIXED NEXT TO  
 R/H SIDE OPENER**

## FOUR PANE VERTICAL WINDOW



Descripton:  
**TOP OPENER OVER  
 FIXED OVER FIXED  
 OVER FIXED**  
 Code: **SIG385**

## THREE PANE HORIZONTAL WINDOW

Code: **SIG400**

Descripton:  
**FIXED NEXT  
 TO FIXED NEXT  
 TO FIXED**

Code: **SIG401**

Descripton:  
**FIXED NEXT TO  
 TOP OPENER  
 NEXT TO FIXED**

Code: **SIG402**

Descripton:  
**FIXED NEXT TO  
 L/H SIDE OPENER  
 NEXT TO FIXED**

Code: **SIG403**

Descripton:  
**FIXED NEXT TO  
 R/H SIDE OPENER  
 NEXT TO FIXED**

All our windows come in PVCu, Timber or Aluminium.

## 26 WINDOWS



Code: **SIG404**

Descripton:  
**TOP OPENER  
NEXT TO FIXED  
NEXT TO TOP  
OPENER**



Code: **SIG405**

Descripton:  
**L/H SIDE OPENER  
NEXT TO FIXED  
NEXT TO R/H SIDE  
OPENER**



Code: **SIG406**

Descripton:  
**TOP OPENER  
NEXT TO TOP  
OPENER NEXT  
TO TOP OPENER**



Code: **SIG407**

Descripton:  
**FIXED NEXT TO  
FIXED NEXT TO  
TOP OPENER**



Code: **SIG408**

Descripton:  
**TOP OPENER  
NEXT TO DUMMY  
OPENER NEXT TO  
DUMMY OPENER**



Code: **SIG409**

Descripton:  
**DUMMY OPENER  
NEXT TO DUMMY  
OPENER NEXT TO  
TOP OPENER**



Code: **SIG410**

Descripton:  
**DUMMY OPENER  
NEXT TO TOP  
OPENER NEXT TO  
DUMMY OPENER**



Code: **SIG411**

Descripton:  
**DUMMY OPENER  
NEXT TO DUMMY  
OPENER NEXT TO  
DUMMY OPENER**



Code: **SIG412**

Descripton:  
**L/H SIDE OPENER  
NEXT TO TOP  
OPENER NEXT TO  
R/H SIDE OPENER**



Code: **SIG413**

Descripton:  
**L/H SIDE OPENER  
NEXT TO FIXED  
NEXT TO FIXED**



Code: **SIG414**

Descripton:  
**FIXED NEXT TO  
FIXED NEXT  
TO R/H SIDE  
OPENER**



Code: **SIG415**

Descripton:  
**L/H SIDE OPENER  
NEXT TO DUMMY  
OPENER NEXT TO  
R/H SIDE OPENER**



Code: **SIG416**

Descripton:  
**DUMMY OPENER  
NEXT TO DUMMY  
OPENER NEXT  
TO R/H SIDE  
OPENER**



Code: **SIG417**

Descripton:  
**L/H SIDE OPENER  
NEXT TO DUMMY  
OPENER NEXT TO  
DUMMY OPENER**

All illustrations viewed from the outside.

DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.

**SIG** WINDOWS

Code: **SIG418**

Descripton:  
**DUMMY OPENER  
 NEXT TO L/H SIDE  
 OPENER NEXT TO  
 DUMMY OPENER**

Code: **SIG419**

Descripton:  
**DUMMY OPENER  
 NEXT TO R/H SIDE  
 OPENER NEXT TO  
 DUMMY OPENER**

Code: **SIG420**

Descripton:  
**TOP OPENER NEXT TO  
 FIXED NEXT TO FIXED**

## FOUR PANE HORIZONTAL WINDOW

Code: **SIG435**

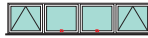
Descripton:  
**FIXED NEXT TO FIXED NEXT  
 TO FIXED NEXT TO FIXED**

Code: **SIG436**

Descripton:  
**TOP OPENER NEXT TO FIXED NEXT  
 TO FIXED NEXT TO TOP OPENER**

Code: **SIG437**

Descripton:  
**L/H SIDE OPENER NEXT TO  
 FIXED NEXT TO FIXED NEXT  
 TO R/H SIDE OPENER**

Code: **SIG438**

Descripton:  
**TOP OPENER NEXT TO DUMMY  
 OPENER NEXT TO DUMMY  
 OPENER NEXT TO TOP OPENER**

Code: **SIG439**

Descripton:  
**TOP OPENER NEXT TO TOP OPENER NEXT  
 TO TOP OPENER NEXT TO TOP OPENER**

## FIVE PANE HORIZONTAL WINDOW

Design will need confirming depending on manufacturer, as may need to be joined.



Descripton: Code: **SIG455**  
**FIXED NEXT TO FIXED NEXT  
 TO FIXED NEXT TO FIXED  
 NEXT TO FIXED**



Descripton: Code: **SIG456**  
**L/H SIDE OPENER NEXT TO FIXED  
 NEXT TO FIXED NEXT TO FIXED  
 NEXT TO R/H SIDE OPENER**



Descripton: Code: **SIG457**  
**FIXED NEXT TO L/H SIDE OPENER NEXT TO FIXED  
 NEXT TO R/H SIDE OPENER NEXT TO FIXED**

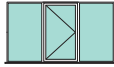
**All our windows come in PVCu, Timber or Aluminium.**

### THREE PANE TALL VERTICAL WINDOW



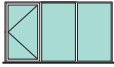
Code: **SIG475**

Descripton:  
**FIXED NEXT TO  
L/H SIDE OPENER  
NEXT TO FIXED**



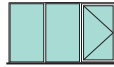
Code: **SIG476**

Descripton:  
**FIXED NEXT TO  
R/H SIDE OPENER  
NEXT TO FIXED**



Code: **SIG477**

Descripton:  
**L/H SIDE OPENER  
NEXT TO FIXED  
NEXT TO FIXED**



Code: **SIG478**

Descripton:  
**FIXED NEXT TO  
FIXED NEXT TO R/H  
SIDE OPENER**

### FOUR PANE TALL VERTICAL WINDOW



Code: **SIG500**

Descripton:  
**FIXED NEXT TO FIXED NEXT  
TO FIXED NEXT TO FIXED**



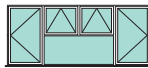
Code: **SIG501**

Descripton:  
**L/H SIDE OPENER NEXT TO  
FIXED NEXT TO FIXED NEXT  
TO R/H SIDE OPENER**



Code: **SIG502**

Descripton:  
**TOP OPENER NEXT TO  
FIXED NEXT TO FIXED NEXT  
TO TOP OPENER**



Code: **SIG503**

Descripton:  
**L/H SIDE OPENER NEXT TO  
TOP OPENER NEXT TO TOP  
OPENER OVER FIXED NEXT  
TO R/H SIDE OPENER**



Code: **SIG504**

Descripton:  
**TOP OPENER OVER L/H SIDE OPENER NEXT TO FIXED NEXT  
FIXED NEXT TO TOP OPENER OVER R/H SIDE OPENER**

### FIVE PANE VERTICAL WINDOW



Code: **SIG520**

Descripton:  
**FIXED NEXT TO  
TOP OPENER  
OVER FIXED  
OVER FIXED**

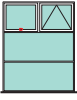


Code: **SIG521**

Descripton:  
**TOP OPENER  
NEXT TO DUMMY  
OPENER OVER  
FIXED OVER FIXED**

**All illustrations viewed from the outside.**

**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**

Code: **SIG522**

Descripton:  
**DUMMY  
 OPENER NEXT  
 TO TOP OPENER  
 OVER FIXED  
 OVER FIXED**

Code: **SIG523**

Descripton:  
**DUMMY OPENER  
 NEXT TO  
 DUMMY OPENER  
 OVER FIXED  
 OVER FIXED**

Code: **SIG524**

Descripton:  
**FIXED OVER  
 FIXED OVER  
 FIXED NEXT  
 TO FIXED**

Code: **SIG525**

Descripton:  
**TOP OPENER  
 NEXT TO TOP  
 OPENER OVER  
 FIXED OVER FIXED  
 NEXT TO FIXED**

## SIX PANE VERTICAL WINDOW

Code: **SIG540**

Descripton:  
**TOP OPENER  
 NEXT TO TOP  
 OPENER OVER  
 FIXED NEXT TO  
 FIXED OVER  
 FIXED NEXT  
 TO FIXED**

Code: **SIG541**

Descripton:  
**TOP OPENER  
 NEXT TO DUMMY  
 OPENER OVER  
 FIXED NEXT TO  
 FIXED OVER FIXED  
 NEXT TO FIXED**

Code: **SIG542**

Descripton:  
**DUMMY  
 OPENER NEXT  
 TO TOP OPENER  
 OVER FIXED  
 NEXT TO FIXED  
 OVER FIXED  
 NEXT TO FIXED**

Code: **SIG543**

Descripton:  
**DUMMY OPENER  
 NEXT TO  
 DUMMY OPENER  
 OVER FIXED  
 NEXT TO FIXED  
 OVER FIXED  
 NEXT TO FIXED**

## SIX PANE HORIZONTAL WINDOW

Design will need confirming depending on manufacturer, as may need to be joined.

