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Handrail Applications

FastClamp® is the safe and simple solution to build many different types of lightweight tubular structures, the applications are only limited by your imagination and the following are just a small selection that can be constructed.





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Racking And General Structures

Racking and general structures can be constructed using FastClamp fittings. Care must be taken to ensure that the tube size selected is adequate for the loads anticipated. To help with the selection of the correct tube, <u>Table 1</u> Horizontal tube load capacity provides the uniformly distributed loads that can be supported between upright posts assuming that the load is supported by two tubes. These loads are calculated based on the maximum bending movement for the tube.

NB.When designing structures care must be taken to ensure that the load on any one grub screw does not exceed 900kg.

For further help in designing structures using FastClamp please contact our technical department.

<u>Table 2</u> Vertical tube load capacity provides the load capacity for single upright posts with various unsupported lengths. These loads are based on the compression strength and buckling loads of the CHS tube.

<u>Handrail</u>

Handrail is the most common form of structure that is built with FastClamp fittings and requires careful consideration to meet required design loadings. Design loads are usually specified, however if unsure BS 5395 and BS 4592 are good reference documents.

The loading capacity of any handrail structure is determined principally by the diameter, thickness and frequency of its Uprights.

<u>Table 3</u> contains our recommendations to safely meet the stated design loads based on themaximumpermissible bendingmoment of theUpright tube.

Horizontal Tubes Load Capacity

Uniformally distributed load in Kg using two horizontal tubes

Tube Ø and Grade								
Span (metres)	33.7 x 3.2mm Grade S275	42.4 x 3.2mm Grade S275	42.4 x 4.0mm Grade S275	48.3 x 3.2mm Grade S275	48.3 x 4.0mm Grade S275	48.3 x 5.0mm Grade S355		
0.5	1257	2108	2490	2818	3347	4910		
0.6	1047	1757	2075	2349	2789	4092		
0.7	898	1506	1778	2013	2391	3507		
0.8	785	1317	1556	1761	2092	3069		
0.9	698	1171	1383	1566	1859	2728		
1.0	628	1054	1245	1409	1673	2455		
1.1	571	958	1132	1281	1521	2232		
1.2	524	878	1037	1174	1394	2046		
1.3	483	811	958	1084	1287	1888		
1.4	449	753	889	1007	1195	1754		
1.5	419	703	830	939	1116	1637		
1.6	393	659	778	881	1046	1534		
1.7	370	620	732	829	984	1444		
1.8	349	586	692	783	930	1364		
1.9	331	555	655	742	881	1292		
2.0	314	527	622	705	837	1228		
2.1		502	593	671	797	1169		
2.2		479	566	641	761	1116		
2.3		458	541	613	728	1067		
2.4		439	519	587	697	1023		
2.5		422	498	564	669	982		
2.6			479	542	644	944		
2.7			461	522	620	909		
2.8			445	503	598	877		
2.9			429	486	577	847		
3.0			415	470	558	818		

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Table 1

Vertical Strut Load Capacity

Vertical load in Kg per strut

			Tube Ø and Gr	ade		
Strut Lenght (metres)	33.7 x 3.2mm Grade S275	42.4 x 3.2mm Grade S275	42.4 x 4.0mm Grade S275	48.3 x 3.2mm Grade S275	48.3 x 4.0mm Grade S275	48.3 x 5.0mm Grade S355
0.3	2876	3803	4657	4437	5410	9244
0.4	2688	3669	4493	4314	5296	8967
0.5	2438	3482	4263	4190	5107	8551
0.6	2084	3240	3935	3975	4842	7996
0.7	1729	2892	3509	3697	4502	7118
0.8	1417	2571	3083	3389	4086	6148
0.9	1167	2223	26 23	3050	3632	5223
1.0	959	1901	2263	2650	3178	4484
1.1	813	1634	1935	2342	2800	3790
1.2	688	1419	1672	2034	2421	3236
1.3	583	1232	1443	1787	2119	2773
1.4	521	1071	1246	1571	1854	2450
1.5	458	937	1115	1387	1665	2172
1.6	396	830	984	1232	1475	1895
1.7	354	750	853	1109	1324	1664
1.8	313	670	787	986	1173	1525
1.9	292	589	689	894	1059	1387
2.0	229	536	623	801	984	1387

Table 2

Handrail is the most common form of structure that is built with FastClamp fittings and requires careful consideration to meet required design loadings. Design loads are usually specified, however if unsure BS 5395 and BS 4592 are good reference documents.

