



Cleaning compatibility list



Aqueous cleaning - Aquanox series

	A4241	A4520	A4615	A4625	A4633	A4651US	A4703
INTERFLUX®							
Solder paste							
Delphine 5503	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	Not recommended	best 15-20% conc./ 40-60°C	10-15% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C
Delphine 5504	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	Not recommended	best 15-20% conc./ 40-60°C	10-15% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C
DP 5505	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	Not recommended	best 15-20% conc./ 40-60°C	10-15% conc./ 40-60°C	>20% conc./ 40-60°C	15-20% conc./ 40-60°C
DP 5600	>20% conc./ 40-60°C	Not recommended	Not recommended	best 15-20% conc./ 40-60°C	10-15% conc./ 40-60°C	>20% conc./ 40-60°C	15-20% conc./ 40-60°C
Solder wire							
IF R88	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	best 15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C
Flexsol 903	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	best 15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C
i-Flex 400	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	best 15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C
IF 14-22	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	best 15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C	15-20% conc./ 40-60°C

Semi-Aqueous cleaning - Ionox series

	I3330	I3335	I3302	Micronox MX2305
INTERFLUX®				
Solder paste				
Delphine 5503	100% conc./ 20-60°C	100% conc./ 20-60°C	100% conc./ 20-60°C	100% conc./ 20-60°C
Delphine 5504	100% conc./ 20-60°C	100% conc./ 20-60°C	100% conc./ 20-60°C	100% conc./ 20-60°C
DP 5505	100% conc./ 20-60°C	Not recommended	100% conc./ 20-60°C	100% conc./ 20-60°C
DP 5600	Not recommended	100% conc./ 40-60°C	Not recommended	best 100% conc./ 40-60°C



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	I3330	I3335	I3302	Micronox MX2305
Solder wire				
IF R88	100% conc./ 40-60°C	100% conc./ 40-60°C	100% conc./ 40-60°C	100% conc./ 40-60°C
Flexsol 903	100% conc./ 40-60°C	100% conc./ 40-60°C	100% conc./ 40-60°C	100% conc./ 40-60°C
i-Flex 400	100% conc./ 40-60°C	100% conc./ 40-60°C	100% conc./ 40-60°C	100% conc./ 40-60°C
IF 14-22	100% conc./ 40-60°C	100% conc./ 40-60°C	100% conc./ 40-60°C	100% conc./ 40-60°C

- score
- Easily cleaned
 - Takes a little effort to clean
 - Boundary cleaning agent, mechanical energy required
 - Reluctant to clean
 - Low level cleaning
 - No interaction with cleaning agent

Aquanox series generally used in spray in air (SIA) cleaning processes except for A4651US which is used in ultrasonic cleaning processes
 Ionox series may be used in batch, spray under immersion or ultrasonic cleaning processes



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