



Manufacturers of quality hygiene paper products







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Welcome

Star Tissue is one of the UK's leading independent manufacturers of hygiene paper products. Star Tissue manufactures a wide range of household and away-from-home paper products from its custom built production facility in Lancashire.

As a family owned business we are proud of our strong reputation in the industry for providing exceptional customer service and value for money, whilst adhering to the highest ethical and environmental standards.

We offer paper products that are manufactured to the highest standard of quality, together with the flexibility to meet the diverse needs of our valued customers large or small.

★ About Us

Star Tissue UK manufactures high quality hygiene paper products that can be customised to fit into most dispensers or used as stand alone rolls.

We offer both pure and recycled tissue ensuring all our tissue is of a very high standard and is sourced from tissue manufacturers who are registered with Forest Stewardship Council (FSC). Our recent investments in new manufacturing technology enables us to emboss each ply separately and then laminate the plies together creating a stronger sheet with greater absorption capacity. We use the latest production methods producing a high quality finish to the end of the rolls.

Major investments in production facilities in the UK have enabled us to offer a wide range of very competitively priced quality products efficiently with short lead times and the flexibility to match the products to the needs of individual clients and sectors.

Star Tissue strives to provide the highest level of customer service and is strongly committed to our continuous improvement programme constantly ensuring we are up to date with client requirements and market standards. All our AFH products in the Sirius. ecoroll and Evotex range meet the CHSA Soft Tissue Standard ensuring the products meet the specifications on the label. Star Tissue is also accredited with ISO 9001, 14001 and OHSAS 18001

Having these three standards has set us apart from our competitors and enables us to manufacture consistently high quality products. The OHSAS 18001 accreditation has also helped create a safe and healthy working environment for all our staff. The ISO 14001 accreditation confirms our commitment to minimize environmental impact in our day-to-day operations.

We are proud of our strong reputation in the industry for providing exceptional customer service and value for money, whilst adhering to the highest ethical and environmental standards.







ISO 9001 ISO 14001 OHSAS 18001

★ Advanced Capabilities

Over the past five years we have made significant investments in our plant, machinery and systems to ensure we can meet the diverse needs of our customers in the away from home washrooms, professional cleaning, healthcare, food service and industrial markets.

With four production lines we have the capacity to manufacture 18,000 tonnes of hygiene paper products a year that equates to over 1000 rolls a minute. We have invested heavily in two Laminated Embossed paper converting production lines. One is specific to away from home products and the other in consumer paper products. Our investments in the latest production technology allows us to manufacture ply bonded flat sheet, ply bonded embossed, laminated micro-embossed and laminated embossed in both the consumer and away from home markets.

We also recognise that logistics plays an integral part in ensuring customers receive a reliable and flexible delivery service. We have invested heavily in our warehouse operation with over 100,000 sq ft of quality warehousing with the capacity to hold over 2000 pallets of finished goods ready for call off. Recently we added a new service yard spanning over 2 acres to support 8 loading bays this is to ensure that we can hold and load several lorries and vans at one time enabling goods to be loaded and dispatched more efficiently.

Star Tissue employees are at the forefront of our ambition to deliver the best possible quality and service to our customers.

Our transformation means increased investment in training and equipment, including spending on new processes in order to make them safer and less laborious.







Experience makes us reliable

Star Tissue UK has been established since 2003 and it has grown year on year to become one of the leading independent manufacturers of hygiene paper products.

In 2016 Star Tissue featured in the London Stock Exchanges list of 1000 most dynamic and fast growing companies. Continuous investment in new production technology and systems enables us to operate efficiently ensuring we can meet the needs of our diverse range of customers. As you would expect this is supported by a reliable logistics function ensuring a flexible and prompt delivery.

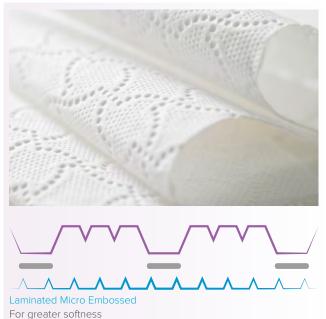


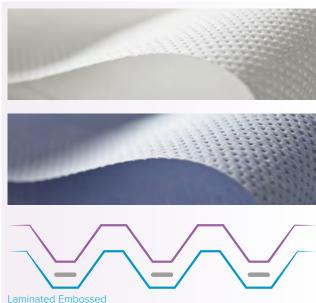
"Star Tissues are one of the first implementers of lamination technology in the Away From Home market in the UK. They have always demanded the best technology and innovation so by partnering with PCMC they are able to provide some of the very best products in the AFH market. With two PCMC Amica laminating embossing lines they have quality, flexibility and reliability at the core of their business"

Sergio Casella, President of PCMC Italy

What makes a laminated embossed product better?