The loading capacity of any handrail structure is determined principally by the diameter, thickness and frequency of its Uprights.

This table contains our recommendations to safely meet the stated design loads based on the maximum permissible bending moment of theUpright tube.

Handrail Load Capacity

Maximum Upright Centres (mm)									
Tube Ø and Grade									
900 mm high									
Design Load	33.7 x 3.2mm Grade S275	42.4 x 3.2mm Grade S275	42.4 x 4.0mm Grade S275	48.3 x 3.2mm Grade S275	48.3 x 4.0mm Grade S275	48.3 x 5.0mm Grade S355			
360 N/m 740 N/m	814 Not Suitable	1369 666	1595 776	1828 889	2584 1257	3052 2229			
1500 N/m Not Suitable Not Suitable Not Suitable 439 620 1100									
			2000						
360 N/m	732	1232	1435	1645	2326	2930			
740 N/m	Not Suitable	599	698	800	1131	2006			
1500 N/m	Not Suitable	Not Suitable	Not Suitable	Not Suitable	558	990			
			1100 mm hi	gh					
360 N/m	666	1120	1305	1496	2114	2778			
740 N/m	Not Suitable	545	635	728	1028	1824			
1500 N/m	Not Suitable	Not Suitable	Not Suitable	Not Suitable	507	900			

Table 3

Rails need only be 3.2mm thick and the same diameter as the upright.

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C1.02	Add On Chart Tee	Turne	Tube Cine			1/-
CAUS	Add On Short Tee			A 60	55	Kg O GO
		CA03032	42.4	60	60	0.00
		The Add On shor	+0.J + Too pllows ovist	ing ctru	ou Intures to be add	U./I Ind to without th
		The Add On shor	t Tee allows exist	ing stru	ictures to be add	ied to without th
and the second		need for any dist	nancing. Tubes n	iust not	. De jointed with	in this fitting.
120						
10						
-FastClamp"	< >					
en aprolantip	В					
CA40	Add On 90° Crossover	Туре	Tube Size	Α	В	Kg
		CA40G32	42.4	49	46	0.65
	0	CA40G40	48.3	55	50	0.73
	a d-	The Add On 90°	Crossover allows	existing	structures to b	e added to
50	A TA	without the need	for any dismant	ling. Thi	s fitting is design	ed to give a 90°
P		offset crossover	joint. Tubes mus	t not be	joined within th	is fitting.
Clamp	< >					
rasteramp	в					
C00	Sleeve Joint	Type	Tube Size	Δ		Ка
000		C00G20	26.9	76		0.33
		C00G25	33.7	89		0.39
		C00G32	42.4	102		0.55
		C00G40	48.3	100		0.45
		C00G50	60.3	120		1 14
No. of Concession, Name		The Sleeve loint	is designed to pr	ovide an	in line joint bet	veen two tubes
•		of the same diam	eter.			ween two tubes
•FastClamp"	<					
2	222					
C01	Expanding Connector	Туре	Tube Size	A	B	Kg
		C01G25	33./	/5	19	0.25
		C01G32	42.4	75	19	0.35
		C01G40	48.3	75	19	0.45
	_{}	The expanding C	onnector is desig	ned to j	provide an in line	joint between
	N L I L /I	tubes of the sam	e diameter, and a	h wall th	ickness of 3.2mn	n. It fits flush
		with the tube sui	tace and can be i	these	Inside other fittir	Igs. It must not
FactClamp	A	be used as a load	-bearing joint, in	these a	pplications use a	rastciamp
••••••••••••••••••••••••••••••••••••••		type Coo.				
C02	90° Elbow	Туре	Tube Size	Α		Kg
		C02G20	26.9	40		0.28
		C02G25	33.7	48		0.39
	+ $+$ $) +$ (-1)	C02G32	42.4	60		0.55
		C02G40	48.3	67		0.65
See 1		C02G50	60.3	86		1.04
		The 90° Elbow is	designed to prov	/ide a jo	int between two	tubes at right
"IsctClama"		angles to each ot	her. Often used f	for railin	g ends and corn	ers.
- rasi Giai ilip						
C03	Short Tee	Туре	Tube Size	Α	В	Kg
	B	C03G20	26.9	40	36	0.19
Contra and and and and and and and and and an		C03G25	33.7	48	48	0.32
6		C03G32	42.4	60	57	0.44
		C03G40	48.3	67	63	0.58
		C03G50	60.3	86	75	0.76
		The Short Tee is	designed to prov	ide a bu	tt joint between	two tubes at
•		right	.		-	
FastClamp"		angles to each ot	her. Often used f	for railin	g ends and tops	If tubes need t
2		be joined inside t	he fitting then a (C04G ty	pe should be use	ed.
C04	Long Tee	Туре	Tube Size	Α	В	Kg
		C04G20	26.9	40	80	0.35
and president in case of the local distance of the	← D →	C04G25	33.7	48	96	0.56
Provide and the second		C04G32	42.4	60	120	0.75
Manual Annual Providence	*	C04G40	48.3	67	134	0.91
		C04G50	60.3	86	172	1.40
	I	The Long Tee is a	lesigned to provi	ide a bui	tt joint between	two tubes at rig
Factor		angles to each ot	her. Often used f	for railin	g ends and tops	. It allows the
• Fastuamp"		through tube to	be joined inside t	he fittin	g. An alternative	is the C03G typ
		fitting.				F&
						20
		Sa	ales: (016	61 <u>34</u>	3 222
	EUEZ	Sa	ales: (016	61 34	3 222
ess	eqes	Sa For: 01)1(61 34:	3 222

