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## Installation Manual EXTERIOR WALL SIPs







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2. Materials

## EXTERIOR WALL SIPs Installation Manual

#### **1. General Requirements**

#### 1.1 Scope

The basic design and construction requirements for the Thermapan Structural Insulated Panel (SIP) wall system is set forth in this specification. Criteria for materials, environmental control, design loads, and structural design are included. Where requirements are based on internationally recognized standards and specifications, these standards and specifications are referenced without elaboration.

## Installers shall reference engineering design package for fastening arrangements.

#### 2.1 The Thermapan Wall SIP is composed of an expanded polystyrene (EPS) foam core laminated between two layers of oriented strand board (OSB) with a structural adhesive. (See Detail W-1)

- 2.2 Framing Lumber shall be DOC PS 20 or NLGA No.2 or better.
- 2.3 Wire nails, ring nails, spikes and staples shall conform to CSA B111 or ANSI/ASME B11.1.
- 2.4 Wood screws shall conform to ANSI/ASME B18.6.1..
- **2.5** SIP screws shall conform to ICC-AC233.
- 2.6 Caulking Compounds shall conform to CAN/CGSB 19.13 or ASTM C 920.
- 2.7 Polyethylene Sheeting shall conform to CAN/CGSB-37.2, CAN/ CGSB-37.16, or ASTM D 4397.
- **2.8** Low expansion foam seal shall conform to AAMA 812-04.
- 2.9 Structural adhesive shall conform to CAN/CGSB 71GP26, APA AFG-01 or ASTM D3498.

#### **3. Electrical Wiring**

**3.1** All wire chases to be vertically cut into the wall SIP at a minimum depth of 2". See Detail W-14.



#### 4. Interior Finish

**4.1** The interior of the wall SIP can be finished with any of the common required building code materials. It is recommended that the SIP joints and connections be sealed as per Details AB-1 and AB-2.

#### 5. Exterior Cladding

5.1 A weather barrier is to be installed over the exterior OSB of the SIP and under the cladding and/or furring. Refer to Details W-15 and W-16 and your local building code for compliant weather barrier materials.



## MATERIALS ESTIMATING Above Grade Exterior Walls Estimation Only

## **Lumber Requirements:**

- SPF Single top and bottom plate
- OSB 1-1/8" (28mm) Cap plate 12 ft (3658mm) lengths
- Every panel requires a spline
- Every corner requires 2 SPF studs
- Windows and doors require jack studs as per OBC and cripples

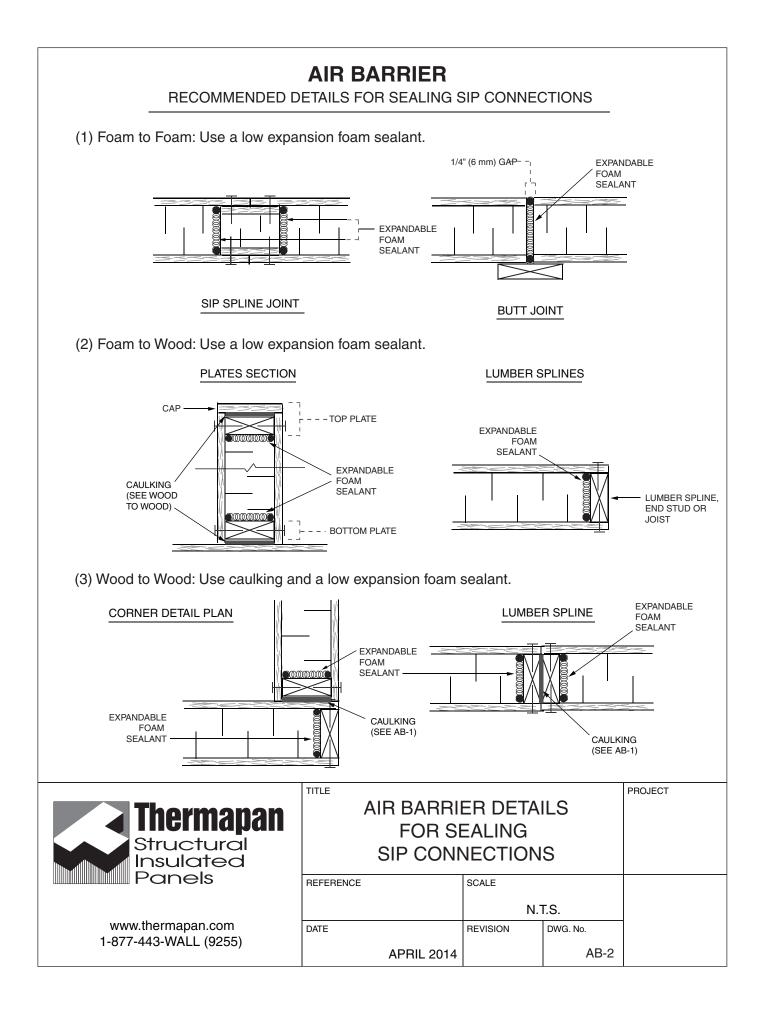
## **Caulking and Sealant Requirements:**

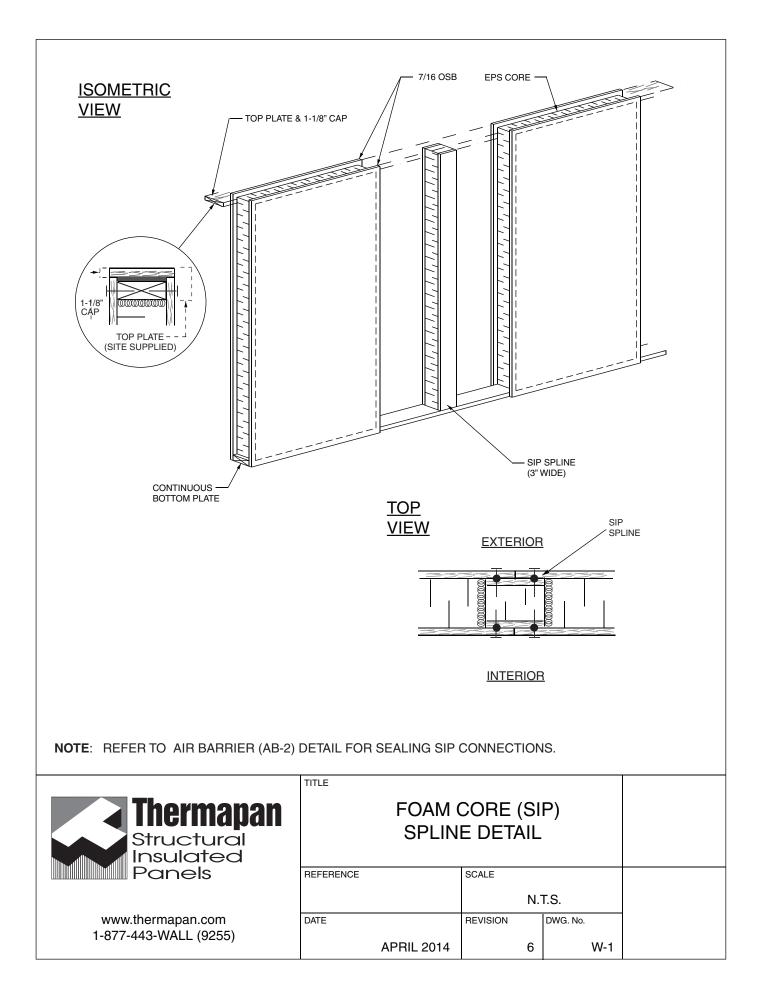
- Every 1200 sqft (111 m<sup>2</sup>) of SIP equals 1 case of Expandable Foam
- Every 2000 sqft (185 m<sup>2</sup>) of SIP requires 1 case of Sealant

