How many coats do I apply? What is the flash time between coats? What is the drying time? Can I force dry?

Where can the products be used? Please see the product technical data sheet for specific recommendations. Generally, you will find that the two-component aerosols perform in a similar fashion to AkzoNobel Aerospace Coatings products packaged in gallon and quart containers.

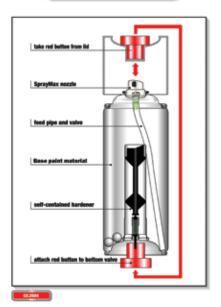
Does this product comply with aerosol regulations?

AkzoNobel Aerospace Coatings two-component aerosol products have been formulated to comply with the US aerosol regulations, including those in California.

What is the disposal process for twocomponent aerosols?

Please see the MSDS (material safety data sheet). Two-component aerosols must be disposed of in accordance with local, state and federal regulations.

2K Aerosol Technology



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AkzoNobel Aerospace Coatings

Spray2FiX Aerosols for Touch-Up

Instructions and product information



AkzoNobel Aerospace Coatings Two-component Aerosols for Touch-Up.

Product description

AkzoNobel Aerospace Coatings two-component aerosols are engineered to contain multi-component products in a convenient, easy to use package.

When activated, the two components mix together, creating a ready-to-apply high performance primer or topcoat, ideal for touch-up.

How is the product activated?

The red button from the overcap is put on the plastic pin on the bottom of the can. When pushed in, the inner seal is broken and the components are mixed.

What is the pot life of the aerosol? What is the shelf life?

Refer to the can label for product specific information.

Who should use this product? What are the considerations for safe use?

AkzoNobel Aerospace Coatings two-component products are for professional paint technicians. This product should be used in the same manner as other two-component epoxy or polyisocyanate refinish products. Please review the label and material safety data sheet for specifics.

What are the recommended application techniques? Are there any special features for the aerosol?

After activation and shaking, spray in the normal fashion. You will note that the delivery of paint is faster than a normal aerosol and the fan is larger. Both features make the aerosol more like a spray gun. You can select either a vertical fan or a horizontal fan by rotating the tip accordingly.

How To Use the Aerosol Can







Activation test



Plastic pin should move easily when pushed after button is removed. To prevent foreign object damage (FOD), discard the red plastic button. Invert the can and shake vigorously for two to three minutes to mix hardener and base. Follow can label instruction for appropriate induction time.





Application

Prior to application, observe all applicable safety regulations and use proper personal protective equipment (i.e. gloves, eye protection, respirator, etc.) Clean & prepare the surface per the applicable specification or work instruction. Distance from spray nozzle to surface should be 8-10 inches (20-25 cm).

Application continued



Use overlap stroke pattern for uniform application. Best performance is achieved when can is used in a vertical position. If can must be tilted, it may sputter. To correct, turn nozzle in 90° increments to ensure feed tube is immersed.



Epoxy primers DFT = 0.6-0.9 mils (15-23 microns) 25-30 ft² per can

High solids polyurethane topcoats DFT = 2.0-2.5 mils (50-63 microns) 10 - 15 ft² per can

Cleanup and Disposal

After use, invert aerosol can and spray until clear. This will keep the feed tube from clogging at next use. Two-component aerosols must be disposed of in accordance with state, local and federal regulations. Refer to MSDS.