								_	_	14
C05	Variable Elbow	Туре	Tube Size	<u> </u>	В	<u> </u>	<u>D</u>			Kg
	. 1	C05G25	33.7	65	60	13	50			0.41
	A A A A	C05G32	42.4	80	66	16	55			0.68
	101 - U	C05C40	40.2	05	75	17	EE			0.00
		05040	40.5	95	/5	1/	55			0.09
-		The Variable Elbov	<i>i</i> is designed to a	make j	oints	at ar	ı angl	e of b	etwee	an 15°
	do oto -	and 60°.								
Frank Clamps										
	- h ->									
4										
C06	Internal T Joint	Type	Tube Size	Α	В					Κα
		C06C25	22.7	24	45	_	_			0.20
	Bai	C00025	33./	- 34	45					0.39
		C06G32	42.4	40	54					0.58
	\square	C06G40	48.3	44	60					0.66
		The Internal Tieir	t is designed to	nrovid	lo an	anak	d ioi	at hot	woon	2 tubo
		The Internal I Joh	t is designed to	provid		anyıc	u jui	IL DEL	ween	atube
		and a FastClamp f	tting when used	i in cor	njunci	ion v	vith C	02G a	ind Cu	J3G type
	<	fittings. Often use	l for railing tops	and m	nidraik	s to a	accom	imoda	ite a s	lope as
		offset railing.								
- SastClamn		·····								
e l'ascelan ip										
								_		
C07	45° Tee	Туре	lube Size	A						Kg
		C07G25	33.7	45						0.49
	<i>a</i> ,	C07632	47.4	54						0.69
		007012	40.2							0.01
Course .		C07G40	48.3	60						0.91
and an the		The 45° Tee is use	d as a bracing a	nd stru	it con	npon	ent fo	or stre	engthe	ening
and the second sec		structures.	-			-			-	-
and the second	s / / / / / /	50 4004 001								
/ Fast Clamb										
1 million and a lips										
C106	Swivel Base	Type	Tube Size	Δ	R	C	П	E		Ka
C100	Swivel Ease	Type	Tube Size	50	40	50	01		_	
	10mm ø hole	CIUG	N/A	50	40	50	81	111		0.35
	2 no 10mm ø holes	The Swivel Base is	designed to pro	vide a	base	fixing	g. It is	s usua	illy use	ed in
C		conjunction with a	C36G type fitti	na to r	nake :	a C4	- G tvi	he bas	se swi	vel
		combination This	Etting door not	nrovid		icion		ity to	hour	
0		combination. This	itting does not	provia	e sun	icien	rigia	ιτγ το	be us	eu as
in the second		a railing base with	out other means	s of su	port					
0										
- Coch Clomp*										
• • Fastulannp										
C11	Wall Flange	Туре	Tube Size	Α	В	С	D		Ø	Kg
		C11G20	26.9	86	42	57	4		9	0.32