Code: **SIG560**

Descripton:  
**TOP OPENER NEXT TO TOP OPENER  
 OVER FIXED NEXT TO TOP OPENER  
 NEXT TO TOP OPENER OVER FIXED**

**All our windows come in PVCu, Timber or Aluminium.**

## FOUR PANE ASYMMETRICAL WINDOW



Code: **SIG570**

Descripton:  
**TOP OPENER  
 OVER FIXED  
 NEXT TO OPENER  
 OVER FIXED –  
 LEFT UNEQUAL**



Code: **SIG571**

Descripton:  
**TOP OPENER  
 OVER FIXED  
 NEXT TO TOP OPENER  
 OVER FIXED –  
 RIGHT UNEQUAL**



Code: **SIG572**

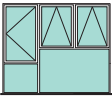
Descripton:  
**TOP OPENER  
 OVER FIXED  
 NEXT TO R/H  
 SIDE OPENER  
 OVER FIXED**



Code: **SIG573**

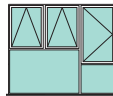
Descripton:  
**L/H SIDE  
 OPENER OVER  
 FIXED NEXT TO  
 TOP OPENER  
 OVER FIXED**

## FIVE PANE ASYMMETRICAL WINDOW



Code: **SIG583**

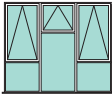
Descripton:  
**L/H SIDE OPENER  
 OVER FIXED  
 NEXT TO TOP  
 OPENER NEXT  
 TO TOP OPENER  
 OVER FIXED**



Code: **SIG584**

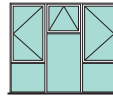
Descripton:  
**TOP OPENER  
 NEXT TO TOP  
 OPENER OVER  
 FIXED NEXT TO  
 R/H SIDE OPENER  
 OVER FIXED**

## SIX PANE ASYMMETRICAL WINDOW



Code: **SIG600**

Descripton:  
**TOP OPENER  
 OVER FIXED  
 NEXT TO TOP  
 OPENER OVER  
 FIXED NEXT TO  
 TOP OPENER  
 OVER FIXED –  
 UNEQUAL**



Code: **SIG601**

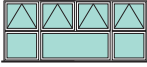
Descripton:  
**L/H SIDE OPENER  
 OVER FIXED  
 NEXT TO TOP  
 OPENER OVER  
 FIXED NEXT  
 TO R/H SIDE  
 OPENER OVER  
 FIXED – UNEQUAL**

All illustrations viewed from the outside.

DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.

## SEVEN PANE ASYMMETRICAL WINDOW

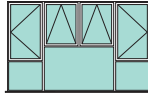
Design will need confirming depending on manufacturer, as may need to be joined.



Code: **SIG615**

Descripton:

**TOP OPENER OVER FIXED  
NEXT TO TOP OPENER  
NEXT TO TOP OPENER  
OVER FIXED NEXT TO TOP  
OPENER OVER FIXED**



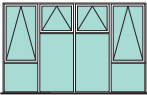
Code: **SIG616**

Descripton:

**L/H SIDE OPENER OVER FIXED  
NEXT TO TOP OPENER NEXT TO  
TOP OPENER OVER FIXED NEXT  
TO R/H SIDE OPENER OVER FIXED**

## EIGHT PANE WINDOW

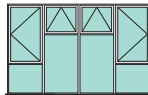
Design will need confirming depending on manufacturer, as may need to be joined.



Code: **SIG617**

Descripton:

**TOP OPENER OVER FIXED  
NEXT TO TOP OPENER OVER  
FIXED NEXT TO TOP OPENER  
OVER FIXED NEXT TO TOP  
OPENER OVER FIXED**



Code: **SIG618**

Descripton:

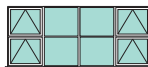
**L/H SIDE OPENER OVER FIXED  
NEXT TO TOP OPENER OVER  
FIXED NEXT TO TOP OPENER  
OVER FIXED NEXT TO R/H  
OPENER OVER FIXED**



Code: **SIG635**

Descripton:

**FIXED OVER FIXED NEXT TO  
FIXED OVER FIXED NEXT TO  
FIXED OVER FIXED NEXT TO  
FIXED OVER FIXED**



Code: **SIG636**

Descripton:

**TOP OPENER OVER TOP  
OPENER NEXT TO FIXED OVER  
FIXED NEXT TO FIXED OVER  
FIXED NEXT TO TOP OPENER  
OVER TOP OPENER**

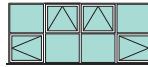
All our windows come in PVCu, Timber or Aluminium.

## 32 WINDOWS



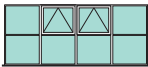
Code: **SIG637**

Descripton:  
**TOP OPENER OVER L/H SIDE  
 OPENER NEXT TO FIXED OVER  
 FIXED NEXT TO FIXED OVER  
 FIXED NEXT TO TOP OPENER  
 OVER R/H SIDE OPENER**



Code: **SIG638**

Descripton:  
**FIXED OVER L/H SIDE OPENER  
 NEXT TO TOP OPENER OVER  
 FIXED NEXT TO TOP OPENER  
 OVER FIXED NEXT TO FIXED  
 OVER R/H SIDE OPENER**



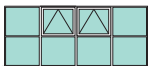
Code: **SIG639**

Descripton:  
**FIXED OVER FIXED NEXT  
 TO TOP OPENER OVER  
 FIXED NEXT TO TOP  
 OPENER OVER FIXED NEXT  
 TO FIXED OVER FIXED**



Code: **SIG640**

Descripton:  
**TOP OPENER OVER FIXED  
 NEXT TO TOP OPENER OVER  
 FIXED NEXT TO TOP OPENER  
 OVER FIXED NEXT TO TOP  
 OPENER OVER FIXED**



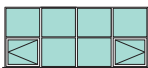
Code: **SIG641**

Descripton:  
**FIXED OVER FIXED NEXT  
 TO TOP OPENER OVER  
 FIXED NEXT TO TOP  
 OPENER OVER FIXED NEXT  
 TO FIXED OVER FIXED**



Code: **SIG642**

Descripton:  
**TOP OPENERS OVER FIXED  
 NEXT TO TOP OPENER OVER  
 FIXED NEXT TO TOP OPENER  
 OVER FIXED NEXT TO TOP  
 OPENER OVER FIXED**



Code: **SIG643**

Descripton:  
**FIXED OVER L/H SIDE  
 OPENER NEXT TO FIXED  
 OVER FIXED NEXT TO FIXED  
 OVER FIXED NEXT TO FIXED  
 OVER R/H SIDE OPENER**



Code: **SIG644**

Descripton:  
**TOP OPENER OVER TOP OPENER  
 NEXT TO DUMMY OPENER  
 OVER DUMMY OPENER NEXT TO  
 DUMMY OPENER OVER DUMMY  
 OPENER NEXT TO TOP OPENER  
 OVER TOP OPENER**

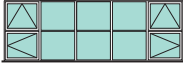
**All illustrations viewed from the outside.**

**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**



## TEN PANE WINDOW

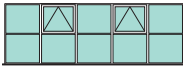
Design will need confirming depending on manufacturer, as may need to be joined.



Descripton: Code: **SIG660**  
**TOP OPENER OVER L/H SIDE  
 OPENER NEXT TO FIXED OVER  
 FIXED NEXT TO FIXED OVER  
 FIXED NEXT TO FIXED OVER  
 FIXED NEXT TO TOP OPENER  
 OVER R/H SIDE OPENER**



Descripton: Code: **SIG661**  
**TOP OPENER OVER FIXED NEXT  
 TO FIXED OVER FIXED NEXT TO  
 TOP OPENER OVER FIXED NEXT  
 TO FIXED OVER FIXED NEXT TO  
 TOP OPENER OVER FIXED**

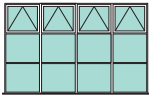


Code: **SIG662**

Descripton:  
**FIXED OVER FIXED NEXT TO TOP OPENER  
 OVER FIXED NEXT TO FIXED OVER FIXED  
 NEXT TO TOP OPENER OVER FIXED NEXT  
 TO FIXED OVER FIXED**

## TWELVE PANE WINDOW

Design will need confirming depending on manufacturer, as may need to be joined.

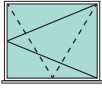


Code: **SIG675**

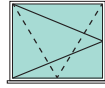
Descripton:  
**TOP OPENER OVER FIXED OVER FIXED  
 NEXT TO TOP OPENER OVER FIXED OVER  
 FIXED NEXT TO TOP OPENER OVER FIXED  
 OVER FIXED NEXT TO TOP OPENER OVER  
 FIXED OVER FIXED**

All our windows come in PVCu, Timber or Aluminium.

