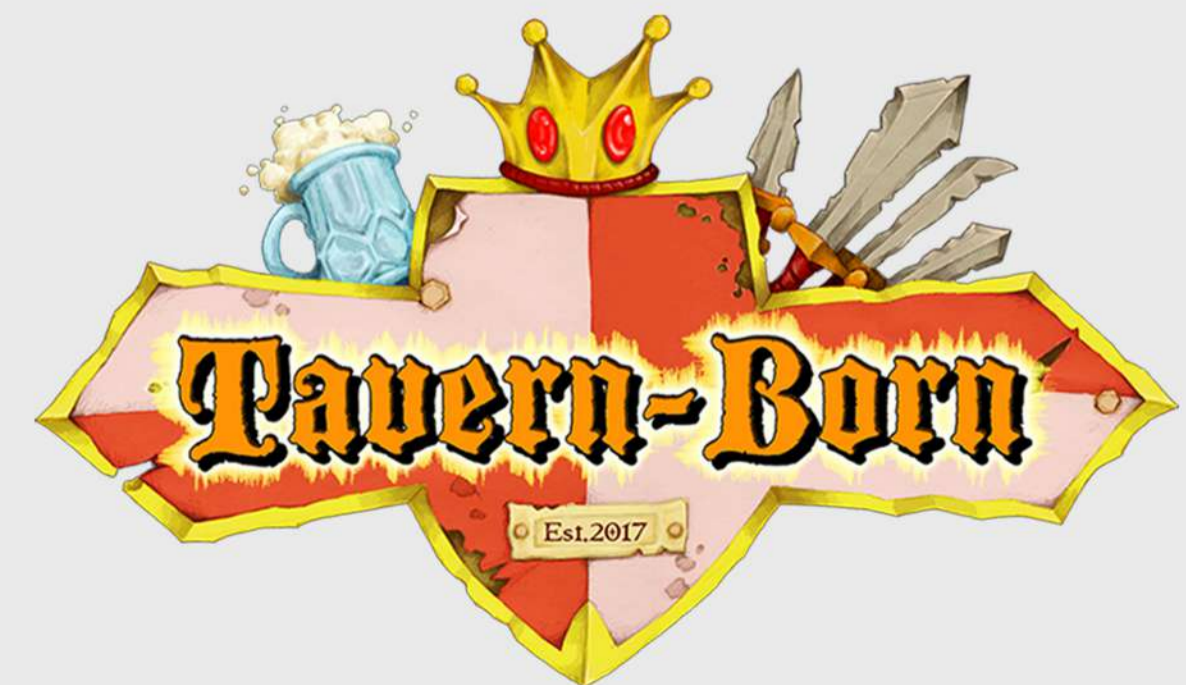


Just a regular Bandstand Construction Booklet



Terms and Conditions

Terms and conditions of use for Hobgoblin-3D LTD files

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- * Upon purchase you can print our items for personal use only
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2.3 Hobgoblin-3D has no onus of responsibility for providing support or guidance to the customer and they do so at their discretion. While every effort is made to ensure customer satisfaction, it is expected that the customer has a full working knowledge of their equipment and processes in regard to 3D printing, data management, data security, health and safety. The customer accepts that any advice given by Hobgoblin-3D is in an unofficial capacity and without any weight of authority. Hobgoblin-3D retains the right to refuse support on any of their services, files or products that have been adjusted from the intended state of use.

3. Prices & Payment

3.1 Hobgoblin-3D LTD aims to keep its prices competitively fair, and in line with customer expectations. On occasion Hobgoblin-3D may run promotional offers, discounts, competitions, and freemium content. Hobgoblin-3D reserves the right to refuse, cancel, terminate or suspend any promotional offers at their discretion and have no obligation to the customer to fulfil the terms of a given promotion, or to offer any monetary consolation for unclaimed, invalid or out of date promotional codes, coupons, tickets or any token of any kind relating to past, present or future promotions.