	12.11	C11625	22.7	80	45	64	6	-	0	0.41
	B p aholes	011025	33.7	09	45	04	0		-	0.41
		C11G32	42.4	102	50	76	6		9	0.51
		C11G40	48.3	114	57	89	6		9	0.64
A Destruction of the second		C11650	60.2	107	61	OF	6		0	1 10
		011050	00.5		04	95	<u> </u>		9	1.10
Contraction of the local division of the loc		The Wall Flange is	designed to prov	vide a	positi	onal	wall o	r base	e fixing	g.
	The t	It is not recommend	nded to use this	fitting	as a s	struc	tural	railing	base	
- Fast Ciamd	×									
•										
C12	Railing Base Flange - Ductile	Туре	Tube Size	Α	В	С	D	E	Ø	Kg
	abalas	C12G20	26.9	76	65	8	76	114	11	0.65
	Ø noies	012020	20.5	/0	33		70	488		0.05
	A TA	C12G25	33.7	89	/6	9	89	128	14	1.01
	$\mp \mathbf{I} (- \mathbf{\Phi})$ (C12G32	42.4	89	80	10	102	140	14	1.41
		C12G40	48 3	80	80	10	114	152	14	1.61
()		012070		100	00		4.07	1.02	10	1.01
		C12G50	60.3	128	88	9	127	165	18	1.80
- (a"		The Railing Base is	designed to pro	ovide a	base	for r	ailing	s and	other	
		structures. It is re-	commended the	t this f	itting	bei	sed in	1 2000	rdanc	e with
Fastelaman		EactClama maxim	m noct contro d	limone	iona		able 7		ur Te	chnical
- represently		rasciamp maximi	in post centre d	mens	ions,	see <u>t</u>	anie 3	2 011 0	urie	anneal
-		Page								
C13	Railing Vertical Side Support	Туре	Tube Size	Α	В	С	М	L	ø	Kg
		C13G25	33.7	45	96	67	25	104	14	0.91
		012022	42.4	50	100	70	20	114	1.4	1.20
		C13632	42.4	50	103	12	30	114	14	1.20
	->M -	C13G40	48.3	60	123	86	40	120	14	1.50
		The Railing Vertica	Side Support is	s desia	ned to	pro	vide	a base	for r	ailings
	John Mil J	and other structure	es that need a c	ide ma	unto	d fivi	na T+	is rec	omm	ended
	ø holes	that this fatter	used in a s					is red	Sinne	shueu
	ALULIN LL Y	that this fitting be	used in accorda	nce wi	th Fas	stCla	mp m	aximu	m po	st centre
		dimensions, see ta	ble 3 on our Tec	hnical	Page					
					5.5					
FastQamp										
Fastelamp										
FastClamp										
FastClamp										E&OE
Fastetamp										E&OE
Fastetamp										E&OE
FastGlamp										E&OE
Fastelamp									0	E&OE
Fastelamp		Sa	les: ()1(61		34	.3	2	E&OE