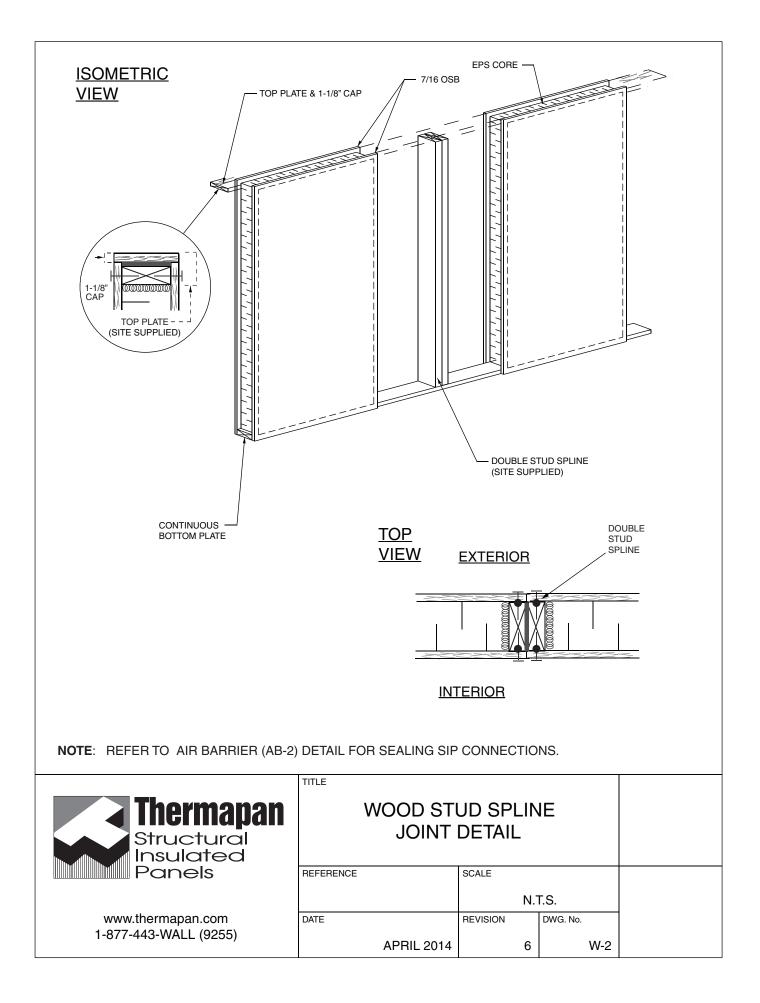
### **Fasteners:**

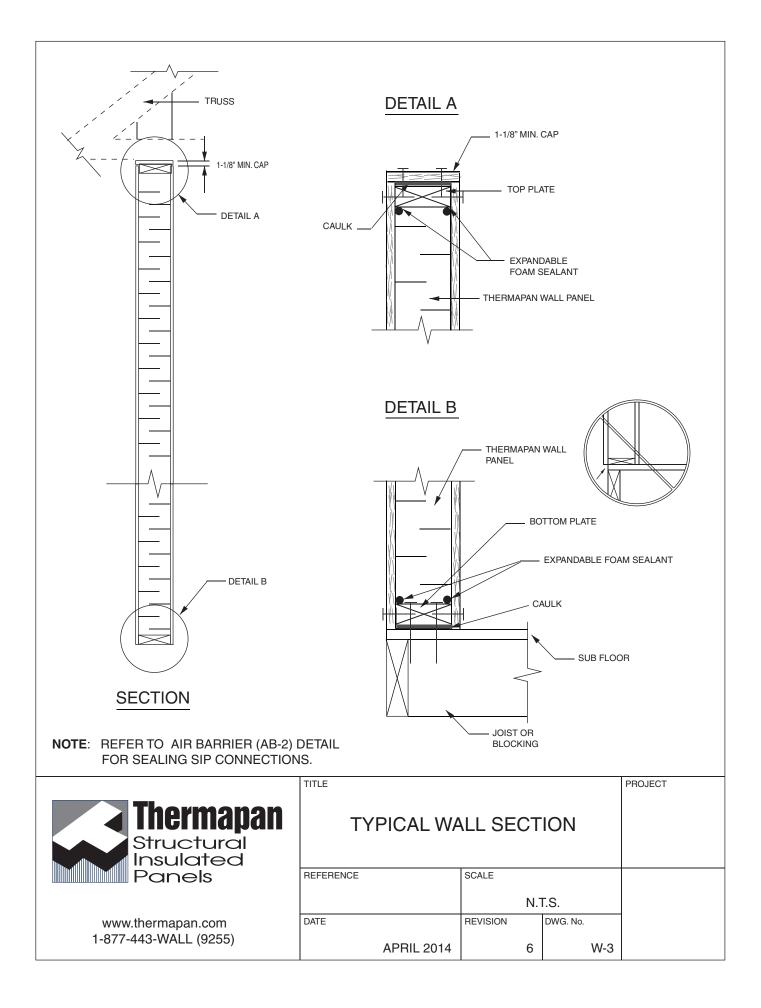
- Recommend 2" (50mm) Ring nail or 2" (50mm) screws for connection to panel
- 3.0 times the square footage of SIPs

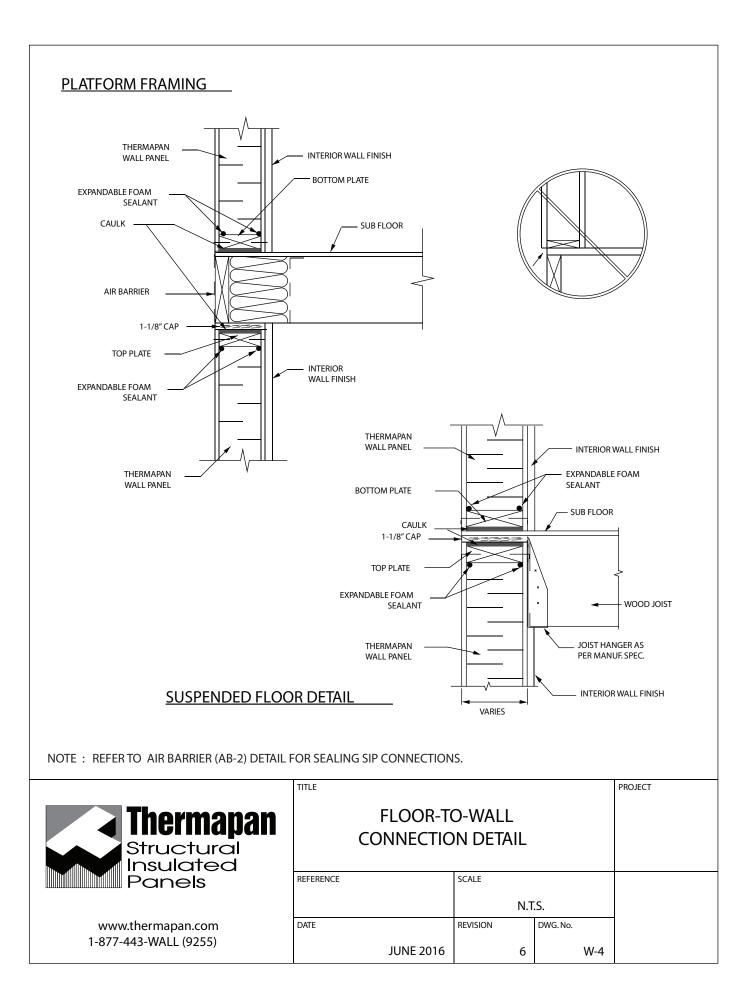
## **AIR BARRIER** RECOMMENDED DETAILS FOR AIR BARRIER SEALANTS All sealants, FOAM (A) or CAULKING (B), should be applied onto the SIP in a continuous rectangular pattern along the outer most edge of the area to be sealed. (A) A low expansion EXPANDABLE FOAM SEALANT should conform to the AAMA 812-04 standard. Apply a 1/2 inch or a 12.5 mm diameter of a continuous bead of expandable foam sealant onto the SIP: 000000 Expandable Foam Sealant non mmm Bead mmm EPS (B) A CAULKING SEALANT should conform to ASTM C920-02 and/or CAN/CGSB 19.13-M. Apply a 3/8 inch or a 10 mm diameter continuous bead of caulking onto the lumber spline: CAULKING (CONTINUOUS , BEAD) Caulking Bead LUMBER STUD OR SPLINE TITLE PROJECT hermapan **AIR BARRIER DETAILS** FOR AIR BARRIER SEALANTS Structural Insulated Panels REFERENCE SCALE N.T.S. www.thermapan.com DATE REVISION DWG. No. 1-877-443-WALL (9255) NOVEMBER 2010 1 AB-1