3.2 All payments to Hobgoblin-3D whether through their website, or via a 3rd party vendor or online retailer will be securely processed via paypal. Hobgoblin-3D retains the right to request alternative methods of payment, or to add/remove further payment alternatives to their channels, outlets and services at their discretion.

4. Guarantees & Warranties

4.1 Hobgoblin-3D offers no guarantee that their files will be optimised for every software system, 3D printer or alternative CNC manufacturing device. Every effort is made to test the files on as wide a user base as possible prior to release in order to ensure customer satisfaction. Hobgoblin-3D has no onus of responsibility to update their files to suit outdated or newer systems as technology progresses.

4.2 Hobgoblin-3D guarantees that all their work is 100% genuine, free from defects and professionally designed in house.

4.3 Hobgoblin-3D offers a 30 days returns policy in line with the consumer rights act 2015,. A further 2 weeks beyond the 30 days will be offered for replacement or repairs after which no further warranty will be provided.

5. Returns & Refunds

5.1 Hobgoblin-3D offers 30 days to reject a faulty item and get a refund on any of their digital products. Beyond the 30 days returns period the customer has a further 14 days where an offer will be made to repair or replace the item, if the attempt at a repair or replacement is unsuccessful, the consumer can then claim a refund or a price reduction if they wish to keep the product. Hobgoblin-3D retains the right to refuse a refund in the event of incompatible systems, it is the onus of the customer to ensure that they are purchasing items fit for purpose with their specific hardware.

5.2 In the event a refund is required the customer should contact Hobgoblin-3D via email prior to the end of the 30 days refund period. Evidence of the fault should be documented with screenshots of settings, errors or damages along with a copy of the faulty file, three forms of identification, a concise explanation of the fault, and contact details of the customer. Further evidence may be requested regarding operating systems, 3D printer read outs of errors encountered, or any further evidence which may help support a claim. Hobgoblin-3D retains the right to refuse a refund in the event of incorrect use and insufficient evidence to support the claim, or in the event that the files have been altered from their intended state upon time of purchase. Once a returns claim has been submitted it may take a further six weeks for a decision to be made. In the event that a refund is granted, the payment will be made to the paypal account of the customer, at which time they will be requested to return and delete all appropriate files from their system related to the product in question.

5.3 In the event that a customer is found to be abusing the returns policy Hobgoblin-3D retains the right to pursue the infringement in a court of law for the total amount of damages incurred plus legal costs. Hobgoblin-3D runs a trust based service with it's community, anyone found to be in discord with this trust will be denied access to Hobgoblin-3D's services and products permanently.

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6.1 Hobgoblin-3D LTD ©2015 it's brand, associated logos, images, photos, digital content, files, 3D designs, banners, posters, product designs, franchises, bundle packs, products, concept art, videos, written content, audio tracks, games, packaging, code, software or any further medium or format being considered as being created by Hobgoblin-3D or any of it's employees, is the copyright of Hobgoblin 3D LTD.

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7. Communication & Privacy

7.1 By agreeing to these terms the customer accepts that Hobgoblin-3D may retain data regarding the content purchased by the user along with further identification such as emails, user names, locations, purchase histories and preferred content. All data retained will be used to; process any purchases made by you; or to provide you with information, products or services that you request from us or which we feel may interest you, where you have consented to be contacted for such purposes; or to allow you to participate in interactive features of our service where you choose to do so.

7.2 Hobgoblin-3D holds no responsibility for accuracy of information provided via comments of 3rd parties on any forums, social media, or websites relating to Hobgoblin-3D LTD, and in no way whatsoever does Hobgoblin-3D endorse those comments.

7.3 Hobgoblin-3D claims no ownership of any content posted by 3rd parties on any forums, social media, or websites relating to Hobgoblin-3D LTD, and in no way whatsoever does Hobgoblin-3D take responsibility for or endorse content posted by 3rd parties therein.