C14 Railing Horizontal Side Support									
	Туре	Tube Size	Α	В	С		ļ	Ø	Kg
ababa	C14G25	33.7	90	30	12		1	.8	0.92
ø holes	C14G32	42.4	90	35	12		1	.8	1.41
	C14G40	48.3	90	41	15		1	.8	1.53
	The Railing Horizo	ontal Side Suppo	ort is de	signe	d to j	provid	e a bas	e for	
	railings and other	structures that	need a	side	moun	ited fi	xing. It	is	
	recommended th	at this fitting be	used in	acco	rdane	ce witl	h FastC	lamp	1
	maximum post ce	ntre dimensions	s, see <u>ta</u>	ble 3	on o	ur Tec	hnical	Page.	1
C15 Side Palm Fixing	Type	Tube Size	А	В	С	К		N	Ka
2 no 11 mm o bolos	C15G25	33.7	97	76	63	26	89 7	/1	0.65
B sho Timmønoles	C15G32	42.4	108	84	72	31	98 8	32	0.82
	C15G40	48.3	112	92	78	34	104 8	36	0.86
	The Side Support	is designed to p	rovide	a bas	e for	railing	s and o	other	
	structures that no	ed a side moun	ted xin	g. It i	s reco	omme	nded ti	nat th	nis
	fitting be used in	accordance with	FastCl	amp i	naxin	num p	ost cer	ntre	
	dimensions, see <u>t</u>	<u>able 3</u> on our Te	chnical	Page	•				
C16 Handrail Bracket	Type	Tubo Sizo	٨	C	E		_	ø	Va
Hanturali Bracket	C16G20	26 Q	Α <u>Δ</u> Δ	57	55	78		9	0.45
øholes +	C16625	33.7	44	63	57	82	1	1	0.49
	C16G32	47.4	44	76	63	102	1	1	0.60
	C16G40	48.3	48	85	67	108	1	1	0.63
	The Handrail Brac	ket is designed	to secu	re ha	ndrai	tube	to a wa	all. Tt	can
	also be used on to	op of walls as a x	king for	a low	/ rail.				
C17 Current Current C	Turo	Tube Circ							Va
C17 Ground Support	C17C25	Tube Size	A 60	B 140	120	1 E	_		Kg
↓ ←	C17G23	33.7	60	140	120	4.5			1.42
	C17G32	42.4	60	140	120	4.5			1.42
	The Ground Sock	t is designed to	provid	140 0 2 b	130	4.5 13t Cal	n ho ca	ct int	1.42
	around to suppor	t a nost The no	st is re	mova	hle T	t is rea	comme	nded	that
	this fitting be use	d in accordance	with Fa	stCla	mp m	aximu	im pos	t cent	tre
••	dimensions, see t	able 3 on our Te	chnical	Page			poo	c com	
FastClamp"					-				
			_	_	_	_	_		_
C18 Toeboard	Туре	Tube Size	Α	В	С	D	E	ø	Kg
¥	C18G32	42.4	45	90	58	30	100 1	8	2.00
	C18G40	48.3	45	90	58	30	100 1	18	2.12
	The Base Flange	with Integrated	Toeboa	ard is	ideal	for gu	ardrail	ing ar	nd
2 no 18mm a holes	balustrading appl	ications where t	he addi	tion o	of a to	oeboa	rd is re	quire	d.
3405	The side plates ha	ve slotted holes	to allo	w for	a deg	gree o	f sidew	ays	
	movement for eas	se of installation	. It is re	ecom	nend	ed tha			i ho
	used in accordance	e with FastClam	-				at this i	itting	100
	see table 3 on our		p maxi	mum	post	centre	e dimer	nsions	5, 5,
	See <u>tuble 5</u> on ou	r Technical Page	p maxi	mum	post	centre	e dimer	ntting 1sions	5, 5,
C20 3 Way 90° Ebow	Type	r Technical Page	ip maxi A	mum	post	centre	e dimer	ntting	s, Ka
C20 3 Way 90° Elbow	туре С20G20	r Technical Page Tube Size 26.9	ip maxi A 40	mum	post	centre	e dimer	nicting 1sion:	бс S, Kg 0.37
C20 3 Way 90° Elbow	Туре С20G20 С20G25	r Technical Page Tube Size 26.9 33.7	p maxi <u>A</u> 40 48	mum	post	centre	e dimer	nicting nsion:	Kg 0.37 0.53
C20 3 Way 90° Elbow	Type C20G20 C20G25 C20G32	r Technical Page Tube Size 26.9 33.7 42.4	p maxi • 40 48 61	mum	post	centre	e dimer	nsion:	Kg 0.37 0.53 0.80
C20 3 Way 90° Elbow	Type C20G20 C20G25 C20G32 C20G40	r Technical Page Tube Size 26.9 33.7 42.4 48.3	p maxi 40 48 61 67	mum	post	centre	e dimer	nsion:	Kg 0.37 0.53 0.80 1.02