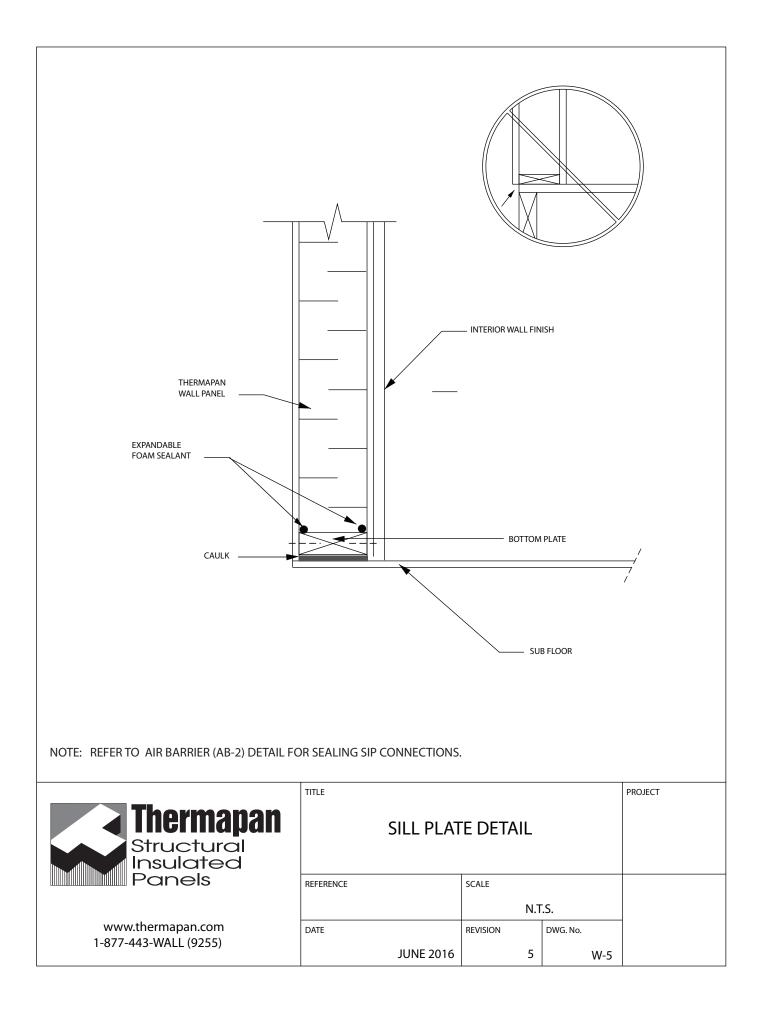


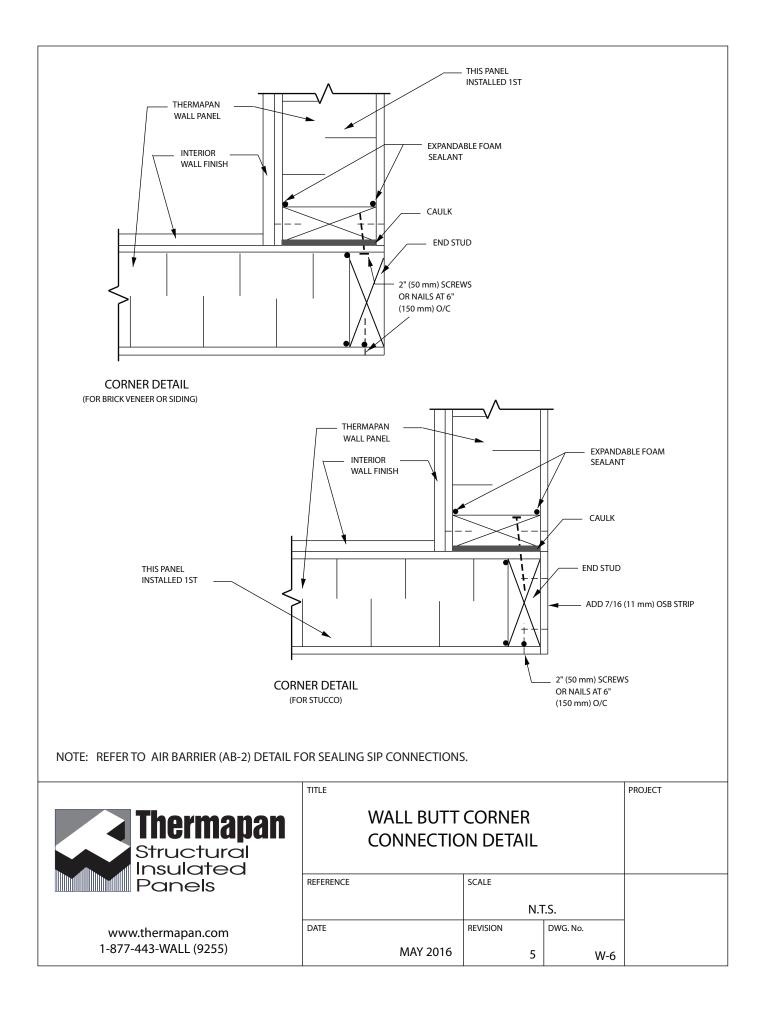


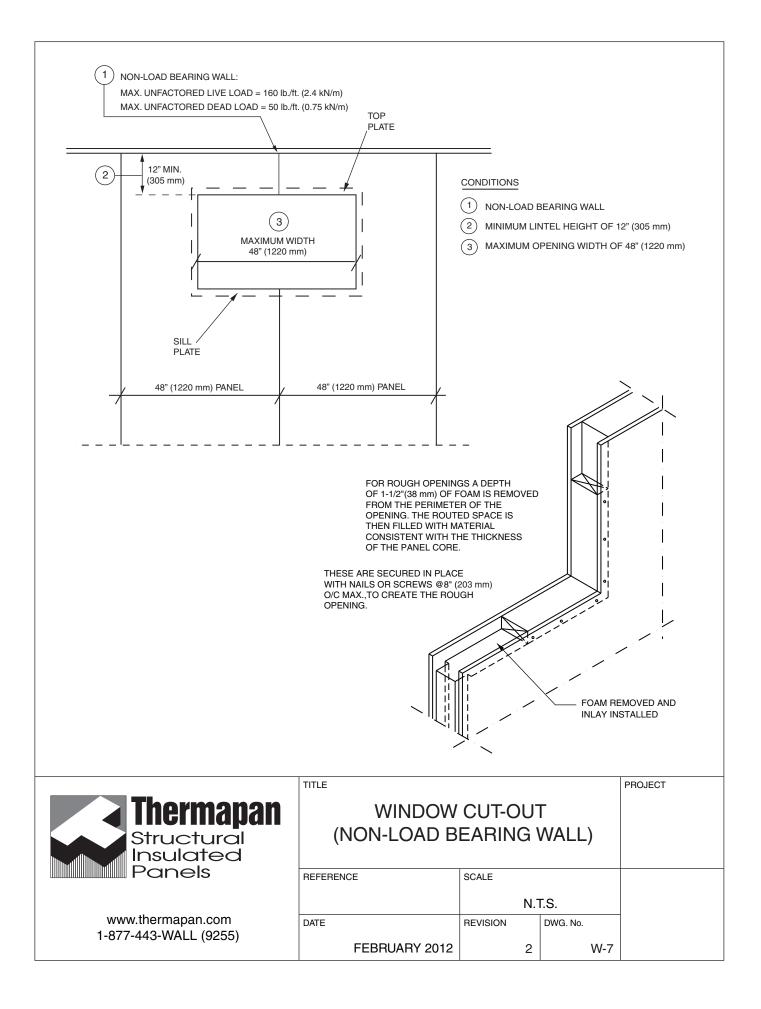


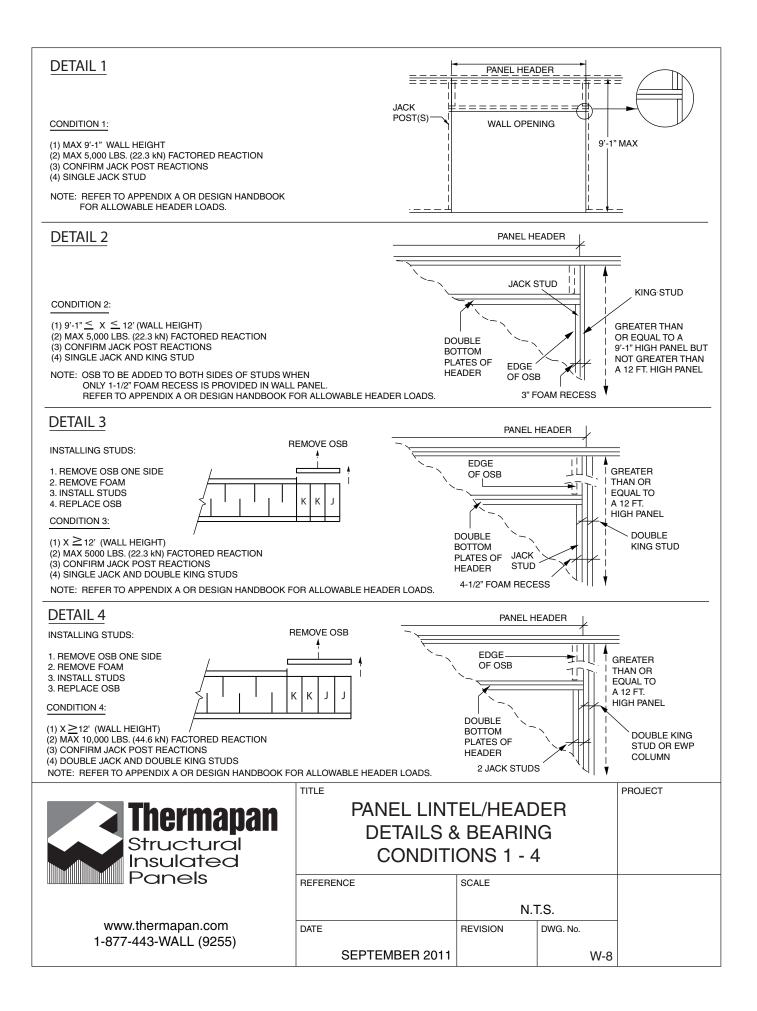


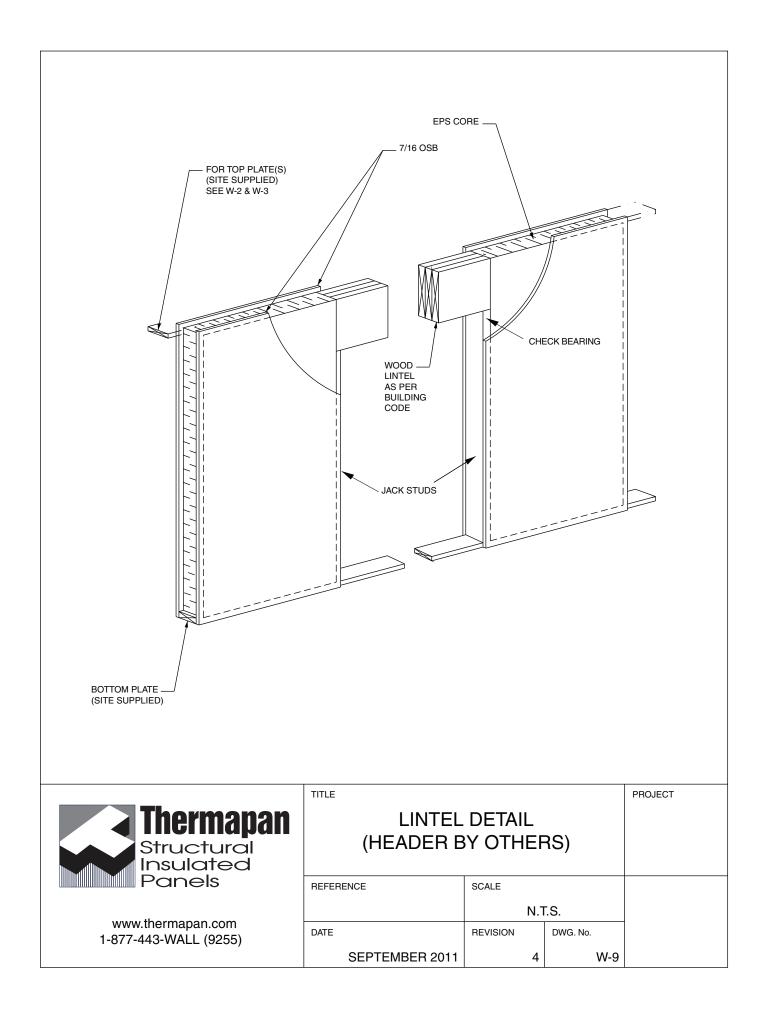


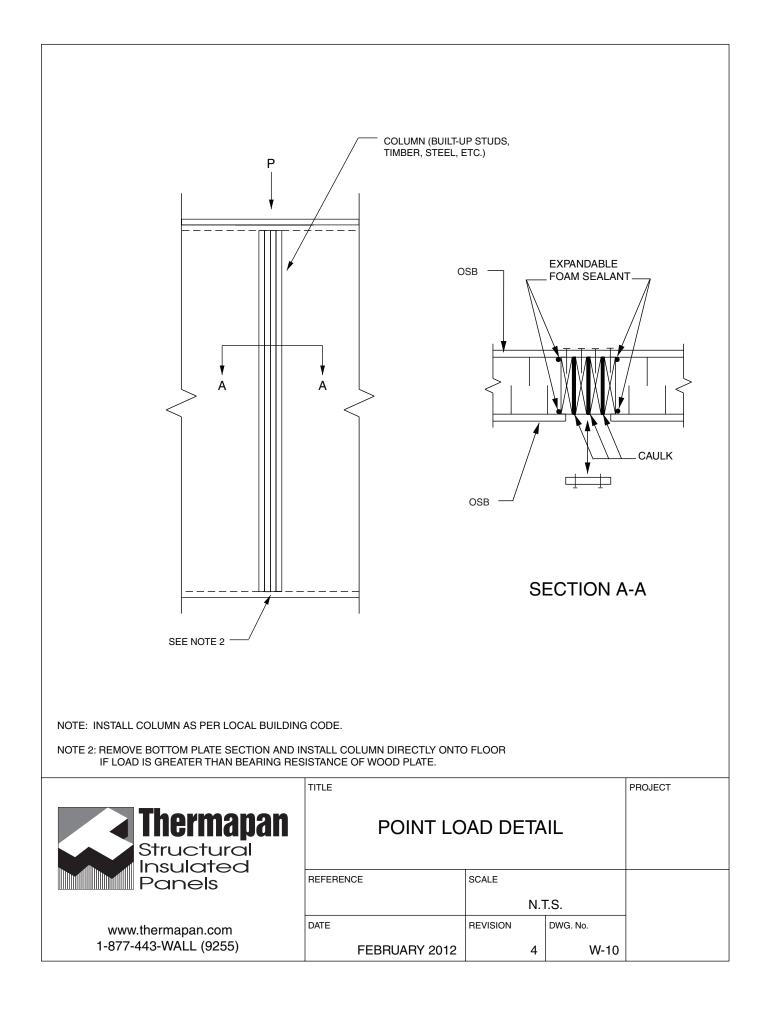


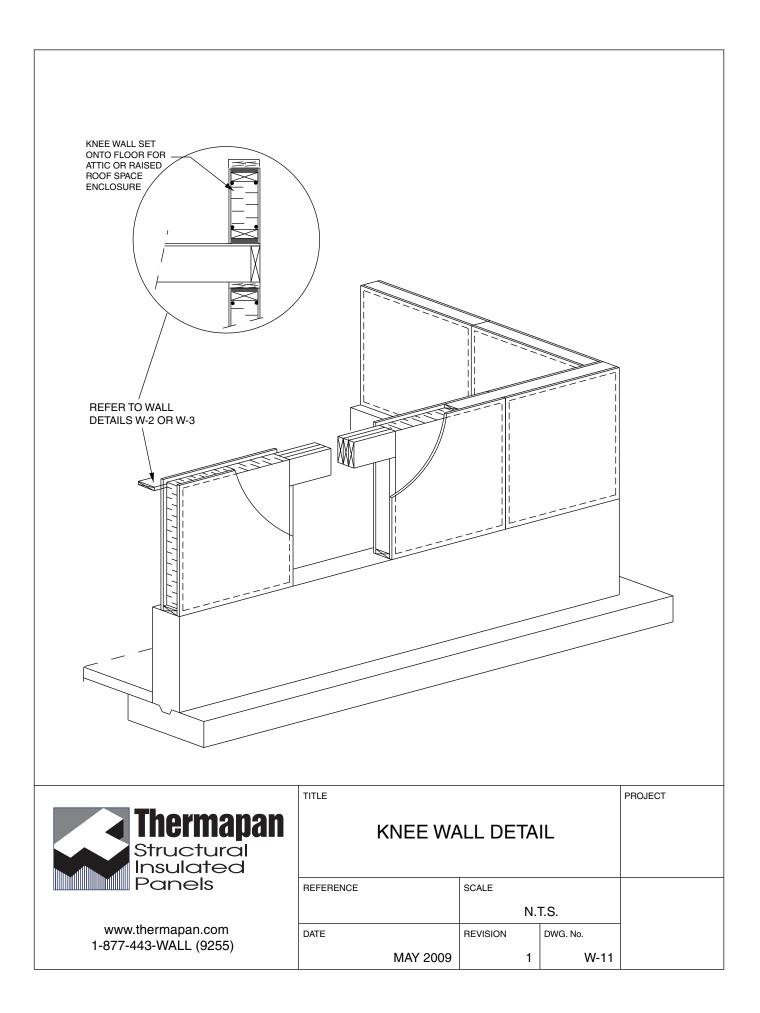


