



Steel Construction Certification Scheme Limited
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Welding Certificate

2273 – CPR – 0284 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an
annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0284.
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the
Construction Products Regulation or CPR.

Manufacturer	ESPM Ltd
Facilities of the Manufacturer:	Unit 2, 29 Camwal Road, Starbeck, Harrogate, N Yorkshire, HG1 4RD
Standard	BS EN 1090-2: 2008 + A1:2011
Execution Class	up to EXC 2 according to BS EN 1090-2:2008+A1:2011
Welding Process(es)	135 - MAG welding with solid wire electrode 141 - TIG welding with solid filler material (wire/rod)
Base Material(s)	S355J2, S355JO, S355JR, S355K2, S355S275JO, S275J2 S275JR according to BS EN 10025-2 S355J2H according to BS EN 10210-1 S355J2H according to BS EN 10219-1 304, 316 austenitic stainless steels according to BS EN 10088-2
Responsible Welding Coordinator	Jayne Taylor-Whitticks – CSWIP, PCN, Tech Eng, EWT
Alternate	n/a
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	August 2014
Date of this issue	01 August 2014
Date of next Surveillance	by 31 July 2015
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Chairman:
D Woodward

Scheme Manager:
Stephen Blackman