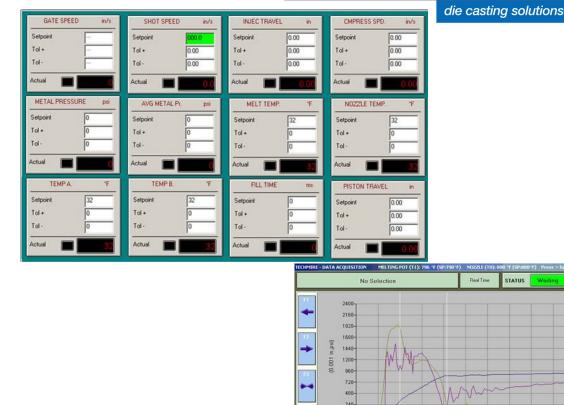
## TECHMIRE



## FOR MODEL 22NT,24NTX,44NT,66NT,88NT,1212NTX Process Parameter Control System / PPCS

0.034 0.048

F14-STOP

0.062 0.076

IS-CUR

0.104 0.118 0.132 0.146

CDAPH

- Developed by Techmire to control and set machine parameters that suit the characteristics and requirements of a particular mold.

19.5 mm 10.5 m

- Permits the machine operator to define specific set points for over 25 production parameters.
- Three (3) pressure transducers and one (1) linear sensor added to the hydraulic system.
- Tolerances (upper and lower limits) are established for each set point.
- Capable of setting off an alarm, directing the components produced to a separate bin using a directional chute and/or stopping the machine for out tolerance conditions.
- Excellent diagnostic tool for operators and process engineers.
- Graphs of shot profiles can be generated and analyzed with reference curve overlay.
- Data can be logged based on a specific injection interval.
- Permits selection of the optimum injection profile for each mold.

36

- 32

- 28

24 (5)

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