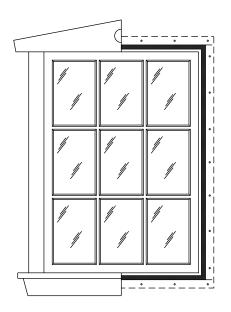


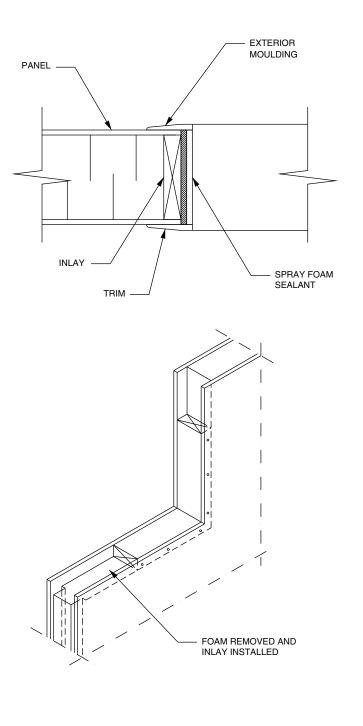












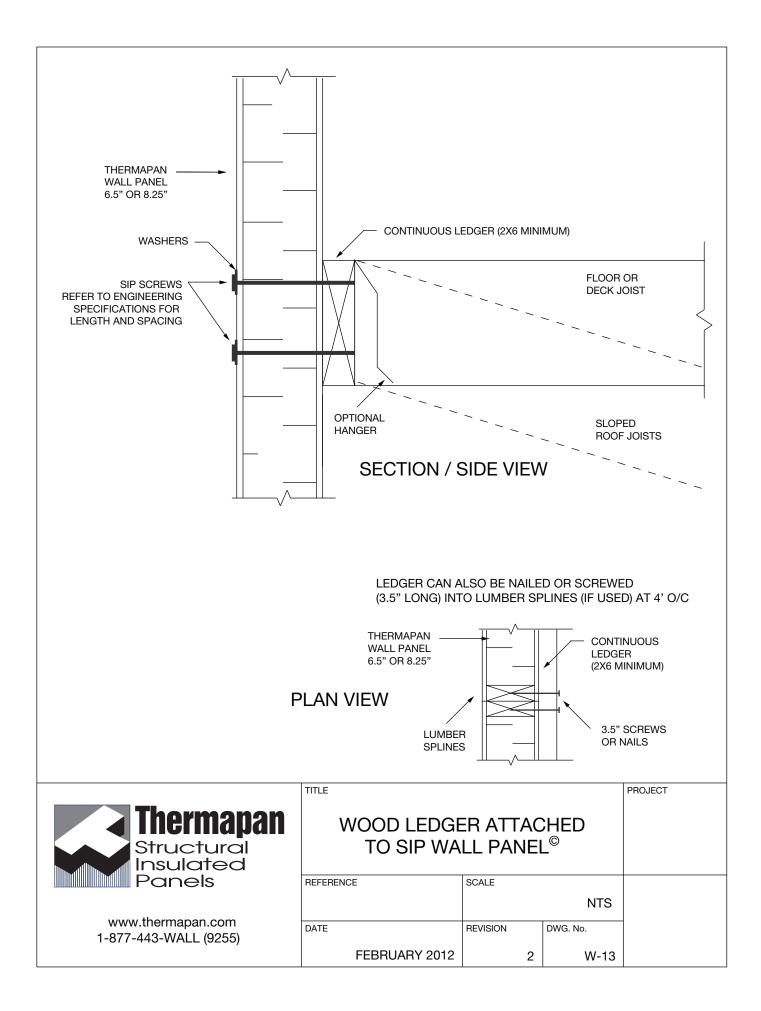
FOR ROUGH OPENINGS A DEPTH OF 1 1/2 " OF FOAM IS REMOVED FROM THE PERIMETER OF THE OPENING. THE ROUTED SPACE IS THEN FILLED WITH A MATERIAL CONSISTENT WITH THE THICKNESS OF THE PANEL CORE.