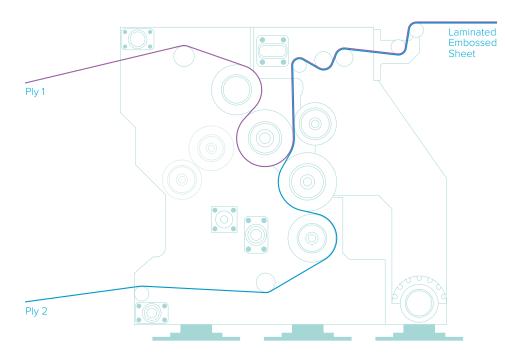


Laminated embossed is the latest advance in manufacturing hygiene paper products. This entails separately embossing each ply in different embossing stations with a specific pattern. These plys are then laminated together by adding glue just wherever the embossing cylinder touches the paper ply.

For tissue towel products the plies are embossed with medium micro embossing to give the sheets improved durability and better absorption capacity. However when making toilet tissue products one ply is micro-embossed to give added softness and the other ply is embossed with a

geometric pattern. They are then laminated together to give a softer and stronger sheet. Laminated embossed (LE) products are the perfect choice for the discerning user who demands the highest quality hygiene paper products. Please see illustrations (above and below).

For greater durability and high absorbency



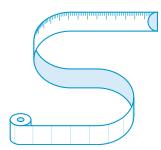
Key Benefits of Laminated Embossed products

- Improved Durability
- Greater AbsorptionCapacity
- Softer andStronger Sheet

★ Private Label Service

We offer a wide range of hygiene paper products that are manufactured to the highest standard of quality, together with the flexibility to meet the diverse needs of our valued customers large or small.





We Specialise in private label products, we can package and distribute almost any product from our whole product range.

We can also offer our products bespoke to you in a range of alternatives including sheet size, core size, ply number, width and length options*.

Our private label service enables you to offer your clients highquality products branded with your own unique label. You can decide on your own brand and we will provide you with a quality product manufactured to your specification supported by a reliable logistics function ensuring a flexible and prompt delivery.

*minimum order applies



★ Socially Responsible

As a company we acknowledge our responsibility to the environment and to our local communities in which we work and with which we do business.



We are actively involved in supporting and developing the local community to make a lasting positive impact.

Our employees are actively encouraged to participate in civic duties and many are involved in their local community centre, football club, foodbank, charity and school.

We are committed to minimising the impact of our activities on the environment. Environmental responsibility is reflected in everything we do, from economising on energy resources to delivering our products to customers.

Constant efforts are being made to reduce the amount of waste generated by our activities through improved production methods and control measures designed to minimise waste. All tissue, plastic and board waste is retained for recycling by reputable waste management companies.

Key Environmental Objectives:

- Minimise waste by evaluating operations and ensuring they are as efficient as possible
- Actively promote recycling both internally and amongst our customers and suppliers
- Source and promote a product range to minimise the environmental impact of both production and distribution
- Meet or exceed all the environmental legislation that relates to the company

★ Our Products



Our Brands

We recognise that our business starts with our customers and our brands. We offer a choice of five quality brands Sirius, ecoroll, Evotex, Kleenall and Bliss.





The Sirius brand offers a wide range of quality products including toilet paper, centre feed rolls, industrial wiper roll, paper towels, hygiene rolls and dispenser toilet rolls for away-from-home washrooms, healthcare, food service and industry. Sirius is well established in the market place making it the right choice for professional working environments across the country. Sirius provides excellent value by combining the right amount of softness, absorbency and strength for the value minded customer.





The ecoroll brand offers a wide range of products made from soft quality 100% recycled tissue. Buying products made from recycled paper reduces the need for virgin wood pulp, which means more trees are left standing. ecoroll is well established in the market place making it the right choice for customers and organisations who demand premium quality eco-friendly products.