**SINGLE PANE TILT & TURN WINDOW**

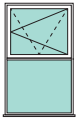


Desripton:  
**L/H OPENER  
WITH TILT**  
Code: **SIG685**



Desripton:  
**R/H OPENER  
WITH TILT**  
Code: **SIG686**

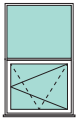
**DOUBLE PANE VERTICAL  
TILT & TURN WINDOW**



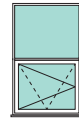
Desripton:  
**L/H OPENER WITH  
TILT OVER FIXED**  
Code: **SIG695**



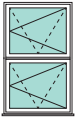
Desripton:  
**R/H OPENER WITH  
TILT OVER FIXED**  
Code: **SIG696**



Desripton:  
**FIXED OVER L/H  
SIDE OPENER WITH  
TILT**  
Code: **SIG697**



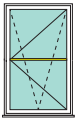
Desripton:  
**FIXED OVER R/H  
SIDE OPENER WITH  
TILT**  
Code: **SIG698**



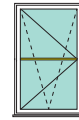
Desripton:  
**L/H OPENER WITH  
TILT OVER L/H  
OPENER WITH TILT**  
Code: **SIG699**



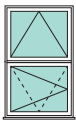
Desripton:  
**R/H OPENER WITH  
TILT OVER R/H  
OPENER WITH TILT**  
Code: **SIG700**



Desripton:  
**L/H OPENER WITH  
TILT WITH DUMMY  
TRANSOM**  
Code: **SIG701**



Desripton:  
**R/H OPENER WITH  
TILT WITH DUMMY  
TRANSOM**  
Code: **SIG702**



Desripton:  
**TOP OPENER OVER  
R/H SIDE OPENER  
WITH TILT**  
Code: **SIG703**



Desripton:  
**TOP OPENER OVER  
L/H SIDE OPENER  
WITH TILT**  
Code: **SIG704**

**Tilt and turn windows always open inwards.  
All illustrations viewed from the outside.**

**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**

## DOUBLE PANE HORIZONTAL TILT & TURN WINDOW



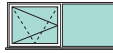
Descripton:  
**L/H OPENER  
WITH TILT NEXT  
TO FIXED**  
Code: **SIG715**



Descripton:  
**FIXED NEXT TO  
R/H OPENER  
WITH TILT**  
Code: **SIG716**



Descripton:  
**L/H SIDE OPENER  
WITH TILT NEXT  
TO R/H SIDE  
OPENER WITH TILT**  
Code: **SIG717**



Descripton:  
**R/H SIDE OPENER  
WITH TILT NEXT  
TO FIXED**  
Code: **SIG718**



Descripton:  
**FIXED NEXT TO  
L/H SIDE OPENER  
WITH TILT**  
Code: **SIG719**

## THREE PANE HORIZONTAL TILT & TURN WINDOW



Code: **SIG730**  
Descripton:  
**FIXED NEXT TO  
L/H SIDE OPENER  
WITH TILT NEXT  
TO FIXED**



Code: **SIG731**  
Descripton:  
**FIXED NEXT TO  
R/H SIDE OPENER  
WITH TILT NEXT  
TO FIXED**



Code: **SIG732**  
Descripton:  
**L/H SIDE OPENER  
WITH TILT  
NEXT TO FIXED  
NEXT TO R/H  
SIDE OPENER  
WITH TILT**



Code: **SIG733**  
Descripton:  
**L/H SIDE OPENER  
WITH TILT NEXT  
TO L/H SIDE  
OPENER WITH  
TILT NEXT TO R/H  
SIDE OPENER  
WITH TILT**

All our windows come in PVCu, Timber or Aluminium.

## 36 TILT & TURN WINDOWS



Code: **SIG734**

Descriptor:  
**L/H SIDE OPENER  
WITH TILT NEXT  
TO R/H SIDE  
OPENER WITH  
TILT NEXT TO R/H  
SIDE OPENER  
WITH TILT**



Code: **SIG735**

Descriptor:  
**R/H SIDE OPENER  
WITH TILT NEXT  
TO R/H SIDE  
OPENER WITH  
TILT NEXT TO R/H  
SIDE OPENER  
WITH TILT**



Code: **SIG736**

Descriptor:  
**FIXED NEXT TO FIXED NEXT TO  
L/H SIDE OPENER WITH TILT**

### FOUR PANE HORIZONTAL TILT & TURN WINDOW



Code: **SIG745**

Descriptor:  
**L/H SIDE OPENER WITH TILT NEXT TO  
FIXED NEXT TO FIXED NEXT TO R/H SIDE  
OPENER WITH TILT**

### TRIPLE PANE VERTICAL TILT & TURN WINDOW



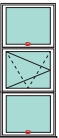
Descriptor:  
**FIXED OVER L/H SIDE  
OPENER WITH TILT  
OVER FIXED**

Code: **SIG755**



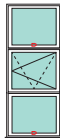
Descriptor:  
**FIXED OVER R/H SIDE  
OPENER WITH TILT  
OVER FIXED**

Code: **SIG756**



Descriptor:  
**DUMMY OPENER  
OVER R/H SIDE  
OPENER WITH  
TILT OVER  
DUMMY OPENER**

Code: **SIG757**



Descriptor:  
**DUMMY OPENER  
OVER L/H SIDE  
OPENER WITH  
TILT OVER  
DUMMY OPENER**

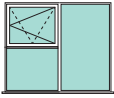
Code: **SIG758**

**Tilt and turn windows always open inwards.  
All illustrations viewed from the outside.**

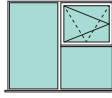
**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**

**SIG** WINDOWS

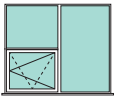
## TRIPLE PANE, LONG VERTICAL SIDE TILT & TURN WINDOW

Code: **SIG770**

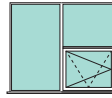
Descripton:  
**L/H OPENER  
 WITH TILT  
 OVER FIXED  
 NEXT TO FIXED**

Code: **SIG771**

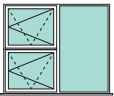
Descripton:  
**FIXED NEXT TO  
 R/H OPENER  
 WITH TILT  
 OVER FIXED**

Code: **SIG772**

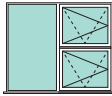
Descripton:  
**FIXED OVER L/H  
 SIDE OPENER  
 WITH TILT NEXT  
 TO FIXED**

Code: **SIG773**

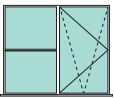
Descripton:  
**FIXED NEXT TO  
 FIXED OVER R/H  
 SIDE OPENER  
 WITH TILT**

Code: **SIG774**

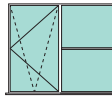
Descripton:  
**L/H SIDE OPENER  
 WITH TILT OVER  
 L/H SIDE OPENER  
 WITH TILT NEXT  
 TO FIXED**

Code: **SIG775**

Descripton:  
**FIXED NEXT TO  
 R/H SIDE OPENER  
 WITH TILT OVER  
 R/H SIDE OPENER  
 WITH TILT**

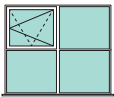
Code: **SIG776**

Descripton:  
**FIXED OVER  
 FIXED NEXT TO  
 R/H SIDE OPENER  
 WITH TILT**

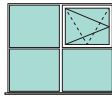
Code: **SIG777**

Descripton:  
**L/H SIDE OPENER  
 WITH TILT  
 NEXT TO FIXED  
 OVER FIXED**

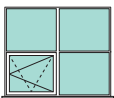
## FOUR PANE TILT & TURN WINDOW

Code: **SIG790**

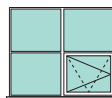
Descripton:  
**L/H SIDE  
 OPENER WITH  
 TILT OVER FIXED  
 NEXT TO FIXED  
 OVER FIXED**

Code: **SIG791**

Descripton:  
**FIXED OVER  
 FIXED NEXT TO  
 R/H SIDE OPENER  
 WITH TILT  
 OVER FIXED**



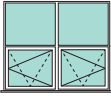
Descripton:  
**FIXED OVER L/H  
 SIDE OPENER  
 WITH TILT  
 NEXT TO FIXED  
 OVER FIXED**



Descripton:  
**FIXED OVER  
 FIXED NEXT TO  
 FIXED OVER R/H  
 SIDE OPENER  
 WITH TILT**

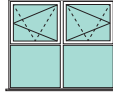
All our windows come in PVCu, Timber or Aluminium.

## 38 TILT & TURN WINDOWS



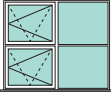
Code: **SIG794**

Descripton:  
**FIXED OVER L/H  
SIDE OPENER  
WITH TILT NEXT  
TO FIXED OVER  
R/H SIDE OPENER  
WITH TILT**



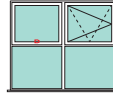
Code: **SIG795**

Descripton:  
**L/H SIDE OPENER  
WITH TILT OVER  
FIXED NEXT TO  
R/H SIDE OPENER  
WITH TILT  
OVER FIXED**



Code: **SIG796**

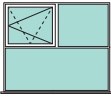
Descripton:  
**L/H SIDE OPENER  
WITH TILT OVER  
L/H SIDE OPENER  
WITH TILT  
NEXT TO FIXED  
OVER FIXED**



Code: **SIG797**

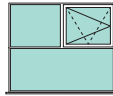
Descripton:  
**DUMMY OPENER  
OVER FIXED NEXT  
TO R/H SIDE  
OPENER WITH  
TILT OVER FIXED**

## TRIPLE PANE, LONG HORIZONTAL BOTTOM TILT & TURN WINDOW



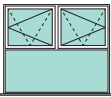
Code: **SIG810**

Descripton:  
**L/H SIDE OPENER  
WITH TILT NEXT  
TO FIXED  
OVER FIXED**



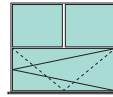
Code: **SIG811**

Descripton:  
**FIXED NEXT TO  
R/H SIDE OPENER  
WITH TILT  
OVER FIXED**



Code: **SIG812**

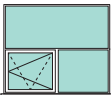
Descripton:  
**L/H SIDE OPENER  
WITH TILT NEXT  
TO R/H SIDE  
OPENER WITH  
TILT OVER FIXED**



Code: **SIG813**

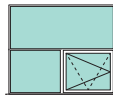
Descripton:  
**FIXED NEXT TO  
FIXED OVER L/H  
SIDE OPENER  
WITH TILT**