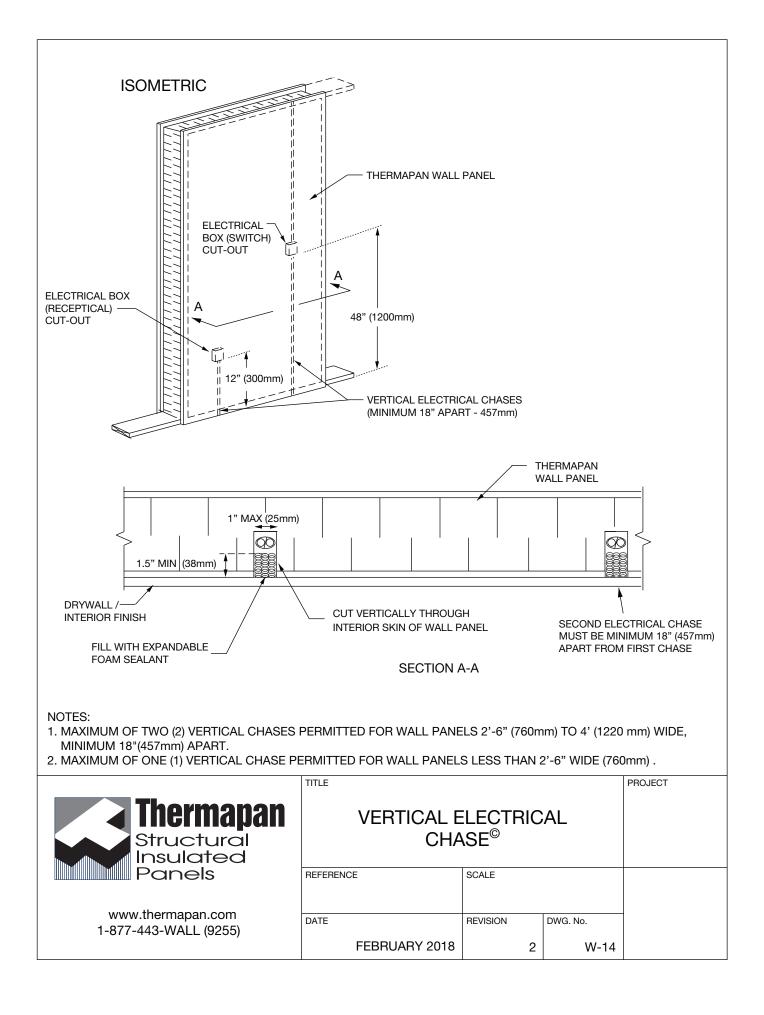
THESE ARE SECURED IN PLACE WITH NAILS OR SCREWS @8" O/C MAX., TO CREATE THE ROUGH OPENING.

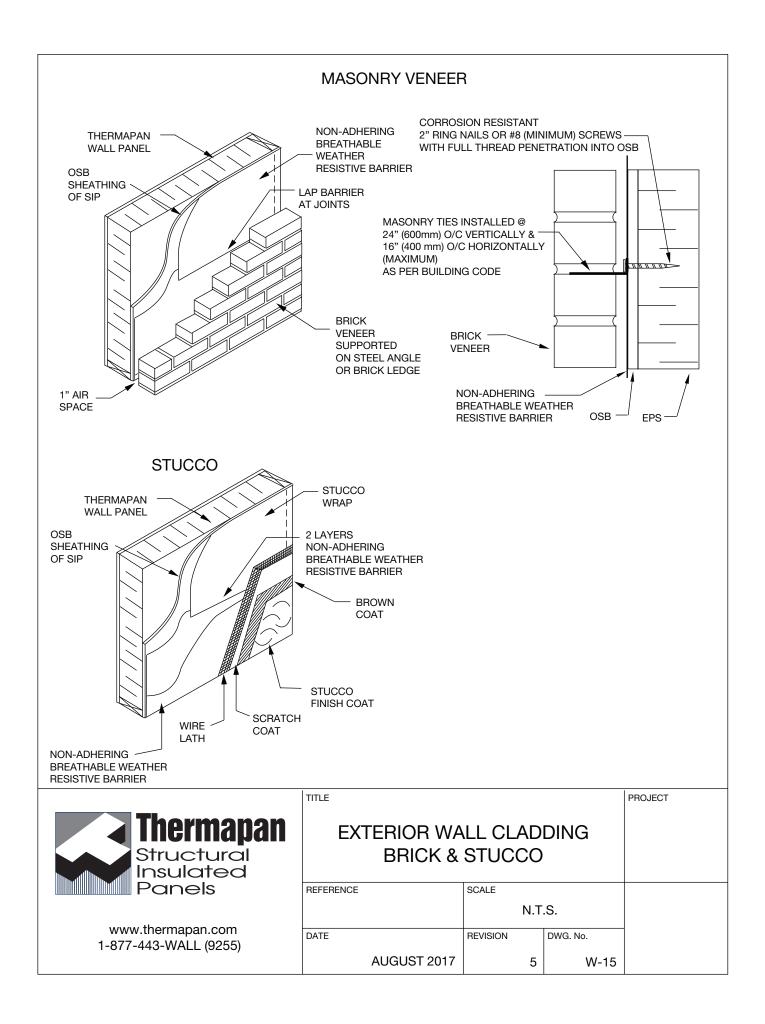
THE WINDOW OR DOOR IS THEN INSTALLED CONVENTIONALLY.

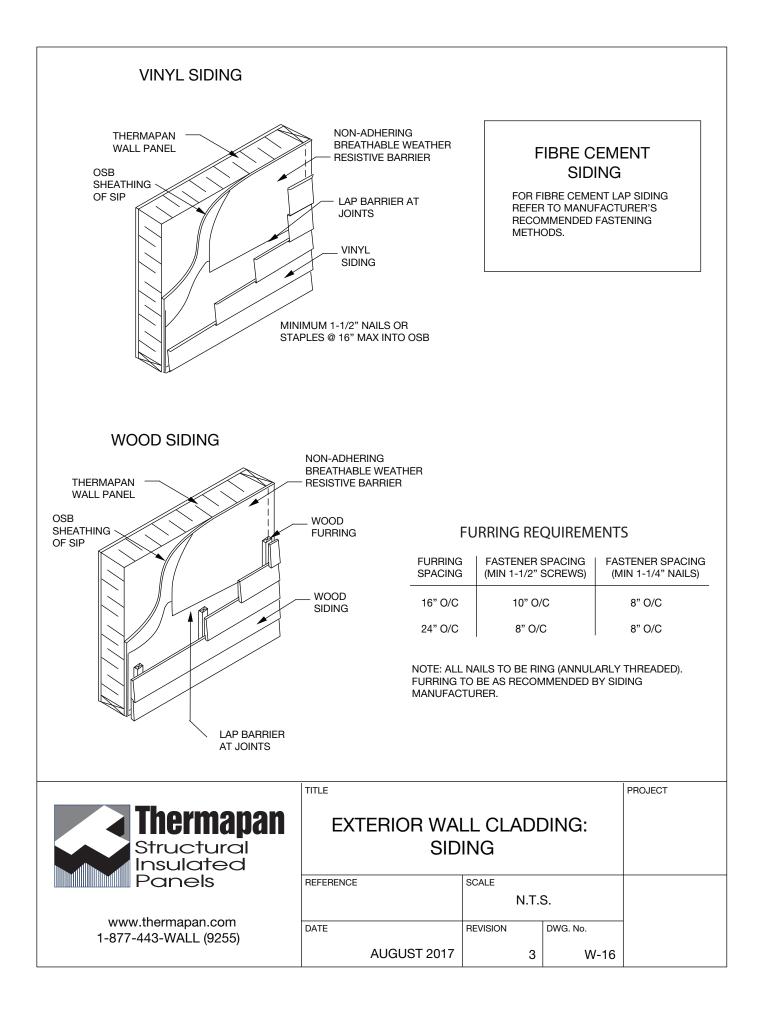
NOTE: REFER TO LINTEL DETAILS W-7.