8. Termination of Service

8.1 There is no need for the customer to terminate an account with Hobgoblin-3D whilst purchasing via a 3rd party market place or retailer. In the event that an account is created on Hobgoblin-3D's website, the customer may terminate their account at any time by cancelling within their account settings, or by emailing Hobgoblin-3D LTD to notify them of the cancellation.

9. Governing Law.

9.1 This agreement and any dispute or claim arising out of or in connection with it or its subject matter or formation (including non-contractual disputes or claims) shall be governed by and construed in accordance with the law of England and Wales.

10. Changes in Agreement

10.1 Hobgoblin-3D LTD reserves the right to modify, alter, change, amend, update or terminate this agreement. Any intended modifications to this agreement will be notified 30 days prior to the changes taking effect.

11. Disputes.

11.1 Hobgoblin-3D does its best to resolve any disputes, however if an agreement cannot be reached, it will then become a matter of governance by and construed in accordance with the law of England and Wales.

Default Print Settings

Temperature

Print Bed Temperature: First Layer	60°
Print Bed Temperature: Remaining Layers	55°
Extruder Temperature: First Layer	215°
Extruder Temperature: Remaining Layers	210°

Speed

Speed for Perimeters	42mm/s
Speed for Small Perimeters	22mm/s
Speed for External Perimeters	32mm/s
Speed for Infill	62mm/s
Speed for Solid Infill	42mm/s
Speed for Top Solid Infill	22mm/s
Speed for Support Material	32mm/s
Support Material Interface Modifier	80%
Speed for Bridges	22mm/s
Speed for Gap Fill	42mm/s
First Layer Speed Modifier	80%

Infill

Infill Density	15%
Infill Pattern	Rect
Infill Angle	45°

Layers

Solid Top Layers	6
Solid Bottom Layers	6
First Layer Height	0.2MM
Remaining Layers	0.1MM