## TRIPLE PANE, LONG HORIZONTAL TOP TILT & TURN WINDOW



Code: **SIG822**

Descripton:  
**FIXED OVER L/H  
SIDE OPENER  
WITH TILT NEXT  
TO FIXED**



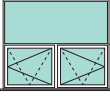
Code: **SIG823**

Descripton:  
**FIXED OVER FIXED  
NEXT R/H SIDE  
OPENER WITH  
TILT**

**Tilt and turn windows always open inwards.  
All illustrations viewed from the outside.**

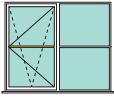
**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**

**SIG** WINDOWS

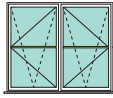
Code: **SIG824**

Descripton:  
**FIXED OVER L/H SIDE  
 OPENER WITH TILT  
 NEXT TO R/H SIDE  
 OPENER WITH TILT**

## DOUBLE PANE WITH DUMMY TRANSOM TILT & TURN WINDOW

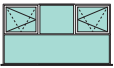
Code: **SIG835**

Descripton:  
**L/H SIDE  
 OPENER  
 WITH TILT  
 AND DUMMY  
 TRANSOM NEXT  
 TO FIXED OVER  
 FIXED**

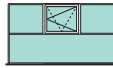
Code: **SIG836**

Descripton:  
**L/H SIDE OPENER  
 WITH TILT AND  
 DUMMY TRANSOM  
 NEXT TO R/H SIDE  
 OPENER WITH  
 TILT AND DUMMY  
 TRANSOM**

## FOUR PANE, LONG HORIZONTAL BOTTOM TILT & TURN WINDOW

Code: **SIG845**

Descripton:  
**L/H SIDE OPENER  
 WITH TILT NEXT  
 TO FIXED NEXT  
 TO R/H SIDE  
 OPENER WITH  
 TILT OVER FIXED**

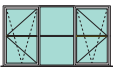
Code: **SIG846**

Descripton:  
**FIXED NEXT TO  
 L/H SIDE OPENER  
 WITH TILT NEXT  
 TO FIXED OVER  
 FIXED**

Code: **SIG847**

Descripton:  
**FIXED NEXT TO R/H SIDE OPENER  
 WITH TILT NEXT TO FIXED OVER FIXED**

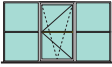
## FOUR PANE WITH DUMMY TRANSOM TILT & TURN WINDOW

Code: **SIG850**

Descripton:  
**L/H SIDE OPENER WITH TILT AND DUMMY  
 TRANSOM NEXT TO FIXED OVER FIXED NEXT TO R/H  
 SIDE OPENER WITH TILT AND DUMMY TRANSOM**

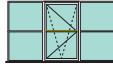
**All our windows come in PVCu, Timber or Aluminium.**

## **FIVE PANE WITH DUMMY TRANSOM TILT & TURN WINDOW**



Code: **SIG855**

Descripton:  
**FIXED OVER  
FIXED NEXT  
TO L/H SIDE  
OPENER WITH  
TILT AND DUMMY  
TRANSOM NEXT  
FIXED OVER FIXED**



Code: **SIG856**

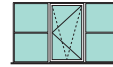
Descripton:  
**FIXED OVER  
FIXED NEXT TO  
R/H SIDE OPENER  
WITH TILT AND  
DUMMY TRANSOM  
NEXT FIXED  
OVER FIXED**

## **FIVE PANE WINDOW**



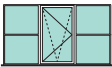
Code: **SIG865**

Descripton:  
**FIXED OVER L/H  
SIDE OPENER  
WITH TILT NEXT  
TO FIXED NEXT  
TO FIXED OVER  
R/H SIDE OPENER  
WITH TILT**



Code: **SIG866**

Descripton:  
**FIXED OVER FIXED  
NEXT TO L/H SIDE  
OPENER WITH  
TILT NEXT TO  
FIXED OVER FIXED**



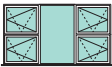
Code: **SIG867**

Descripton:  
**FIXED OVER  
FIXED NEXT TO  
R/H SIDE OPENER  
WITH TILT  
NEXT TO FIXED  
OVER FIXED**



Code: **SIG868**

Descripton:  
**L/H SIDE OPENER  
WITH TILT OVER  
FIXED NEXT  
TO FIXED NEXT  
TO R/H SIDE  
OPENER WITH  
TILT OVER FIXED**



Code: **SIG869**

Descripton:  
**L/H SIDE OPENER WITH TILT OVER L/H  
SIDE OPENER WITH TILT NEXT TO FIXED  
NEXT TO R/H SIDE OPENER WITH TILT  
OVER R/H SIDE OPENER WITH TILT**

**Tilt and turn windows always open inwards.  
All illustrations viewed from the outside.**

**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**



## SIX PANE TILT & TURN WINDOW



Code: **SIG880**

Desripton:  
**FIXED OVER  
 FIXED NEXT TO  
 FIXED OVER L/H  
 SIDE OPENER  
 WITH TILT  
 NEXT TO FIXED  
 OVER FIXED**



Code: **SIG881**

Desripton:  
**FIXED OVER  
 FIXED NEXT TO  
 FIXED OVER R/H  
 SIDE OPENER  
 WITH TILT NEXT  
 TO FIXED  
 OVER FIXED**



Code: **SIG882**

Desripton:  
**FIXED OVER  
 FIXED NEXT  
 TO L/H SIDE  
 OPENER WITH  
 TILT OVER FIXED  
 NEXT TO FIXED  
 OVER FIXED**



Code: **SIG883**

Desripton:  
**FIXED OVER  
 FIXED NEXT  
 TO R/H SIDE  
 OPENER WITH  
 TILT OVER FIXED  
 NEXT TO FIXED  
 OVER FIXED**



Code: **SIG884**

Desripton:  
**FIXED OVER L/H  
 SIDE OPENER  
 WITH TILT NEXT  
 TO FIXED OVER  
 FIXED NEXT TO  
 FIXED OVER R/H  
 SIDE OPENER  
 WITH TILT**



Code: **SIG885**

Desripton:  
**L/H SIDE OPENER  
 WITH TILT OVER  
 FIXED NEXT TO  
 FIXED OVER  
 FIXED NEXT TO  
 R/H SIDE OPENER  
 WITH TILT  
 OVER FIXED**



Code: **SIG886**

Desripton:  
**L/H SIDE OPENER  
 WITH TILT OVER  
 FIXED NEXT TO  
 L/H SIDE OPENER  
 WITH TILT OVER  
 FIXED NEXT  
 TO R/H SIDE  
 OPENER WITH  
 TILT OVER FIXED**



Code: **SIG887**

Desripton:  
**L/H SIDE OPENER  
 WITH TILT OVER  
 FIXED NEXT TO  
 R/H SIDE OPENER  
 WITH TILT OVER  
 FIXED NEXT  
 TO R/H SIDE  
 OPENER WITH  
 TILT OVER FIXED**

All our windows come in PVCu, Timber or Aluminium.

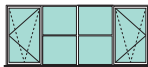
## 42 TILT & TURN WINDOWS



Code: **SIG888**

Descripton:

**L/H SIDE OPENER WITH TILT  
OVER L/H SIDE OPENER TILT  
NEXT TO FIXED OVER FIXED  
NEXT TO R/H SIDE OPENER  
WITH TILT OVER R/H SIDE  
OPENER WITH TILT**



Code: **SIG889**

Descripton:

**L/H SIDE OPENER WITH  
TILT NEXT TO FIXED OVER  
FIXED NEXT TO FIXED  
OVER FIXED NEXT TO R/H  
OPENER WITH TILT**

**Tilt and turn windows always open inwards.  
All illustrations viewed from the outside.**

**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**

**SIG** *WINDOWS*

## RESIDENTIAL DOORS RANGE

Your complete solution for Residential Doors.

All our doors are bespoke and with over a decade of door supply experience, we also offer an extensive range of glazing, panels and locks.

Alongside the benefits of our substantial purchasing power, we'll also provide you with instant access to everything you need for installation – from trims and screws to glues and mastic.

With our proven nationwide logistics network and vast supply chain management experience, we'll ensure you get the right products, in the right place, in the right quantities, and at the right time.



**All our doors come in PVCu, Timber or Aluminium, as well as a Composite option.**

# HOW TO ORDER AN ENTRANCE DOOR

We know you're busy, so we want to make ordering products as straightforward as possible. This guide is here to help you do that.

## Choosing your doors in 4 easy steps

### I. MATERIALS

Choose which materials you would like your entrance door to be made from. If you have a preference over which PVCu, Timber, Aluminium or Composite material you'd like let us know and we'll source it from the following leading manufacturers.

**PVCu**  
supplied by:



**Timber**  
supplied by:



**Aluminium**  
supplied by:



**Composite**  
supplied by:



## 2. PRODUCT TYPE

- Doors can be a mix of glass only, glass and panels or panel only – Please let us know your requirements
- Choose your design from the illustrations
- Let us know the frame colour required
- Does the door need to open in or open out
- Let us know the handle and hinges colours required
- Let us know what threshold you want (Standard, low PVC, low aluminium, Part “M” compliant)
- Choose your cill size (none with face drain on frame, stub nose, 150mm, 180mm, 225mm)
- Let us know if you require a restrictor hinge
- Highlight which energy rating is required A+, A, B, C, D, (“C” Given as standard)

## 3. SIZE

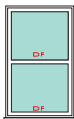
- What is the overall height including cill if applicable?
- Check height measurements internally as well to ensure the floor level will not interfere with opening in doors. (raised floors)
- What is the overall width and have you allowed for any packers within measurement?

