

Waspaloy® round bar - AMS 5708 (Type 2 is capable of AMS 5709) is a nickel-based alloy containing chromium and cobalt typically used in aircraft fasteners where high strength up to 1500° F and oxidation resistance up to 1750° F is required. Waspaloy® round bar is multiple melted, usually with either a vacuum induction melt (VIM) followed by a vacuum arc remelt (VAR), or a vacuum induction melt (VIM) followed by an electroslag remelt (ESR).

### Nominal Composition %

<b>C</b>	Carbon - 0.02 - 0.10
<b>Mn</b>	Manganese - 0.10 max
<b>Si</b>	Silicon - 0.15 max
<b>P</b>	Phosphorous - 0.015 max
<b>S</b>	Sulfur - 0.015 max
<b>Cr</b>	Chromium - 18.00 - 21.00
<b>Co</b>	Cobalt - 12.00 - 15.00
<b>Mo</b>	Molybdenum - 3.50 - 5.00
<b>Ti</b>	Titanium - 2.75 - 3.25
<b>Al</b>	Aluminum - 1.20 - 1.60

Percent by weight, maximum unless a range is listed.

### Standard Inventory Specifications

- AMS 5708, 5709 (capable of)
- UNS N07002
- PWA LCS
- GE Aircraft Engine (GT193)
- GE Aviation S-SPEC-35 AeDMS S-400
- RR SABRe Edition 2
- Fairchild MS305
- DFARS Compliant
- EN 2.4654

### Forms Stocked

- Bar

### Thickness Stocked

- 0.236" - 1.010"

### Applications

- Aerospace fasteners
- Jet engine components
- Missile components



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### Features

- Good strength and oxidation resistance at temperatures up to 1500°F

Waspaloy® is a registered trademark of Pratt & Whitney, a United Technologies Company.

The technical data provided is for information only and not for design purposes. It is not warranted or guaranteed.

## Physical Properties

Properties	Value
Melting Range	2425 - 2565°F (1329 - 1407°C)

## Mechanical Properties

Properties	Value
Hardness	BHN 302 max / Rockwell C 34-44
Density	0.296lb/in <sup>3</sup> (8.19 g/cm <sup>3</sup> )