Skirt

Number of Skirts	1
Skirt Distance	6mm
Skirt Height	1 Layer

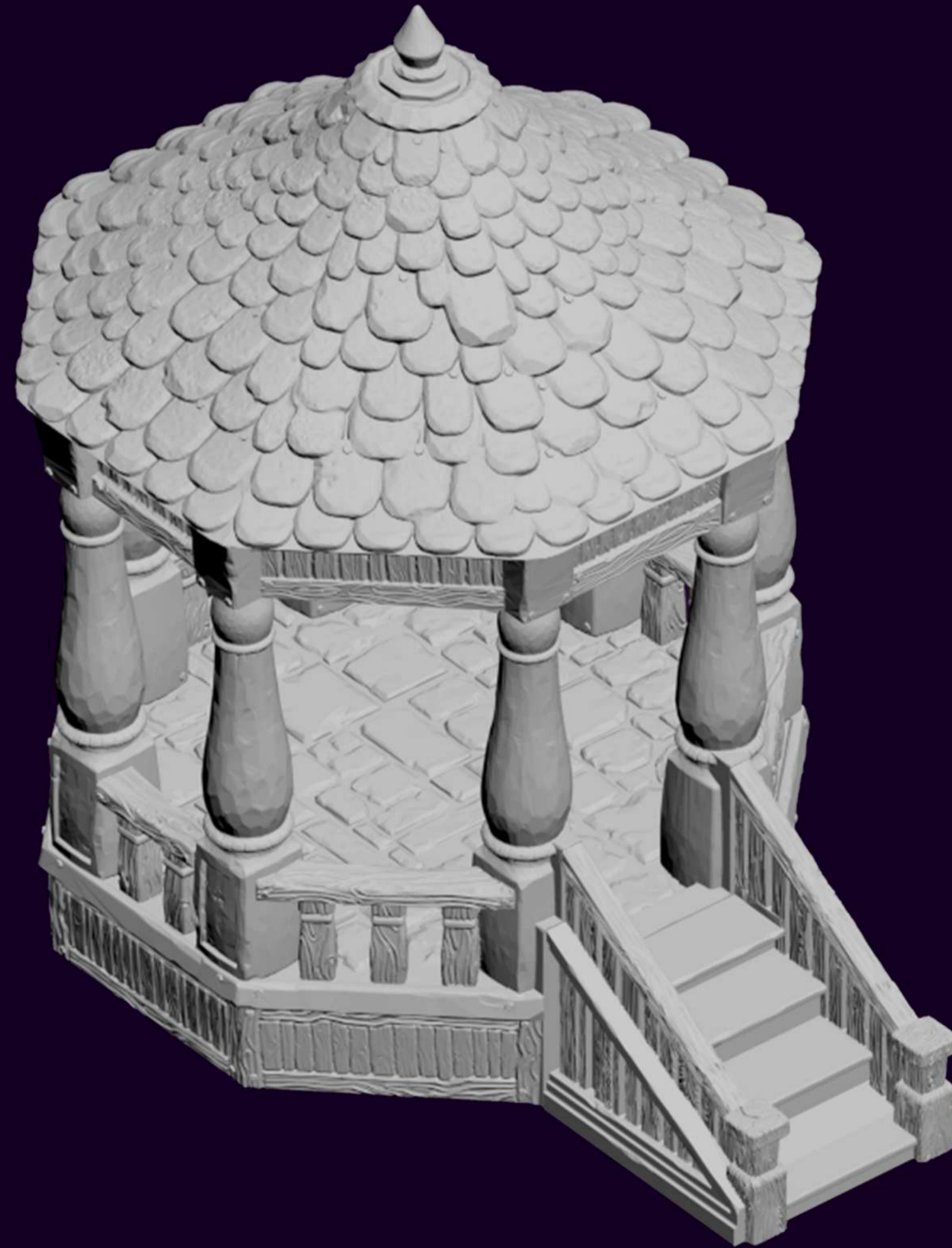
Misc

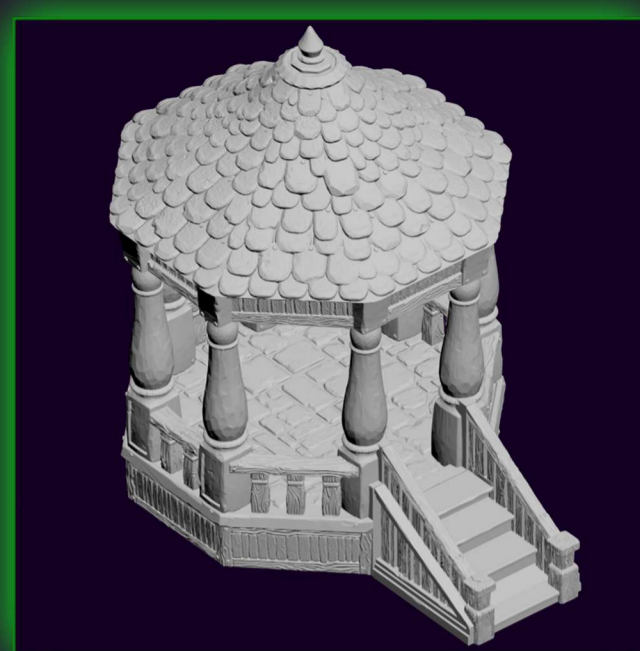
Applied Adhesive	Yes
Perimeters	2
Raft On/Off	Off
Brim On/Off	Off