Open in doors or open out doors with rendered properties normally require a packer to the hinge side to move the hinges away from the reveals internally or render externally.

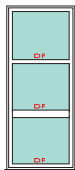
## 4. ADD-ONS

- Let us know if you require any additional extras (trickle-vents, fixings, silicones, trims etc)

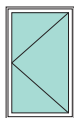
## DOORS & FRAMES



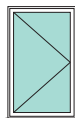
Descripton:  
**FIXED OVER FIXED  
DOOR FRAME**  
Code: **SIG902**



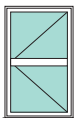
Descripton:  
**FIXED OVER FIXED  
OVER FIXED DOOR  
FRAME WITH MIDRAIL**  
Code: **SIG903**



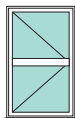
Descripton:  
**FULL GLAZED  
L/H HUNG**  
Code: **SIG904**



Descripton:  
**FULL GLAZED  
R/H HUNG**  
Code: **SIG905**

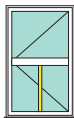


Descripton:  
**LEFT HUNG  
WITH MIDRAIL**  
Code: **SIG906**

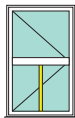


Descripton:  
**RIGHT HUNG  
WITH MIDRAIL**  
Code: **SIG907**

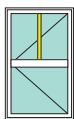
## DOOR WITH DUMMY MULLION



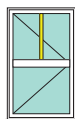
Descripton:  
**HALF GLAZED  
L/H HUNG WITH  
DUMMY MULLION  
BELOW MIDRAIL**  
Code: **SIG915**



Descripton:  
**HALF GLAZED  
R/H HUNG WITH  
DUMMY MULLION  
BELOW MIDRAIL**  
Code: **SIG916**



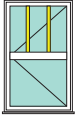
Descripton:  
**HALF GLAZED  
L/H HUNG WITH  
DUMMY MULLION  
ABOVE MIDRAIL**  
Code: **SIG917**



Descripton:  
**HALF GLAZED  
R/H HUNG WITH  
DUMMY MULLION  
ABOVE MIDRAIL**  
Code: **SIG918**

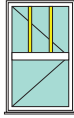
All illustrations viewed from the outside.

DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.



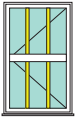
Descripton:  
**HALF GLAZED L/H  
 HUNG WITH 2 X  
 DUMMY MULLIONS  
 ABOVE MIDRAIL**

Code: **SIG919**



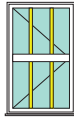
Descripton:  
**HALF GLAZED R/H  
 HUNG WITH 2 X  
 DUMMY MULLIONS  
 ABOVE MIDRAIL**

Code: **SIG920**



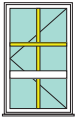
Descripton:  
**HALF GLAZED L/H  
 HUNG WITH 2 X  
 DUMMY MULLIONS  
 ABOVE AND  
 BELOW MIDRAIL**

Code: **SIG921**



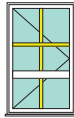
Descripton:  
**HALF GLAZED R/H  
 HUNG WITH 2 X  
 DUMMY MULLIONS  
 ABOVE AND BELOW  
 MIDRAIL**

Code: **SIG922**



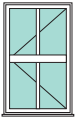
Descripton:  
**HALF GLAZED WITH  
 L/H HUNG WITH  
 DUMMY MULLION  
 AND TRANSOM OVER  
 MIDRAIL WITH  
 DUMMY TRANSOM**

Code: **SIG923**



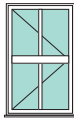
Descripton:  
**HALF GLAZED WITH  
 R/H HUNG WITH  
 DUMMY MULLION  
 AND TRANSOM OVER  
 MIDRAIL WITH  
 DUMMY TRANSOM**

Code: **SIG924**



Descripton:  
**HALF GLAZED L/H  
 HUNG WITH DUMMY  
 MULLION ABOVE AND  
 BELOW MIDRAIL**

Code: **SIG925**

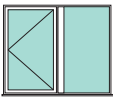


Descripton:  
**HALF GLAZED R/H  
 HUNG WITH DUMMY  
 MULLION ABOVE AND  
 BELOW MIDRAIL**

Code: **SIG926**

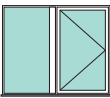
## DOOR & SIDE PANEL

(Some suppliers may join door and frame, please check).



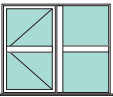
Descripton:  
**FULL GLAZED  
 L/H HUNG NEXT  
 TO FIXED**

Code: **SIG935**



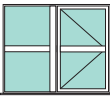
Descripton:  
**FIXED NEXT TO  
 FULL GLAZED  
 R/H HUNG**

Code: **SIG936**



Descripton:  
**L/H HUNG  
 HALF GLAZED  
 WITH MIDRAIL  
 NEXT TO HALF  
 GLAZED S/LIGHT  
 WITH MIDRAIL**

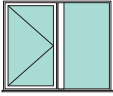
Code: **SIG937**



Descripton:  
**R/H HUNG HALF  
 GLAZED WITH  
 MIDRAIL NEXT  
 TO HALF GLAZED  
 S/LIGHT WITH  
 MIDRAIL**

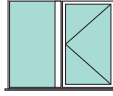
Code: **SIG938**

## 48 RESIDENTIAL DOORS



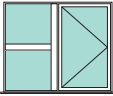
Code: **SIG939**

Descripton:  
**FULL GLAZED  
R/H HUNG NEXT  
TO FIXED**



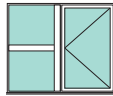
Code: **SIG940**

Descripton:  
**FIXED NEXT TO  
L/H HUNG FULL  
GLAZED**



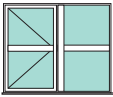
Code: **SIG941**

Descripton:  
**SIDE SCREEN  
WITH MIDRAIL  
NEXT TO R/H  
HUNG DOOR**



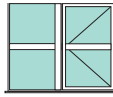
Code: **SIG942**

Descripton:  
**SIDE SCREEN  
WITH MIDRAIL  
NEXT TO L/H  
HUNG DOOR**



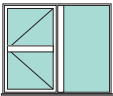
Code: **SIG943**

Descripton:  
**R/H DOOR WITH  
MIDRAIL NEXT  
TO SIDE SCREEN  
WITH MIDRAIL**



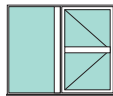
Code: **SIG944**

Descripton:  
**SIDE SCREEN WITH  
MIDRAIL NEXT TO  
L/H HUNG DOOR  
WITH MIDRAIL**



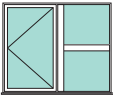
Code: **SIG945**

Descripton:  
**L/H HUNG DOOR  
WITH MIDRAIL  
NEXT TO FIXED  
SIDE SCREEN**



Code: **SIG946**

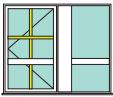
Descripton:  
**FIXED SIDE SCREEN  
NEXT TO R/H  
HUNG DOOR WITH  
MIDRAIL**



Code: **SIG947**

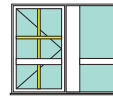
Descripton:  
**L/H HUNG DOOR  
NEXT TO SIDE SCREEN  
WITH MIDRAIL**

### DOOR & SIDE PANEL



Code: **SIG955**

Descripton:  
**HALF GLAZED  
L/H HUNG WITH  
DUMMY MULLION  
& DUMMY  
TRANSOM NEXT  
TO HALF GLAZED  
S/LIGHT WITH  
MIDRAIL**



Code: **SIG956**

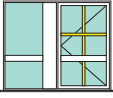
Descripton:  
**HALF GLAZED  
R/H HUNG WITH  
DUMMY MULLION  
& DUMMY  
TRANSOM NEXT  
TO HALF GLAZED  
S/LIGHT WITH  
MIDRAIL**

All illustrations viewed from the outside.

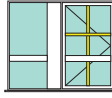
DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.

**SIG** WINDOWS



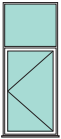
Code: **SIG957**

Descripton:  
**HALF GLAZED S/  
 LIGHT NEXT TO  
 HALF GLAZED  
 L/H HUNG  
 WITH DUMMY  
 MULLION  
 & DUMMY  
 TRANSOM WITH  
 MIDRAIL**

Code: **SIG958**

Descripton:  
**HALF GLAZED S/  
 LIGHT NEXT TO  
 HALF GLAZED  
 R/H HUNG  
 WITH DUMMY  
 MULLION  
 & DUMMY  
 TRANSOM WITH  
 MIDRAIL**

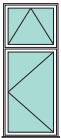
## DOOR & TOP PANEL



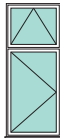
Descripton:  
**FIXED ABOVE FULL  
 GLAZED L/H HUNG**  
 Code: **SIG965**



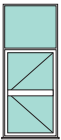
Descripton:  
**FIXED ABOVE FULL  
 GLAZED R/H HUNG**  
 Code: **SIG966**



Descripton:  
**TOP OPENER  
 ABOVE FULL  
 GLAZED L/H HUNG**  
 Code: **SIG967**



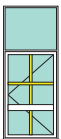
Descripton:  
**TOP OPENER  
 ABOVE FULL  
 GLAZED R/H HUNG**  
 Code: **SIG968**



Descripton:  
**FIXED ABOVE HALF  
 GLAZED L/H HUNG  
 WITH MIDRAIL**  
 Code: **SIG969**