	TITLE			PROJECT
Structural Insulated	DOOR & ROUGH O			
Panels	REFERENCE	SCALE		
		N.7	Г.S.	
www.thermapan.com	DATE	REVISION	DWG. No.	
1-877-443-WALL (9255)	FEBRUARY 2012	3	W-12	



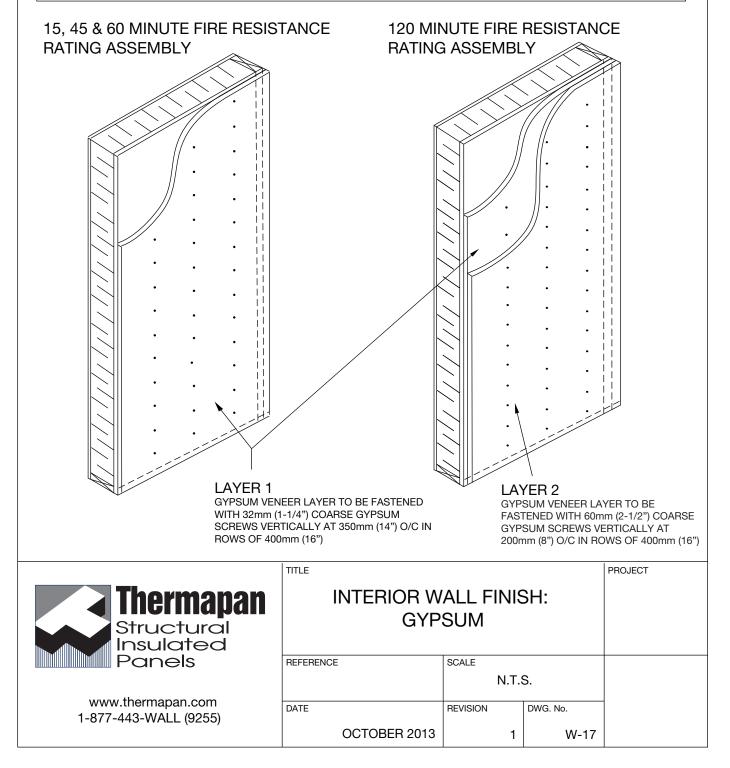


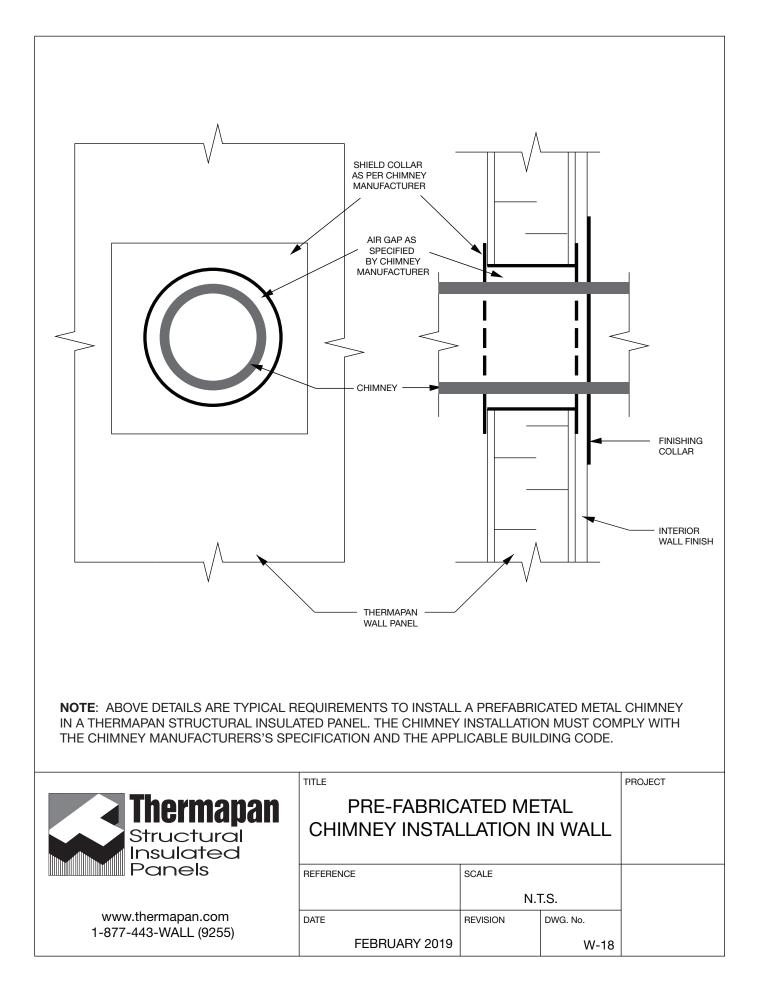


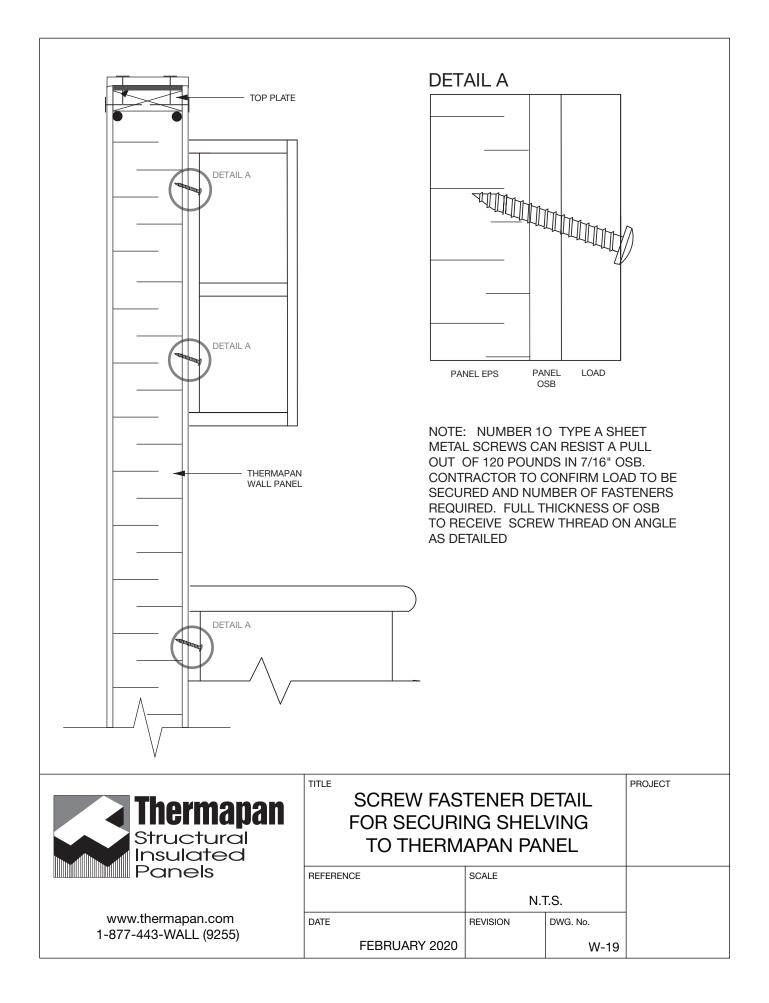


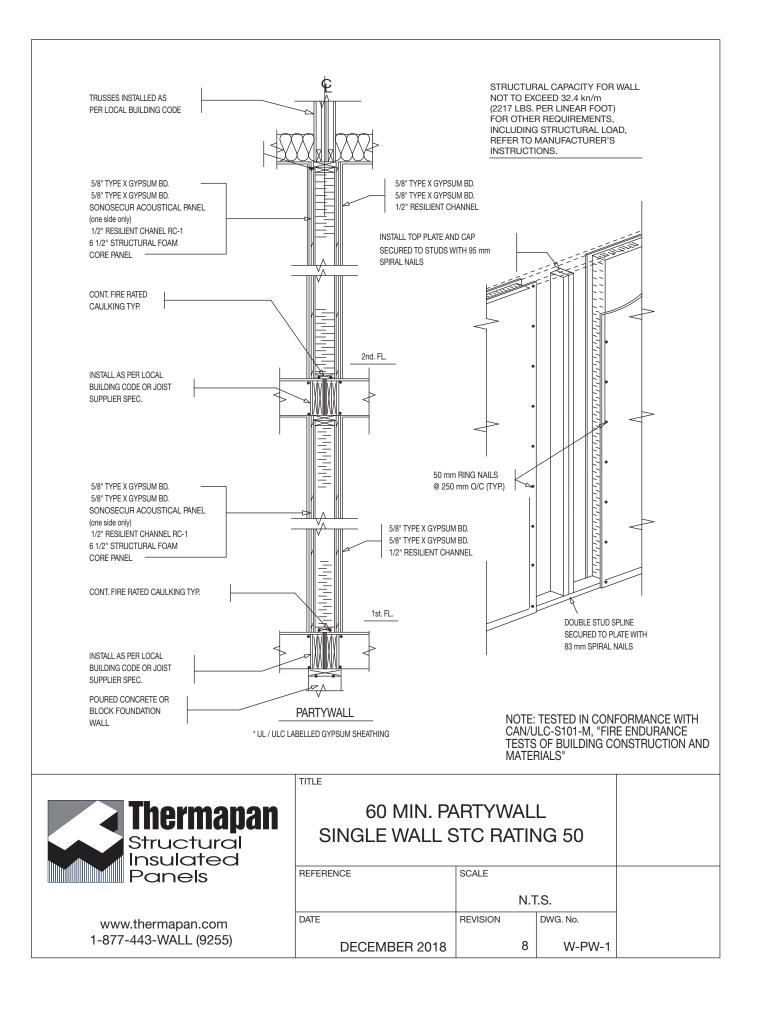
## FIRE RESISTANCE RATING - GYPSUM SPECIFICATIONS