The Bliss brand is a premium range of 2 or 3 ply quilted toilet tissue that delivers excellent performance. Bliss products are laminated and microembossed. This high quality product has a softer and stronger sheet allowing greater absorption and softness for use at home and in workplace washrooms.



Code	Description	Brand	DIV	Coro	\M/idth	Longth	Case	Layer	Pallet	Material
Code	Description	Dianu	гіу	Core	WIGHT	Lengui	Qty	Qty	Qty	Material

Conventional Toilet Tissue

BDQ2PLY4PK	Double Quilted Luxury Toilet Roll 10x4pack	Bliss	2	110mm	24m	40	5	50	Pure
BTQ3PLY4PK	Triple Quilted Luxury Toilet Roll 10x4pack	Bliss	3	110mm	20m	40	5	50	Pure



The Kleenall brand is a premium range of multi purpose maxi kitchen towels. Kleenall is made from premium grade tissue paper towel with outstanding durability, absorption and strength for use at home and in various work place environments.



Code | Description | Brand | Ply | Width | Length | Case Qty | Layer Qty | Pallet Qty | Material

Kitchen Towel

K-ALL	White Maxi Wipe Kitchen Towel	Kleenall	2	210mm	40m	6	8	80	Pure
K-ALLB	Blue Maxi Wipe Kitchen Towel	Kleenall	2	210mm	40m	6	8	80	Recycled



Evotex Range



The Evotex brand is a premium range of roll towel, centre feeds and dispenser toilet tissue that delivers excellent performance. By using our latest production technology to laminate embosss our products we can offer outstanding durability and absorption. All Evotex products are made from premium grades of paper with greater absorbency, strength and softness.



	Code	Description	Brand	Ply	Core	Width	Length	Case Qty	Layer Qty	Pallet Qty	Material
\	Centrefeed R	Rolls									
)	EVO-808101	Blue C-Feed	Evotex	2	60mm	190mm	145m	6	5	66	Recycled
/	EVO-707101	White C-Feed	Evotex	2	60mm	190mm	145m	6	5	66	Prem. Pure
	System Toilet	t Tissue									
	MM120EVO	Micro Mini Toilet Rolls - White	Evotex	2	40mm	95mm	120m	24	6	66	Prem. Pure
	Code	Description	Brand	Ply	Width	Length	Case Qty	Layer (Qty Pa	llet Qty	Material
	Roll Towel										
	EVO-BRT175	Blue Roll Towel	Evotex	2	200mm	175m	6	5	55		Recycled
	EVO-WRT175	White Roll Towel	Evotex	2	200mm	175m	6	5	55		Prem. Pure





We offer a wide range of centre feed rolls in embossed, laminated embossed and flat sheet finishes. You can choose to purchase them in our brands or have them branded with your own label.