Descripton:  
**FIXED ABOVE HALF  
 GLAZED R/H HUNG  
 WITH MIDRAIL**  
 Code: **SIG970**



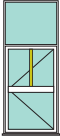
Descripton:  
**FIXED ABOVE HALF  
 GLAZED L/H HUNG  
 WITH DUMMY  
 MULLION AND  
 TRANSOM WITH  
 MIDRAIL**  
 Code: **SIG971**



Descripton:  
**FIXED ABOVE  
 HALF GLAZED  
 R/H HUNG WITH  
 DUMMY MULLION  
 AND TRANSOM  
 WITH MIDRAIL**  
 Code: **SIG972**

**All our doors come in PVCu, Timber or Aluminium,  
 as well as a Composite option.**

## 50 RESIDENTIAL DOORS



Descripton:  
**FIXED OVER HALF  
GLAZED L/H HUNG  
WITH DUMMY  
MULLION WITH  
MIDRAIL**

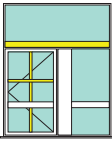
Code: **SIG973**



Descripton:  
**FIXED OVER HALF  
GLAZED R/H HUNG  
WITH DUMMY  
MULLION WITH  
MIDRAIL**

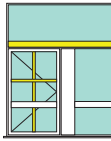
Code: **SIG974**

### DOOR WITH SIDE & TOP PANEL



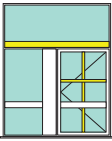
Code: **SIG985**

Descripton:  
**FIXED ABOVE  
HALF GLAZED  
L/H HUNG  
WITH DUMMY  
MULLION AND  
TRANSOM  
NEXT TO HALF  
GLAZED S/LIGHT  
WITH MIDRAIL**



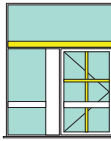
Code: **SIG986**

Descripton:  
**FIXED ABOVE  
HALF GLAZED  
R/H HUNG  
WITH DUMMY  
MULLION AND  
TRANSOM  
NEXT TO HALF  
GLAZED S/LIGHT  
WITH MIDRAIL**



Code: **SIG987**

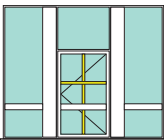
Descripton:  
**FIXED ABOVE  
HALF GLAZED  
S/LIGHT NEXT  
TO HALF  
GLAZED L/H  
HUNG WITH  
DUMMY  
MULLION AND  
TRANSOM  
WITH MIDRAIL**



Code: **SIG988**

Descripton:  
**FIXED ABOVE  
HALF GLAZED  
S/LIGHT NEXT  
TO HALF  
GLAZED R/H  
HUNG WITH  
DUMMY  
MULLION AND  
TRANSOM  
WITH MIDRAIL**

### DOOR WITH TOP & BOTH SIDE PANELS



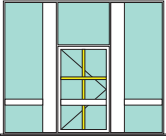
Descripton:  
**HALF GLAZED S/LIGHT NEXT TO FIXED  
OVER L/H HUNG HALF GLAZED NEXT TO  
HALF GLAZED S/LIGHT WITH MIDRAIL**

Code: **SIG995**

All illustrations viewed from the outside.

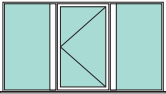
DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.

**SIG** WINDOWS



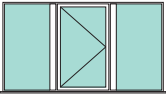
Descripton:  
**HALF GLAZED S/LIGHT NEXT TO FIXED  
 OVER R/H HUNG HALF GLAZED NEXT TO  
 HALF GLAZED S/LIGHT WITH MIDRAIL**  
 Code: **SIG996**

## DOOR WITH BOTH SIDES FIXED



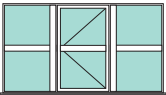
Code: **SIG1005**

Descripton:  
**FIXED NEXT TO L/H HUNG FULL GLAZED  
 NEXT TO FIXED**



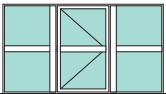
Code: **SIG1006**

Descripton:  
**FIXED NEXT TO R/H HUNG FULL GLAZED  
 NEXT TO FIXED**



Code: **SIG1007**

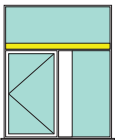
Descripton:  
**HALF GLAZED S/LIGHT NEXT TO L/H  
 HUNG HALF GLAZED NEXT TO HALF  
 GLAZED S/LIGHT WITH MIDRAIL**



Code: **SIG1008**

Descripton:  
**HALF GLAZED S/LIGHT NEXT TO R/H  
 HUNG HALF GLAZED NEXT TO HALF  
 GLAZED S/LIGHT WITH MIDRAIL**

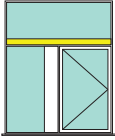
## DOOR & TOP PANEL SIDE OPENER



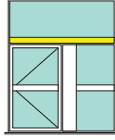
Descripton:  
**FIXED ABOVE L/H HUNG FULL GLAZED NEXT TO  
 FIXED WITH MIDRAIL**  
 Code: **SIG1020**

**All our doors come in PVCu, Timber or Aluminium,  
 as well as a Composite option.**

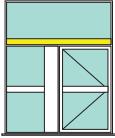
## 52 RESIDENTIAL DOORS



Descripton:  
**FIXED ABOVE  
FIXED NEXT  
TO R/H HUNG  
FULL GLAZED**  
Code: **SIG1021**

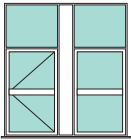


Descripton:  
**FIXED ABOVE  
HALF GLAZED  
L/H HUNG  
NEXT TO FIXED  
OVER FIXED  
WITH MIDRAIL**  
Code: **SIG1022**

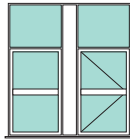


Descripton:  
**FIXED OVER FIXED OVER  
FIXED NEXT TO HALF GLAZED  
R/H HUNG WITH MIDRAIL**  
Code: **SIG1023**

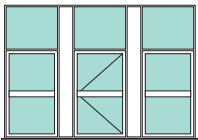
### DOOR WITH TOP LIGHT - SIDESCREENS



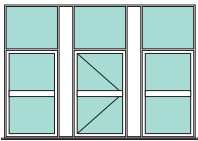
Descripton:  
**FIXED OVER  
HALF GLAZED  
L/H HUNG NEXT  
TO FIXED OVER  
FIXED OVER  
FIXED WITH  
MIDRAIL**  
Code: **SIG1035**



Descripton:  
**FIXED OVER  
FIXED OVER  
FIXED NEXT TO  
FIXED OVER  
HALF GLAZED  
R/H HUNG  
WITH MIDRAIL**  
Code: **SIG1036**



Descripton:  
**FIXED OVER HALF GLAZED L/H  
HUNG NEXT TO FIXED OVER FIXED  
OVER FIXED WITH MIDRAIL**  
Code: **SIG1037**



Descripton:  
**FIXED OVER FIXED OVER FIXED  
NEXT TO FIXED OVER HALF GLAZED  
R/H HUNG NEXT TO FIXED OVER  
FIXED OVER FIXED WITH MIDRAIL**  
Code: **SIG1038**

All illustrations viewed from the outside.

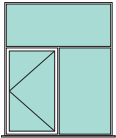
DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.

**SIG** WINDOWS

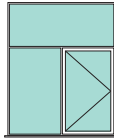
## STABLE DOORS

A range of stable doors' are available – please ask your local branch for details.

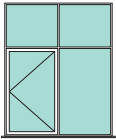
### DOOR WITH TOP LIGHT - SIDESCREENS



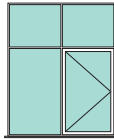
Descripton:  
**FIXED OVER  
 FULL GLAZED  
 L/H HUNG  
 NEXT TO FIXED**  
 Code: **SIG1055**



Descripton:  
**FIXED OVER  
 FIXED NEXT TO  
 FULL GLAZED  
 R/H HUNG**  
 Code: **SIG1056**

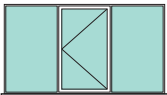


Descripton:  
**FIXED OVER  
 FULL GLAZED  
 L/H HUNG  
 NEXT TO FIXED**  
 Code: **SIG1057**



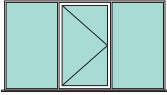
Descripton:  
**FIXED OVER  
 FIXED NEXT TO  
 FIXED OVER  
 R/H HUNG**  
 Code: **SIG1058**

### DOOR WITH SIDESCREENS



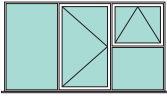
Descripton:  
**FIXED NEXT TO FULL GLAZED L/H  
 HUNG NEXT TO FIXED**  
 Code: **SIG1065**

All our doors come in PVCu, Timber or Aluminium, as well as a Composite option.