C20 3 Way 90° Elbow	Type C20G20 C20G25 C20G32 C20G40 C20G50	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3	p maxi - 40 48 61 67 84	mum	post	centre	e dimer	nsion:	Kg 0.37 0.53 0.80 1.02 1.82
C20 3 Way 90° Elbow	Type C20G20 C20G25 C20G32 C20G40 C20G50 The 3 way 90° Elit	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed	p maxi - 40 48 61 67 84 to prov	mum vide a	neat	centre	e dimer	nsion:	Kg 0.37 0.53 0.80 1.02 1.82 per rail
C20 3 Way 90° Elbow	Type C20G20 C20G25 C20G32 C20G40 C20G50 The 3 way 90° Ell of guardrail or frame	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes.	A A 40 48 61 67 84 to prov	num	neat	centre	e dimer	nsion:	Kg 0.37 0.53 0.80 1.02 1.82 per rail
C20 3 Way 90° Elbow Galagies Clamp	Type C20G20 C20G25 C20G32 C20G40 C20G50 The 3 way 90° Ell of guardrail or frame	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes.	p maxi <u>40</u> 48 61 67 84 to prov	num	post neat	centre	e dimer	nitting nsion:	Kg 0.37 0.53 0.80 1.02 1.82 per rail
C20 3 Way 90° Elbow G21 C21 C21 C21 C21 C21 C21 C21 C	Type C20G20 C20G25 C20G32 C20G40 C20G50 The 3 way 90° Ell of guardrail or fra Type	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes. Tube Size	A A 40 48 61 67 84 to prov	num	neat	corne	e dimer		Kg 0.37 0.53 0.80 1.02 1.82 per rail
C20 3 Way 90° Elbow	Type C20G20 C20G25 C20G32 C20G50 The 3 way 90° Ell of guardrail or fra Type C21G20	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes. Tube Size 26.9	A 40 48 61 67 84 to prov	ride a	neat	corne	e dimer	ne up	Kg 0.37 0.53 0.80 1.02 1.82 per rail Kg 0.26
C20 3 Way 90° Elbow G21 C21 C21 C21 C21 C21 Corner C/W Through Tube	Type C20G20 C20G25 C20G32 C20G50 The 3 way 90° Ell of guardrail or fra Type C21G20 C21G25	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes. Tube Size 26.9 33.7	A 40 48 61 67 84 to prov	ride a	neat	corne	e dimer	ne up	Kg 0.37 0.53 0.80 1.02 1.82 per rail Kg 0.26 0.43
C20 3 Way 90° Elbow	Type C20G20 C20G25 C20G32 C20G50 The 3 way 90° Ell of guardrail or fra Type C21G20 C21G25 C21G25 C21G25 C21G25 C21G25	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes. Tube Size 26.9 33.7 42.4	A 40 48 61 67 84 to prov A 40 48 60	ride a	neat	corne	e dimer		Kg 0.37 0.53 0.80 1.02 1.82 per rail Kg 0.26 0.43 0.58
C20 3 Way 90° Elbow	Type C20G20 C20G25 C20G32 C20G50 The 3 way 90° Ell of guardrail or fra Type C21G20 C21G25 C21G20 C21G25 C21G20 C21G25 C21G24 C21G25 C21G32 C21G40	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes. Tube Size 26.9 33.7 42.4 48.3	A 40 48 61 67 84 to prov A 40 48 60 67	ride a	neat	corne	e dimer		Kg 0.37 0.53 0.80 1.02 1.82 per rail Kg 0.26 0.43 0.58 0.69
C20 3 Way 90° Elbow	Type C20G20 C20G25 C20G32 C20G50 The 3 way 90° Ell of guardrail or fra Type C21G20 C21G25 C21G32 C21G30 C21G50	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes. Tube Size 26.9 33.7 42.4 48.3 60.3	A 40 48 61 67 84 to prov A 40 48 60 67 86	ride a	neat	corne	e dimer		Kg 0.37 0.53 0.80 1.02 1.82 per rail 0.26 0.43 0.58 0.69 1.70
C20 3 Way 90° Elbow	Type C20G20 C20G25 C20G32 C20G50 The 3 way 90° Ell of guardrail or fra Type C21G20 C21G25 C21G20 C21G20 C21G25 C21G20 C21G25 C21G20 C21G25 C21G20 C21G25 C21G32 C21G50 The Corner Comp	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes. Tube Size 26.9 33.7 42.4 48.3 60.3 odd the size 26.9 33.7 42.4 48.3 60.3 100 - 1	A 40 48 61 67 84 to prov A 40 48 60 67 86 Jh tube	ride a L <u>36</u> 48 57 63 75 is de	neat	corne	rovide	a 90°	Kg 0.37 0.53 0.80 1.02 1.82 per rail 0.26 0.43 0.58 0.69 1.70