Code	Description	Ply	Core	Width	Length	Case Qty	Layer Qty	Pallet Qty	Material
Laminated	& Embossed (LE)								
BCF120	Blue C-Feed LE	2	60mm	178mm	120m	6	6	72	Recycled
BCF1812E2	Blue C-Feed LE 400 sheet	2	60mm	178mm	80m	6	6	72	Recycled
BCF1814E2	Blue C-Feed LE 500 sheet	2	60mm	178mm	100m	6	6	72	Recycled
BCF18152E	Blue C-Feed LF	2	60mm	178mm	150m	6	6	72	Recycled
BCF19133E	Blue C-Feed LE	3	60mm	190mm	130m	6	6	66	Recycled
BCF19142E	Blue C-Feed LE	2	60mm	190mm	120m	6	6	66	Recycled
BCF19152E	Blue C-Feed LE	2	60mm	190mm	150m	6	6	66	Recycled
WCF120	White C-Feed LE	2	60mm	178mm	120m	6	6	72	Recycled
WCF1812E2	White C-Feed LE 400 sheet	2	60mm	178mm	80m	6	6	72	Pure
WCF1814F2	White C-Feed LE 500 sheet	2	60mm	178mm	100m	6	6	72	Recycled
WCF18152E	White C-Feed LE	2	60mm	178mm	150m	6	6	72	Recycled
WCF19142E	White C-Feed LE	2	60mm	190mm	120m	6	6	66	Recycled
WCF19142EVP	White C-Feed LE	2	60mm	190mm	120m	6	6	66	Pure
WCF19152E	White C-Feed LE	2	60mm	190mm	150m	6	6	66	Recycled
MWC60E	White Mini C-Feed LE	2	60mm	190mm	60m	12	6	66	Recycled
EVO-808101	Blue C-Feed EVOTEX	2	60mm	190mm	145m	6	6	66	Recycled
EVO-707101	White C-Feed EVOTEX	2	60mm	190mm	145m	6	6	66	Prem. Pure
Flat Sheet ((FS)								
BCF1915	Blue C-Feed FS	2	60mm	190mm	150m	6	6	66	Recycled
BCF18152	Blue C-Feed FS	2	60mm	178mm	150m	6	6	72	Recycled
BCF19142	Blue C-Feed FS	2	60mm	190mm	125m	6	6	66	Recycled
BCF19153	Blue C-Feed FS	3	60mm	190mm	150m	6	6	66	Recycled
BCF300	Blue C-Feed FS	1	60mm	190mm	300m	6	6	66	Recycled
WCF1915	White C-Feed FS	2	60mm	190mm	150m	6	6	66	Recycled
WCF300	White C-Feed FS	1	60mm	190mm	300m	6	6	66	Recycled
WCF18152	White C-Feed FS	2	60mm	178mm	150m	6	6	72	Recycled
WCF1815VP	White C-Feed FS	2	60mm	178mm	150m	6	6	72	Pure
WCF19142	White C-Feed FS	2	60mm	190mm	125m	6	6	66	Recycled
WCF19142VP	White C-Feed FS	2	60mm	190mm	125m	6	6	66	Pure
BMC19121	Blue Mini C-Feed FS	2	60mm	190mm	120m	12	6	66	Recycled
MBC60	Blue Mini C-Feed FS	2	60mm	190mm	60m	12	6	66	Recycled
MWC60	White Mini C-Feed FS	2	60mm	190mm	60m	12	6	66	Recycled
WMC19121	White Mini C-Feed FS	1	60mm	190mm	120m	12	6	66	Recycled

Our Easy to Pull Apart Core









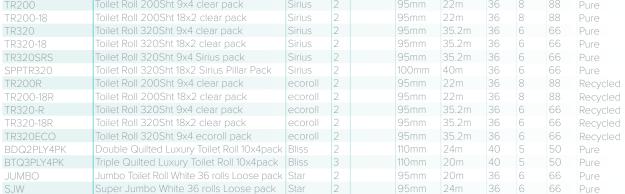


Our toilet tissue products are available in a variety of different packs and sizes. We offer you the choice of branded, unbranded or own branded products in pure fibre or recycled tissue.

Code	Description	Brand	DIC	Coro	\A/id+b	Longth	Case	Layer	Pallet	Motorial
Code	Description	Dialiu	Ply	Core	Width	Length	Qty	Qty	Qty	Material

Conventional Toilet Tissue















Sirius System Toilet Tissue



MM80	Micro Mini Toilet Roll - White	Sirius	2	40mm	95mm	80m	24	6	66	Pure
MM120	Micro Mini Toilet Rolls - White	ecoroll	2	40mm	95mm	120m	24	6	66	Recycled
SR200	Star Roll Centre feed Toilet Roll -White	ecoroll	2	60mm	135mm	200m	6	5	75	Recycled
MM120EVO	Micro Mini Toilet Rolls - White	Evotex	2	40mm	95mm	120m	24	6	66	Prem. Pure
BP250	Bulk Pack Toilet Tissue White		2			250 shts	36	9	54	Pure
CORE36	Coreless Toilet Rolls-White		2		95mm	88m	36	6	36	Pure
COREMAT36	Corematic Toilet Roll 800 sht - White		2		95mm	84m	36	5	30	Pure





We offer a range of Jumbo Toilet Rolls in pure and recycled tissue that are suitable for all types of dispensers. From Mini Jumbos to Maxi Jumbos we offer a choice of different roll lengths (more available on request) in both 76mm and 60mm core sizes.