Descriptor:  
**FIXED NEXT TO FULL GLAZED R/H  
 HUNG NEXT TO FIXED**

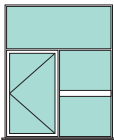
Code: **SIGI066**



Descriptor:  
**FIXED NEXT TO FULL GLAZED R/H HUNG  
 NEXT TO TOP OPENER OVER FIXED**

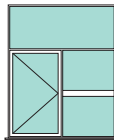
Code: **SIGI067**

## DOOR WITH SIDESCREENS



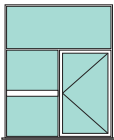
Code: **SIGI075**

Descriptor:  
**FIXED OVER  
 FULL GLAZED  
 L/H HUNG  
 NEXT TO FIXED  
 OVER FIXED**



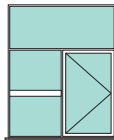
Code: **SIGI076**

Descriptor:  
**FIXED OVER  
 FULL GLAZED  
 R/H HUNG  
 NEXT TO FIXED  
 OVER FIXED**



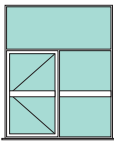
Code: **SIGI077**

Descriptor:  
**FIXED OVER  
 FIXED OVER  
 FIXED NEXT TO  
 FULL GLAZED  
 L/H HUNG**



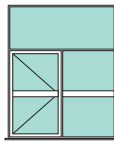
Code: **SIGI078**

Descriptor:  
**FIXED OVER  
 FIXED OVER  
 FIXED NEXT TO  
 FULL GLAZED  
 R/H HUNG**



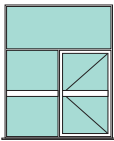
Code: **SIGI079**

Descriptor:  
**FIXED OVER  
 FULL GLAZED  
 L/H HUNG  
 NEXT TO FIXED  
 OVER FIXED  
 WITH MIDRAIL**



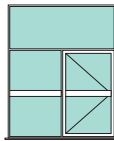
Code: **SIGI080**

Descriptor:  
**FIXED OVER  
 FULL GLAZED  
 R/H HUNG  
 NEXT TO FIXED  
 OVER FIXED  
 WITH MIDRAIL**



Code: **SIGI081**

Descriptor:  
**FIXED OVER  
 FIXED OVER  
 FIXED NEXT TO  
 FULL GLAZED  
 L/H HUNG  
 WITH MIDRAIL**



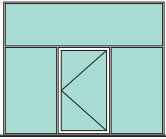
Code: **SIGI082**

Descriptor:  
**FIXED OVER  
 FIXED OVER  
 FIXED NEXT TO  
 FULL GLAZED  
 R/H HUNG  
 WITH MIDRAIL**

**All illustrations viewed from the outside.**

**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**

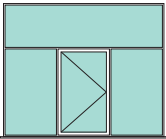
## DOOR WITH SIDESCREENS



Descripton:

**FIXED OVER FIXED NEXT TO FULL  
GLAZED L/H HUNG NEXT TO FIXED**

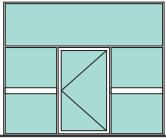
Code: **SIGI090**



Descripton:

**FIXED OVER FIXED NEXT TO FULL  
GLAZED R/H HUNG NEXT TO FIXED**

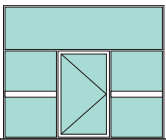
Code: **SIGI091**



Descripton:

**FIXED OVER FIXED OVER FIXED  
NEXT TO FULL GLAZED L/H HUNG  
NEXT TO FIXED OVER FIXED**

Code: **SIGI092**

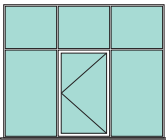


Descripton:

**FIXED OVER FIXED OVER FIXED  
NEXT TO FULL GLAZED R/H HUNG  
NEXT TO FIXED OVER FIXED**

Code: **SIGI093**

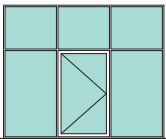
## DOOR WITH SIDESCREENS



Descripton:

**FIXED OVER FIXED NEXT TO  
TOPLIGHT OVER L/H HUNG NEXT  
TO FIXED OVER FIXED**

Code: **SIGI100**

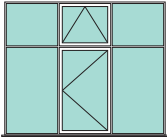


Descripton:

**FIXED OVER FIXED NEXT TO  
TOPLIGHT OVER R/H HUNG NEXT  
TO FIXED OVER FIXED**

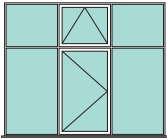
Code: **SIGI101**

**All our doors come in PVCu, Timber or Aluminium,  
as well as a Composite option.**



Descripton:  
**FIXED OVER FIXED NEXT TO  
 TOPLIGHT OVER L/H HUNG NEXT  
 TO FIXED OVER FIXED**

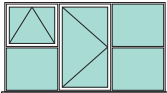
Code: **SIG1102**



Descripton:  
**FIXED OVER FIXED NEXT TO  
 TOPLIGHT OVER R/H HUNG NEXT TO  
 FIXED OVER FIXED**

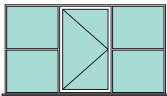
Code: **SIG1103**

## DOOR WITH SIDESCREENS



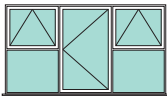
Descripton:  
**TOP OVER FIXED NEXT TO R/H HUNG  
 NEXT TO FIXED OVER FIXED**

Code: **SIG1110**



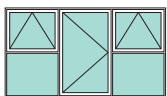
Descripton:  
**FIXED OVER FIXED NEXT TO R/H HUNG  
 FULL GLAZED NEXT FIXED OVER FIXED**

Code: **SIG1111**



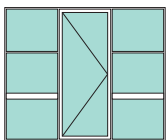
Descripton:  
**TOP OVER FIXED NEXT TO L/H HUNG  
 NEXT TO TOP OVER FIXED**

Code: **SIG1112**



Descripton:  
**TOP OVER FIXED NEXT TO R/H HUNG  
 NEXT TO TOP OVER FIXED**

Code: **SIG1113**



Descripton:  
**FIXED OVER FIXED WITH DUMMY  
 TRANSOM NEXT TO R/H HUNG  
 NEXT TO FIXED OVER FIXED WITH  
 FALSE TRANSOM**

Code: **SIG1114**

All illustrations viewed from the outside.

DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.



## PATIO DOORS RANGE

Our wide range of Patio doors allows natural light into any home, bringing the outside in. Suitable for conservatories\*\* and porches the range provides the highest standards of aesthetic appearance, durability and security by incorporating the latest standards in hardware design.

- 2, 3 and 4 pane options, single or double opening
- High security: anti-jacking system, 4 point hooklock and 1 piece keep
- Reinforced low-maintenance
- PVCu frames
- Excellent weather protection & heat conservation
- Slim stepped 70mm outerframe for minimal plaster cutback\*
- Multi-chambered profile for greater thermal insulation\*
- Low-line gaskets extruded to sash frame for larger visible glass area
- Stainless steel easy glide track system\*
- Concealed drainage and double wool piling for improved draught
- Handles available - gold, chrome, white & black
- Internal slider as standard - external optional
- Night vent facility available
- Available with Featured or Chamfered bead\*
- Accepts full range of safety glazing



\* Subject to manufacturer

\*\* Subject to structural load bearing checks

# HOW TO ORDER A PATIO DOOR

**We know you're busy, so we want to make ordering products as straightforward as possible. This guide is here to help you do that.**

## Choosing your doors in 4 easy steps

### I. MATERIALS

Choose which materials you would like your patio door to be made from. If you have a preference over which PVCu, Timber or Aluminium material you'd like let us know and we'll source it from the following leading manufacturers.

#### **PVCu**

supplied by:



**REHAU**

#### **Timber**

supplied by:



**TIMBER FIT**

#### **Aluminium**

supplied by:



## 2. PRODUCT TYPE

- Choose your design from the illustrations
- Let us know the frame colour required
- Highlight which is the main opening door
- Let us know the handle colours required
- Choose your cill size (none with face drain on frame, stub nose, 150mm, 180mm, 225mm)
- Highlight which energy rating is required A+, A, B, C, D, ("C" Given as standard)

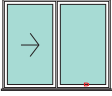
## 3. SIZE

- What is the overall height including cill if applicable?
- What is the overall width and have you allowed for any packers within measurement?

## 4. ADD-ONS

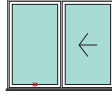
- Let us know if you require any additional extras (trickle-vents, fixings, silicones, trims etc)

## 60 PATIO DOORS



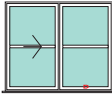
Code: **SIGI120**

Descripton:  
**L/H SLIDING  
DOOR NEXT TO  
FIXED (XO)**



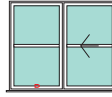
Code: **SIGI121**

Descripton:  
**FIXED NEXT TO  
R/H SLIDING  
DOOR (OX)**



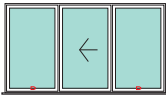
Code: **SIGI122**

Descripton:  
**L/H SLIDING  
DOOR WITH  
MIDRAIL NEXT  
TO FIXED WITH  
MIDRAIL (XO)**



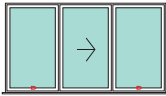
Code: **SIGI123**

Descripton:  
**FIXED WITH  
MIDRAIL NEXT  
TO R/H SLIDING  
DOOR WITH  
MIDRAIL (OX)**



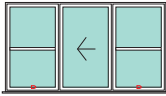
Descripton:  
**FIXED NEXT L/H SLIDING DOOR  
NEXT TO FIXED (OXO)**

Code: **SIGI124**



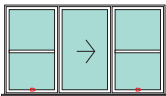
Descripton:  
**FIXED NEXT R/H SLIDING DOOR NEXT  
TO FIXED (OXO)**

Code: **SIGI125**



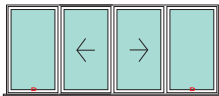
Descripton:  
**FIXED WITH MIDRAIL NEXT TO L/H  
SLIDING DOOR WITH MIDRAIL NEXT  
TO FIXED WITH MIDRAIL (OXO)**

Code: **SIGI126**



Descripton:  
**FIXED WITH MIDRAIL NEXT TO R/H  
SLIDING DOOR WITH MIDRAIL NEXT  
TO FIXED WITH MIDRAIL (OXO)**

Code: **SIGI127**



Descripton:  
**FIXED NEXT TO L/H SLIDING  
DOOR NEXT TO R/H SLIDING  
DOOR NEXT TO FIXED (OXXO)**

Code: **SIGI128**

**All illustrations viewed from the outside.**

**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**

**SIG** WINDOWS

## FRENCH DOORS RANGE

French doors are an attractive, practical way to let in more light and allow easy access to the outside. They also change the way a room functions - from warm and cosy in the winter to light and open in the summer.