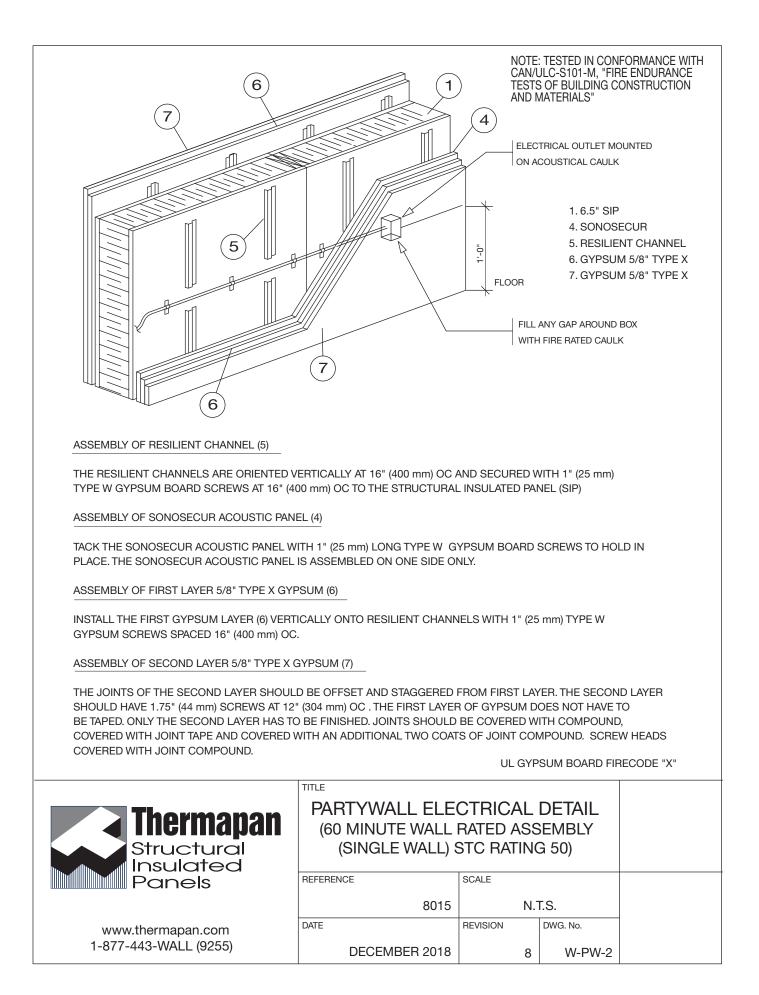
FIRE RESISTANCE RATING	LAYER #	GYPSUM THICKNESS	GYPSUM STANDARD TYPE
15 MINUTES	1	12.7mm (1/2")	CAN/CSA -A82.27-M, ASTM C 1396 OR ASTM C 36
45 MINUTES	1	12.7mm (1/2")	TYPE 'C' CAN/CSA -A82.27-M, ASTM C 1396 OR ASTM C 36
60 MINUTES	1	15.9mm (5/8")	TYPE 'X' CAN/CSA -A82.27-M, ASTM C 1396 OR ASTM C 36
120 MINUTES	1 2	15.9mm (5/8") 15.9mm (5/8")	TYPE 'X' CAN/CSA -A82.27-M, ASTM C 1396 OR ASTM C 36 TYPE 'X' CAN/CSA -A82.27-M, ASTM C 1396 OR ASTM C 36