	Code	Description	Brand	Ply	Core	Width	Length	Case Qty	Layer Qty	Pallet Qty	Material
Sirius	Sirius										
PROFESSIONAL	MJ13060	Mini Jumbo Toilet Roll - White	Sirius	2	60mm	90mm	120m	12	6	66	Pure
	MJ13076	Mini Jumbo Toilet Roll - White	Sirius	2	76mm	90mm	120m	12	6	66	Pure
	MJ15060	Mini Jumbo Toilet Roll - White	Sirius	2	60mm	90mm	150m	12	6	66	Pure
	MJ15076	Mini Jumbo Toilet Roll - White	Sirius	2	76mm	90mm	150m	12	6	66	Pure
	MJ20060	Mini Jumbo Toilet Roll - White	Sirius	2	60mm	90mm	200m	12	6	66	Pure
	MJ20076	Mini Jumbo Toilet Roll - White	Sirius	2	76mm	90mm	200m	12	6	66	Pure
	MJ27060	Jumbo Toilet Roll - White	Sirius	2	60mm	90mm	270m	6	10	80	Pure
	MJ27076	Jumbo Toilet Roll - White	Sirius	2	76mm	90mm	270m	6	10	80	Pure
	MJ30060	Jumbo Toilet Roll - White	Sirius	2	60mm	90mm	300m	6	10	80	Pure
	MJ30076	Jumbo Toilet Roll - White	Sirius	2	76mm	90mm	300m	6	10	80	Pure
	MJ40060	Maxi Jumbo Toilet Roll - White	Sirius	2	60mm	90mm	400m	6	10	80	Pure
	MJ40076	Maxi Jumbo Toilet Roll - White	Sirius	2	76mm	90mm	400m	6	10	80	Pure
00	ecoroll										
THE ENVIRONMENTAL CHOICE	MJ13060R	Mini Jumbo Toilet Roll - White	ecoroll	2	60mm	90mm	120m	12	6	66	Recycled
	MJ13076R	Mini Jumbo Toilet Roll - White	ecoroll	2	76mm	90mm	120m	12	6	66	Recycled
	MJ15060R	Mini Jumbo Toilet Roll - White	ecoroll	2	60mm	90mm	150m	12	6	66	Recycled
	MJ15076R	Mini Jumbo Toilet Roll - White	ecoroll	2	76mm	90mm	150m	12	6	66	Recycled
	MJ20060R	Mini Jumbo Toilet Roll - White	ecoroll	2	60mm	90mm	200m	12	6	66	Recycled
	MJ20076R	Mini Jumbo Toilet Roll - White	ecoroll	2	76mm	90mm	200m	12	6	66	Recycled
	MJ25060R	Midi Jumbo Toilet Roll - White	ecoroll	2	60mm	90mm	250m	6	10	80	Recycled
	MJ25076R	Midi Jumbo Toilet Roll - White	ecoroll	2	76mm	90mm	250m	6	10	80	Recycled
	MJ30060R	Jumbo Toilet Roll - White	ecoroll	2	60mm	90mm	300m	6	10	80	Recycled
	MJ30076R	Jumbo Toilet Roll - White	ecoroll	2	76mm	90mm	300m	6	10	80	Recycled
	MJ40060R	Maxi Jumbo Toilet Roll - White	ecoroll	2	60mm	90mm	400m	6	10	80	Recycled
	MJ40076R	Maxi Jumbo Toilet Roll - White	ecoroll	2	76mm	90mm	400m	6	10	80	Recycled







Sirius

We offer a range of Sirius branded Hygiene Rolls in the standard blue and white colours. All our Hygiene Rolls are individually sealed and packed in boxes.

Code	Description	Brand	Ply	Width	Length	Case Qty	Layer Qty	Pallet Qty	Material
Sirius									
HRB1840	Blue Hygiene Roll	Sirius	2	250mm	40m	18	9	36	Recycled
HRB1850	Blue Hygiene Roll	Sirius	2	250mm	50m	18	9	36	Recycled
HRB2440	Blue Hygiene Roll	Sirius	2	250mm	40m	24	6	24	Recycled
HRW1840	White Hygiene Roll	Sirius	2	250mm	40m	18	9	36	Pure
HRW1850	White Hygiene Roll	Sirius	2	250mm	50m	18	9	36	Pure
HRW2440	White Hygiene Roll	Sirius	2	250mm	40m	24	6	24	Pure
HRB0950	Blue Hygiene Roll	Sirius	2	500mm	50m	9	9	36	Recycled
HRB1240	Blue Hygiene Roll	Sirius	2	500mm	40m	12	6	24	Recycled
HRB940	Blue Hygiene Roll	Sirius	2	500mm	40m	9	9	36	Recycled
HRW0950	White Hygiene Roll	Sirius	2	500mm	50m	9	9	36	Pure
HRW1240	White Hygiene Roll	Sirius	2	500mm	40m	12	6	24	Pure
HRW940	White Hygiene Roll	Sirius	2	500mm	40m	9	9	36	Pure