(Some suppliers may join door and frame, please check).

Our French doors are:

- Available in traditional timber - softwood, hardwood and re-engineered
- Available in virtually maintenance free PVCu for noise reduction and low maintenance
- Double-glazed and fully sealed
- Tailor-made to suit your project
- Available in a variety of finishes, styles and colours
- Safe and secure
- Energy efficient
- Low threshold options for Part M compliance available



**All our French doors come in PVCu, Timber or Aluminium.**

# HOW TO ORDER FRENCH DOORS

We know you're busy, so we want to make ordering products as straightforward as possible. This guide is here to help you do that.

## Choosing your doors in 4 easy steps

### I. MATERIALS

Choose which materials you would like your french door to be made from. If you have a preference over which PVCu, Timber, Aluminium or Composite material you'd like let us know and we'll source it from the following leading manufacturers.

**PVCu**  
supplied by:



**Timber**  
supplied by:



**Aluminium**  
supplied by:



**Composite**  
supplied by:



## 2. PRODUCT TYPE

- Choose your design from the illustrations
- Let us know the frame colour required
- Highlight which is the main opening door
- Does the door need to open in or open out
- Let us know the handle and hinges colours required
- Specify if handles are required to both doors rather than just the master
- Also include whether you would like "Key Alike" so both doors operate of the same key
- Let us know what threshold you want (Standard, low PVC, low aluminium, Part "M" compliant)
- Choose your cill size (none with face drain on frame, stub nose, 150mm, 180mm, 225mm)
- Let us know if you require restrictor hinges
- Highlight which energy rating is required A+, A, B, C, D, ("C" Given as standard)

## 3. SIZE

- What is the overall height including cill if applicable?
- What is the overall width and have you allowed for any packers within measurement?

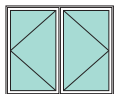
Open in doors or open out doors with rendered properties normally require a packer to the hinge side to move the hinges away from the reveals internally or render externally.

## 4. ADD-ONS

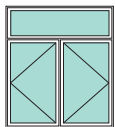
- Let us know if you require any additional extras (trickle-vents, fixings, silicones, trims etc)

**Important note: The side screens will normally be supplied separately to the doors due to the weight and come with a coupling bar to join but if you require them in one piece then please let the branch know and they will ask the manufacturer whether it is possible on your design.**

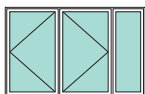
## 64 FRENCH DOORS



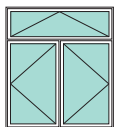
Descriptor:  
**FRENCH DOORS**  
Code: **SIG1140**



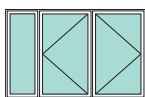
Descriptor:  
**FRENCH DOORS WITH FIXED TOP LIGHT**  
Code: **SIG1141**



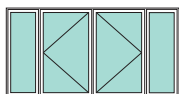
Descriptor:  
**FRENCH DOORS WITH RIGHT FIXED**  
Code: **SIG1142**



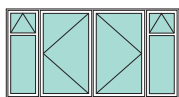
Descriptor:  
**FRENCH DOORS WITH TOP OPENER ABOVE**  
Code: **SIG1143**



Descriptor:  
**FRENCH DOORS WITH FIXED LEFT**  
Code: **SIG1144**



Descriptor:  
**FRENCH DOORS WITH LEFT & RIGHT FIXED**  
Code: **SIG1145**



Descriptor:  
**SIDE SCREEN WITH TOP OPENER OVER FIXED NEXT TO FRENCH DOORS NEXT TO TOP OPENER OVER FIXED**  
Code: **SIG1146**

Side windows need to be supplied separate to doors due to size and weight.

**All illustrations viewed from the outside.**

**DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.**



## BI FOLD DOORS RANGE

An elegant creator of space and potential, with precision engineering and high performance components combine to deliver doors of matchless quality. Ideal for conservatories or extensions leading into the garden.

Available in PVCu, Timber and Aluminium, our range of Bifold doors have a number of benefits:

- Smooth easy opening
- Door sashes fold back fully to optimise the opening area
- Internally glazed single leg bead, no outer profile required
- Secured by Design
- Superior thermal efficiency and fully weather rated by British Standards
- Inward and outward options
- 150 different configurations
- Up to 8 door fold, corner & bay options available
- 8 point locking system option
- Glide on 4 wheel trolley mechanism
- Bespoke 'finger safe' gasket
- Low-maintenance
- Low-threshold options for Part M compliance available



# HOW TO ORDER BI FOLD DOORS

**We know you're busy, so we want to make ordering products as straightforward as possible. This guide is here to help you do that.**

## Choosing your doors in 4 easy steps

### I. MATERIALS

Choose which materials you would like your bi fold door to be made from. If you have a preference over which PVCu, Timber or Composite material you'd like let us know and we'll source it from the following leading manufacturers.

**PVCu**  
supplied by:



**REHAU**

**Timber**  
supplied by:



**TIMBER FIT**

**Aluminium**  
supplied by:



**smart**  
architectural aluminium



**beaufort**  
aluminium  
exactly your profile

## 2. PRODUCT TYPE

- Choose your design from the illustrations
- Let us know the frame colour required
- Highlight which is the main opening door
- Does the door need to open in or open out
- Let us know the handle and hinges colours required
- Check with branch the threshold requirements - drawings available showing options (Standard, low PVC, low aluminium, Part "M" compliant)
- See branch for cill requirements - drawings available showing options (none with face drain on frame, stub nose, 150mm, 180mm, 225mm)
- Let us know if you require restrictor hinges
- Highlight which energy rating is required A+, A, B, C, D, ("C" Given as standard)

## 3. SIZE

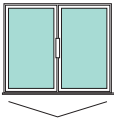
- What is the overall height including cill if applicable?
- What is the overall width and have you allowed for any packers within measurement?

## 4. ADD-ONS

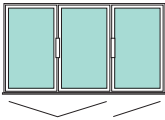
- Let us know if you require any additional extras (trickle-vents, fixings, silicones, trims etc)

OPENING SEQUENCE

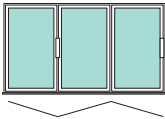
5.5.0



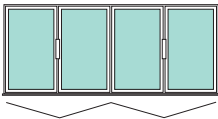
Descriptor:  
**OPENING SEQUENCE – 2.2.0**  
Code: **SIG160**



Descriptor:  
**OPENING SEQUENCE – 3.2.1**  
Code: **SIG161**



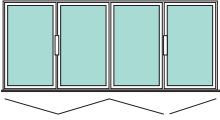
Descriptor:  
**OPENING SEQUENCE – 3.3.0**  
Code: **SIG162**



Descriptor:  
**OPENING SEQUENCE – 4.4.0**  
Code: **SIG163**

All illustrations viewed from the outside.

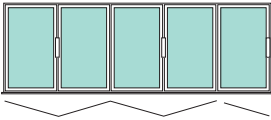
DON'T FORGET TO TELL US THE SIZES AND ADD-ON'S REQUIRED.



Descriptor:

**OPENING SEQUENCE – 4.3.1**

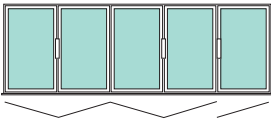
Code: **SIG1164**



Descriptor:

**OPENING SEQUENCE – 5.5.0**

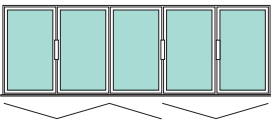
Code: **SIG1165**



Descriptor:

**OPENING SEQUENCE – 5.4.1**

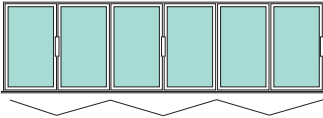
Code: **SIG1166**



Descriptor:

**OPENING SEQUENCE – 5.3.2**

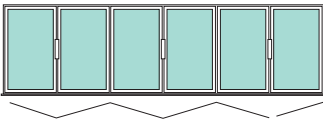
Code: **SIG1167**



Descriptor:

**OPENING SEQUENCE – 6.6.0**

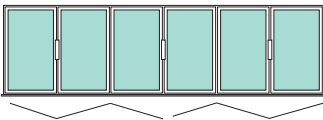
Code: **SIG1168**



Descriptor:

**OPENING SEQUENCE – 6.5.1**

Code: **SIG1169**



Descriptor:

**OPENING SEQUENCE – 6.3.3**

Code: **SIG1170**

**All our bi fold doors come in PVCu, Timber or Aluminium.**

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For more information or specialist advice simply ask our team at your local SIG Windows branch or check out our website at [www.sigwindows.co.uk](http://www.sigwindows.co.uk)

We will happily visit you to discuss individual requirements.

**Your local stockist is:**



SIG Windows, Harding Way, St Ives,  
Cambridgeshire, PE27 3YJ

Tel: 0845 0036 825

Email: [info@sigwindows.co.uk](mailto:info@sigwindows.co.uk)

Web: [www.sigwindows.co.uk](http://www.sigwindows.co.uk)

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