Supports

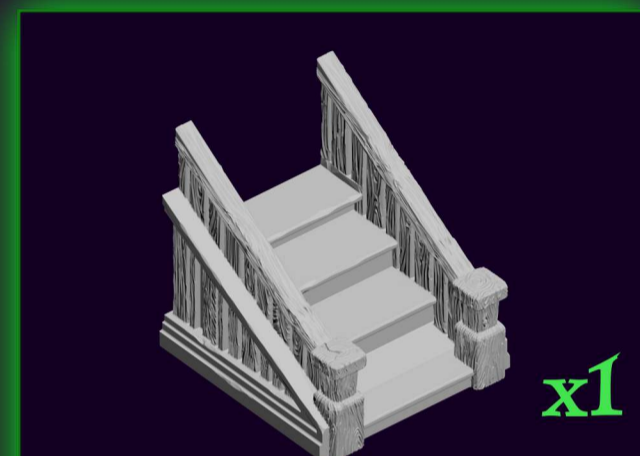
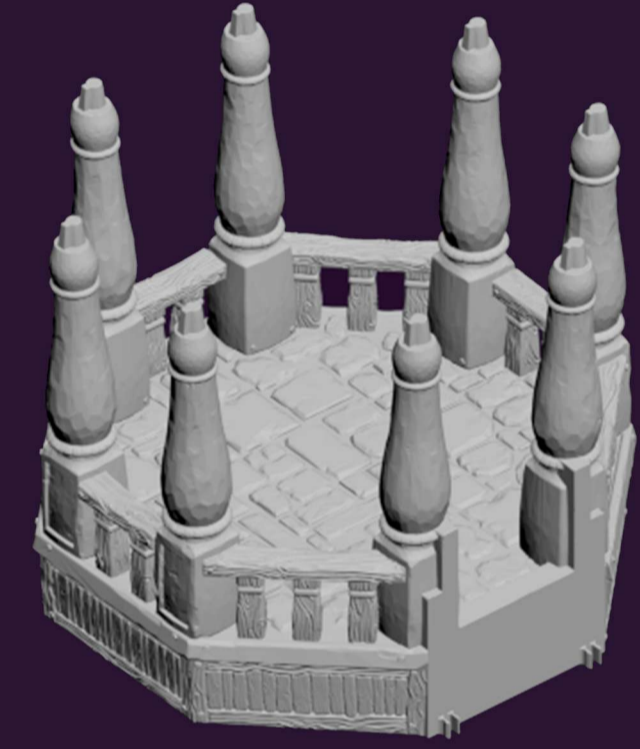
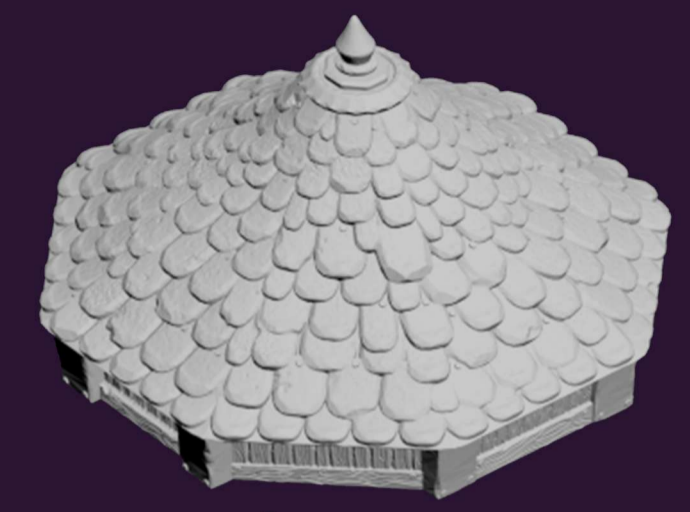
Generate Support Material	Off
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Dread Bandstand