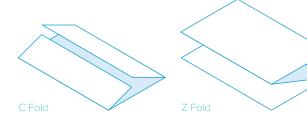


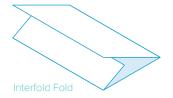
Hand Towels



We offer a range of Hand Towels in C Fold, Interfold and Z Fold formats.

Code	Description	PI	y Sheets	Layer Qty	Pallet Qty	Material
CFB1	C-Fold Blue Hand Towel	1	2624	10	90	Recycled
CFB12520	C-Fold Blue Hand Towel	1	2520	10	80	Recycled
CFG1	C-Fold Green Hand Towel	1	2624	10	90	Recycled
CFG12520	C-Fold Green Hand Towel	1	2520	10	80	Recycled
CFW1	C-Fold White Hand Towel	1	2624	6	54	Recycled
CFW2	C-Fold White Hand Towel	2	2400	8	54	Mixed
FHT2	C-Fold Flushable White Hand Towel	2	2400	5	36	Mixed
BIHT	Interfold Blue Hand Towel	1	3600	8	64	Recycled
GIHT	Interfold Green Hand Towel	1	3600	8	64	Recycled
IFB5000	Interfold Blue Hand Towel	1	5000	5	32	Recycled
IFW5000	Interfold White Hand Towel	1	5000	5	32	Recycled
IFW	Interfold White Hand Towel	2	3200	5	36	Recycled
IFW1	Interfold White Hand Towel	1	3600	8	64	Recycled
BZFHT	Z-Fold Blue Hand Towel	1	3000	10	80	Recycled
ZFB1	Z-Fold Blue DELUXE Hand Towel	1	3000	6	54	Recycled
ZFWHT	Z-Fold White Hand Towel	2	3000	6	72	Mixed











Our Sirius branded industrial wiper rolls are strong and absorbent and available in standard blue and white colours.



Case Layer Pallet Qty Qty Material

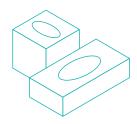


Omrao										
WRB28400	Wiper Roll Blue 1800 sheets	Sirius	2	76mm	280mm	360m	2	8	64	Recycled
WRB2840E	Wiper Roll Blue Embossed 1800 sheets	Sirius	2	76mm	280mm	360m	2	8	64	Recycled
WRB400400	Wiper Roll 2ply Blue 1800 sheets	Sirius	2	76mm	400mm	360m	1	12	60	Recycled
WRW28400	Wiper Roll 2ply White 1800 sheets	Sirius	2	76mm	280mm	360m	2	8	64	Recycled
WRW2840E	Wiper Roll White Embossed 1800 sheets	Sirius	2	76mm	280mm	360m	2	8	64	Recycled
WRW400400	Wiper Roll 2ply White 1800 sheets	Sirius	2	76mm	400mm	360m	1	12	60	Recycled

Brand Ply Core

Width Length

Facial Tissue



Code	Description	Colour	Ply	Sheets	Case Qty	Layer Qty	Pallet Qty	Material
FTC24	Facial Tissue Cube (24)	White	2	70	24	10	60	Pure
FTMS24	Facial Tissue Man Size (24)	White	2	75	24	9	36	Pure
FTP24	Professional Facial Tissue (24)	White	2	100	24	8	64	Pure
MEDWIP72	Medical Wipes 120mm x 175mm	White	2	72	76	12	60	Pure





Delivery

"Star Tissue provide a 1st class, reliable delivery
service with an excellent order turn around"



Quality
"Star Tissue produce quality products at competitive prices, ensuring consistency & continuity of supply is paramount"



Product Range
"Star Tissue has a well established product range which suits most customer needs and are always looking for ways in which they can improve to meet customer requirements"



Customer Service

"Star Tissues customer service is second to none, the staff are extremely helpful and friendly in their approach"

Contact Star Tissue

















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