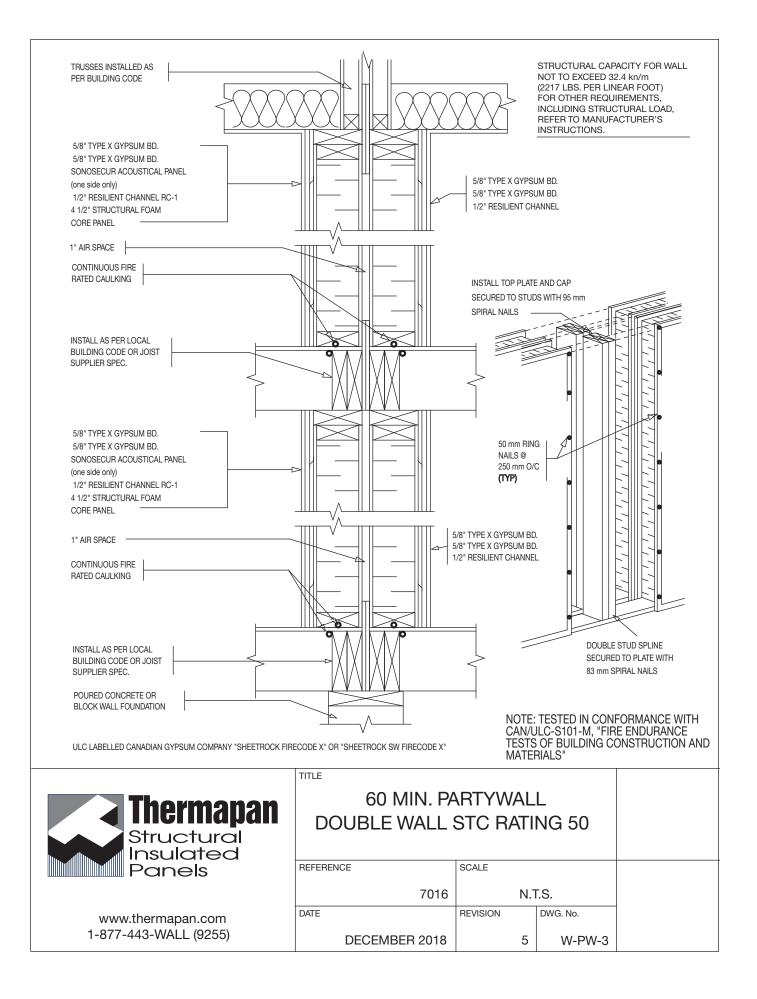


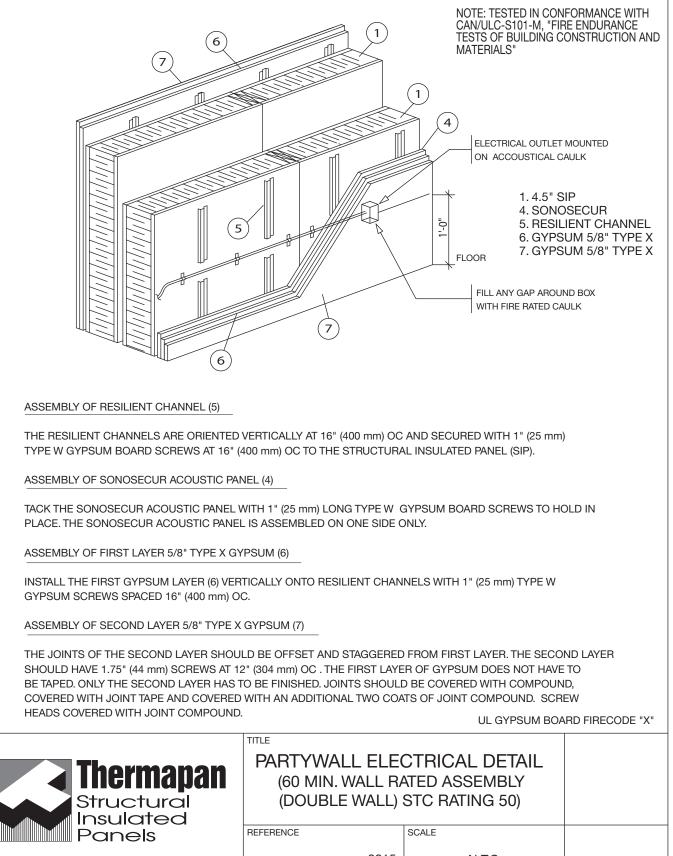






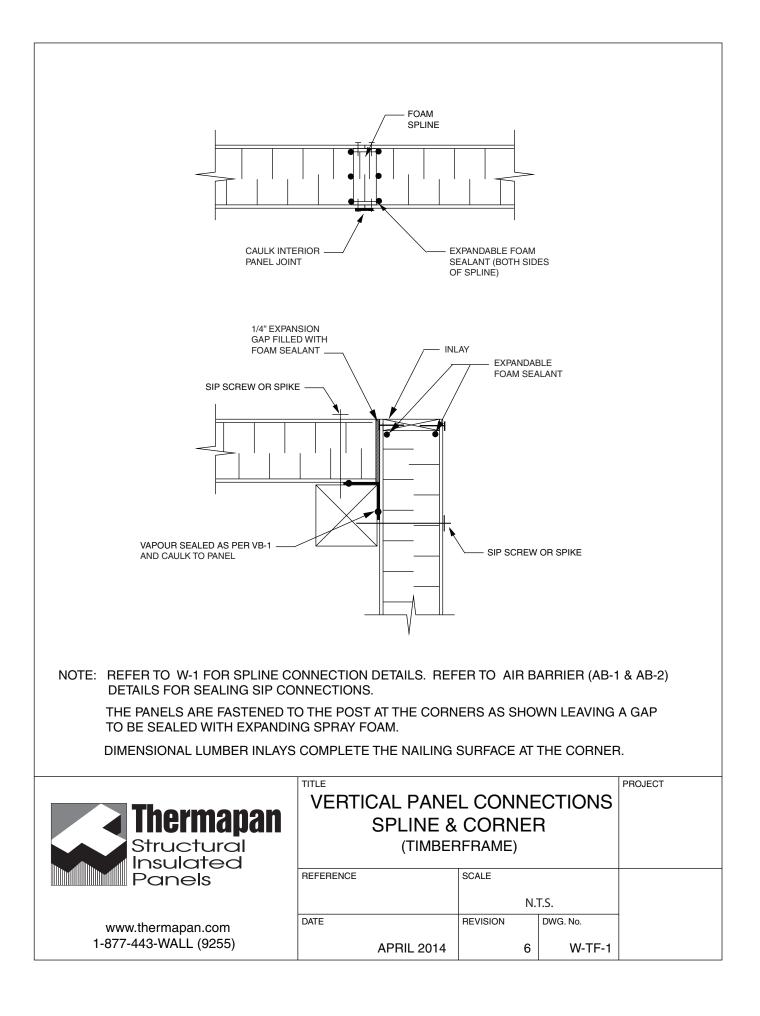


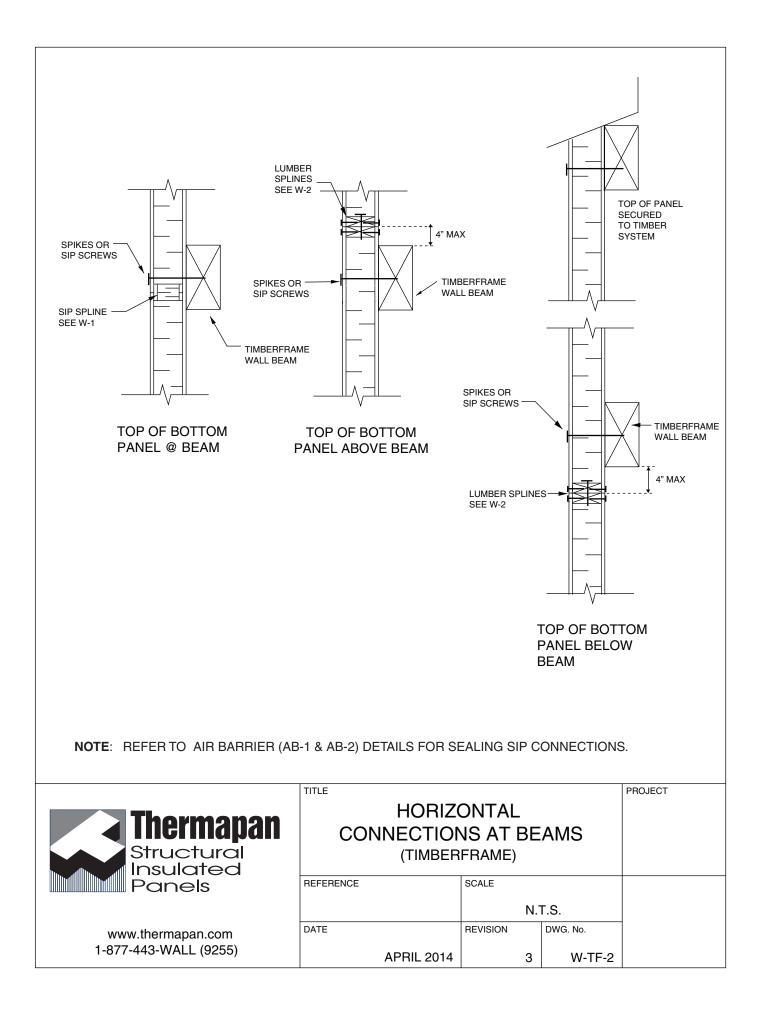


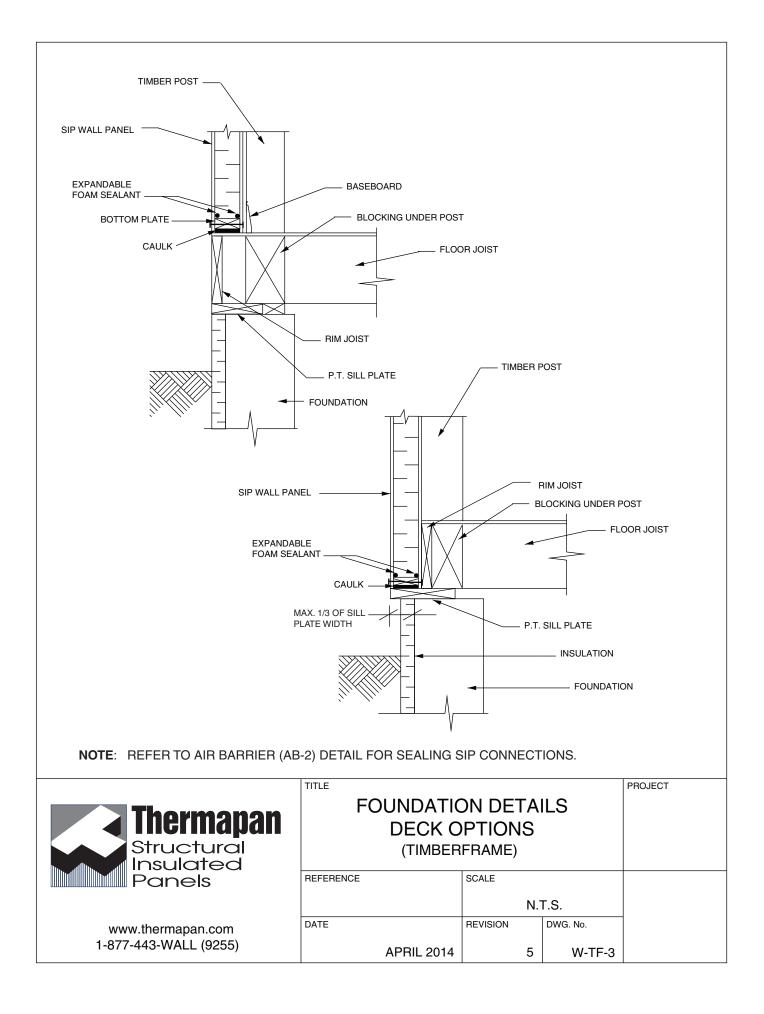


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REFERENCE	SCALE		
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DECMEBER 2018		6	W-PW-4









APPENDIX A	
<b>Panel Header/Lintel Load Tables</b>	•

Maximum (Factored) Axial Loads for 4.5" Panel Header/Lintel						
Panel Head	Panel Header Dimensions Maximum Load					
Depth (in)	Span (ft)	Uniform Load (plf)	Point Load (lb)			
	4	1595	3145			
14	6	615	1860			
	8	485	1460			
	4	1845	3720			
20	6	800	2400			
	8	586	1715			
	4	2030	4000			
26	6	972	2915			
	8	670	1945			

Maximum (Factored) Axial Loads for 6.5" Panel Header/Lintel						
Panel Head	Panel Header Dimensions Maximum Load					
Depth (in)	Span (ft)	Uniform Load (plf)	Point Load (lb)			
	4	1960	3860			
14	6	715	2145			
	8	570	1715			
	4	2160	4290			
20	6	930	2790			
	8	680	2000			
	4	2360	4720			
26	6	1145	3430			
	8	785	2290			

Maximum (Factored) Axial Loads for 8.25" Panel Header/Lintel				
Panel Header Dimensions Maximum Load				
Depth (in)	Span (ft)	Uniform Load (plf)	Point Load (lb)	
	4	2345	4575	
14	6	895	2715	
	8	715	2145	
	4	2675	5360	
20	6	1160	3430	
	8	860	2500	
	4	2945	5860	
26	6	1430	4300	
	8	985	2860	