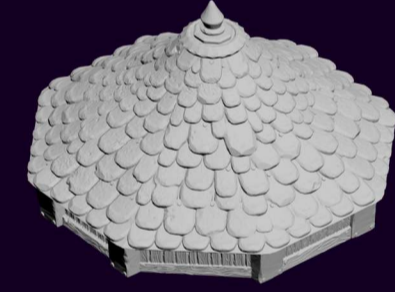


Step 1



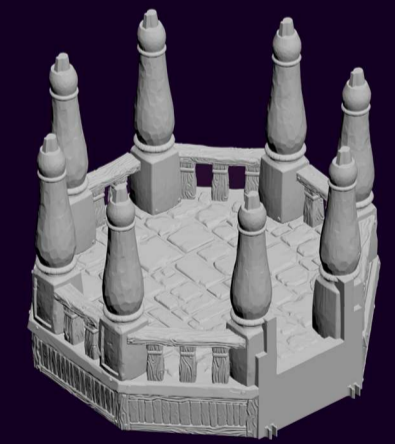
x1

HG3D_Bandstand_Stairs



x1

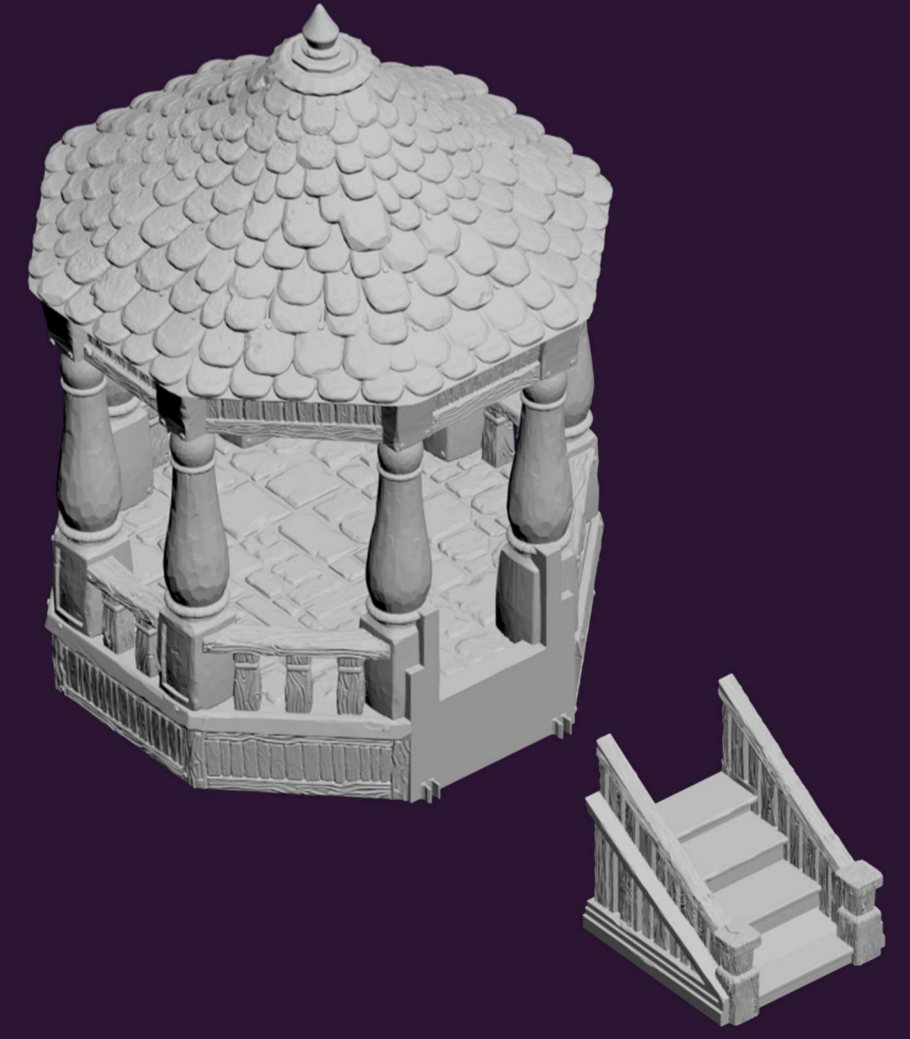
HG3D_Bandstand_Roof



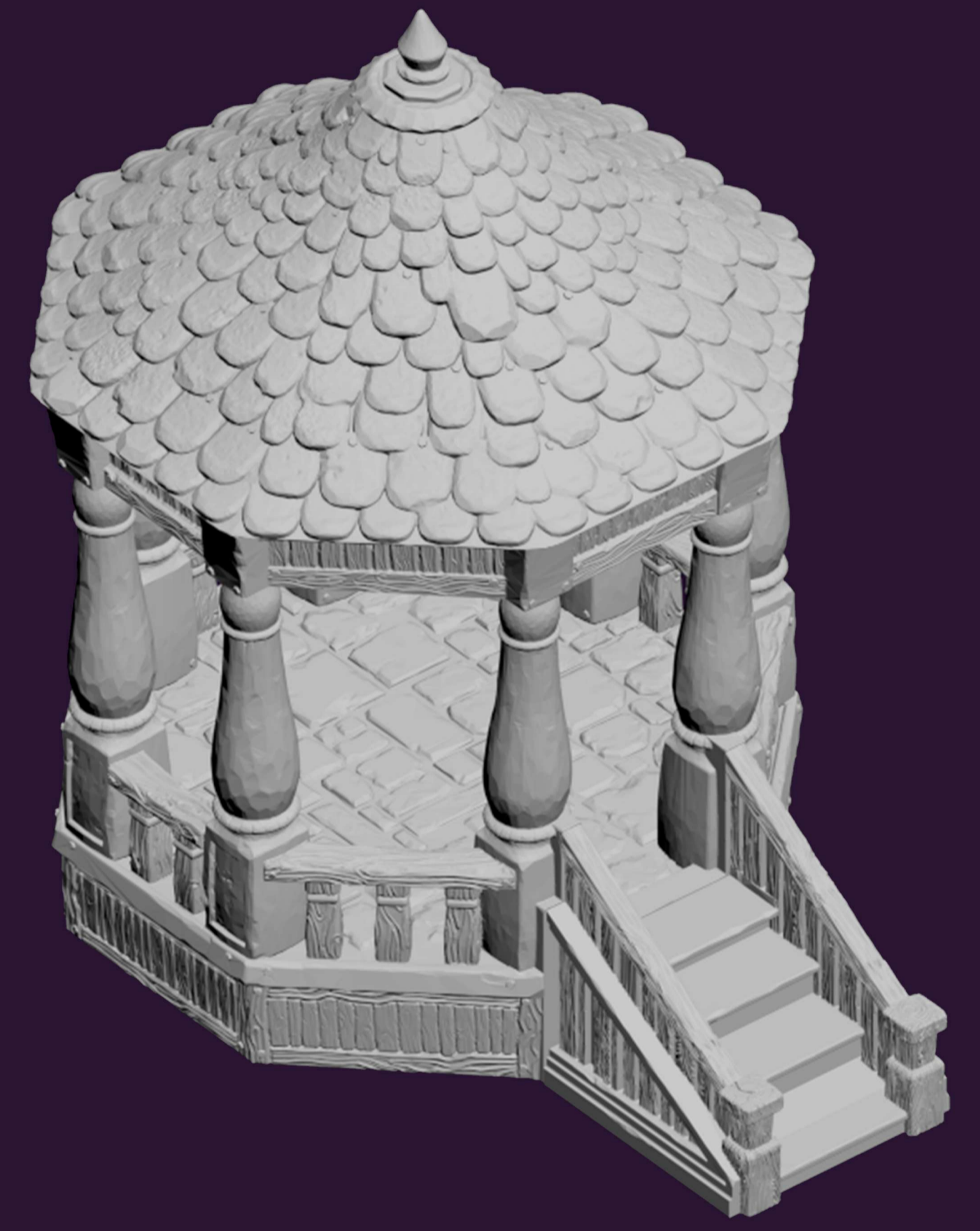
x1

HG3D_Bandstand_Base

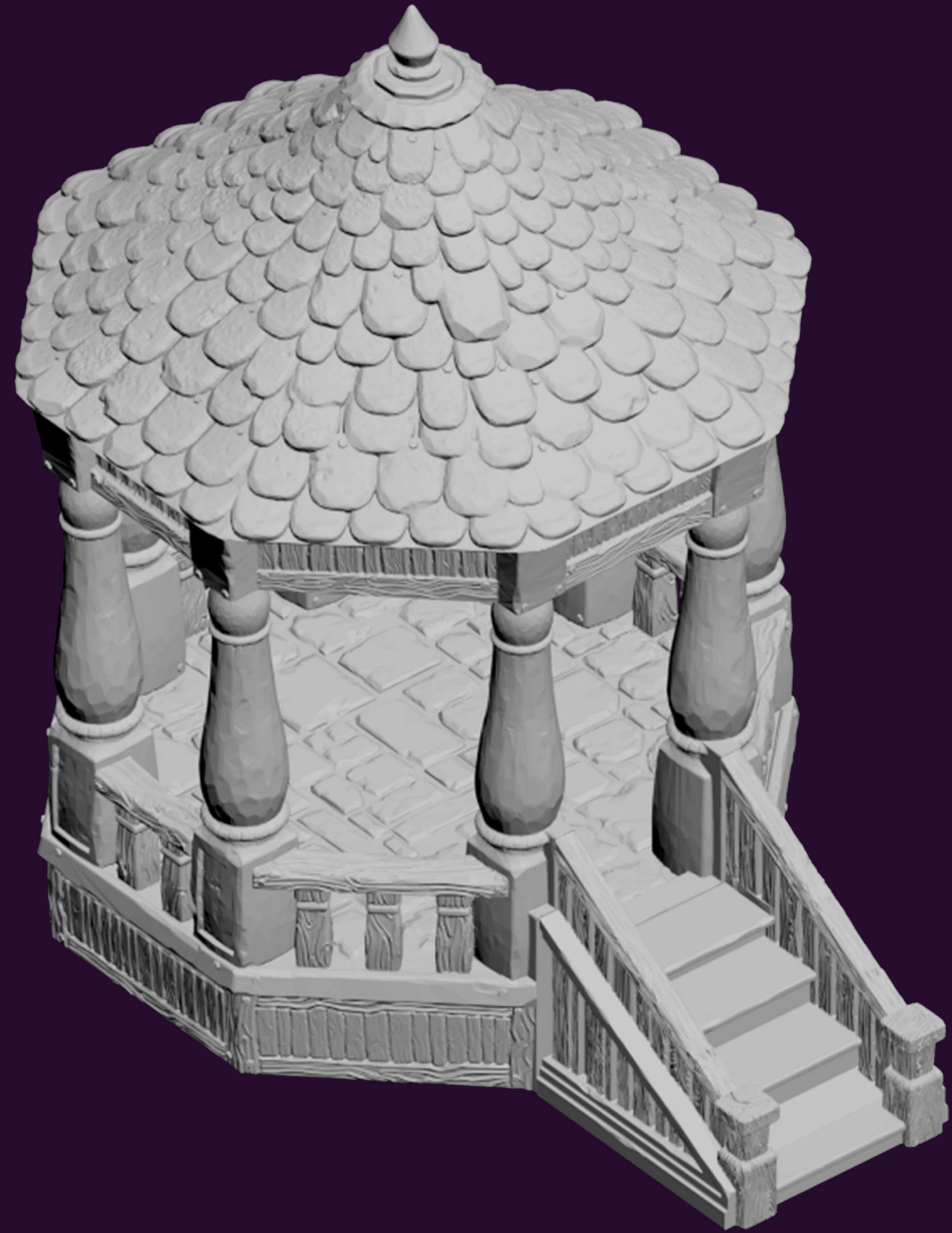
Step 2



Step 3



Dread Bandstand



Dread Bandstand Complete