C20 3 Way 90° Elbow	Type C20G20 C20G25 C20G32 C20G40 C20G50 The 3 way 90° Ell of guardrail or fra Type C21G20 C21G25 C21G25 C21G32 C21G40 C21G50 The Corner Comp corner for the inte	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes. Tube Size 26.9 33.7 42.4 48.3 60.3 betwith througermediate rail of	A 40 48 61 67 84 to prov 48 60 48 60 67 86 Jh tube guardu	ride a L 36 48 57 63 75 is de rail or	neat	corne d to p es.	e dimer	a 90°	Kg 0.37 0.53 0.80 1.02 1.82 per rail 0.26 0.43 0.58 0.69 1.70
C20 3 Way 90° Elbow	Type C20G20 C20G25 C20G32 C20G40 C20G50 The 3 way 90° Ell of guardrail or fra Type C21G20 C21G25 C21G32 C21G40 C21G50 The Corner Comp corner for the inter	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes. Tube Size 26.9 33.7 42.4 48.3 60.3 lete with througermediate rail of	A 40 48 61 67 84 to prov 48 60 48 60 67 86 yh tube guardi	ride a 36 48 57 63 75 is de rail or	neat	corne d to p es.	rrovide	ntting nsion: 	Kg 0.37 0.53 0.80 1.02 1.82 per rail 0.26 0.43 0.58 0.69 1.70
C20 3 Way 90° Elbow	Type C20G20 C20G25 C20G32 C20G40 C20G50 The 3 way 90° Ell of guardrail or fra Type C21G20 C21G25 C21G32 C21G40 C21G50 The Corner Comp corner for the inter	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes. Tube Size 26.9 33.7 42.4 48.3 60.3 sow is designed mes.	A 40 48 61 67 84 to prov 48 60 48 60 67 86 Jh tube guardi	ride a 36 48 57 63 75 is de rail or	neat	corne d to p es.	e dimer		Kg 0.37 0.53 0.80 1.02 1.82 per rail 0.26 0.43 0.58 0.69 1.70
	Type C20G20 C20G25 C20G32 C20G40 C20G50 The 3 way 90° Ell of guardrail or fra Type C21G20 C21G25 C21G32 C21G40 C21G50 The Corner Comp corner for the inte	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes. Tube Size 26.9 33.7 42.4 48.3 60.3 lete with througermediate rail of	A 40 48 61 67 84 to prov 48 60 48 60 67 86 Jh tube guardi	ride a 164 a 164 a 164 a 165 a	neat	corne d to p es.	e dimer	ne up	Kg 0.37 0.53 0.80 1.02 1.82 per rail 0.26 0.43 0.58 0.69 1.70
	Type C20G20 C20G25 C20G32 C20G40 C20G50 The 3 way 90° Ell of guardrail or fra Type C21G20 C21G25 C21G25 C21G32 C21G40 C21G50 The Corner Comp corner for the into	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes. Tube Size 26.9 33.7 42.4 48.3 60.3 owith througer ermediate rail of	A 40 48 61 67 84 to prov 48 60 48 60 67 86 Jh tube guardi	ride a 164 a 164 a 164 a 165 a	neat	corne d to p es.	e dimer	a 90°	Kg 0.37 0.53 0.80 1.02 1.82 per rail 0.26 0.43 0.58 0.69 1.70
	Type C20G20 C20G25 C20G32 C20G40 C20G50 The 3 way 90° Ell of guardrail or fra Type C21G20 C21G25 C21G32 C21G40 C21G50 The Corner Comp corner for the inte	r Technical Page Tube Size 26.9 33.7 42.4 48.3 60.3 bow is designed mes. Tube Size 26.9 33.7 42.4 48.3 60.3 own is designed mes. Tube Size 26.9 33.7 42.4 48.3 60.3 between the size between the size 26.9 33.7 42.4 48.3 60.3 between the size between the size	A 40 48 61 67 84 to prov A 40 48 60 67 86 9h tube guardi	ride a L 36 48 57 63 75 is de rail or	neat	corne	e dimer		Kg 0.37 0.53 0.80 1.02 1.82 per rail 0.26 0.43 0.58 0.69 1.70 Kg 0.26



C22 Two Socket Cross	Туре	Tube Size	A	В	Kg
<u> </u>	C22G20	26.9	40	80	0.36
	C22G25	33.7	48	95	0.43
F	C22G32	42.4	60	120	0.62
	C22G40	48.3	67	134	0.71
	C22G50	60.3	86	172	1.50
	The Two Socket	Cross fitting prov	ides the	midrail joint for h	andrail and
•• • • • • • • • • • • • • • • • • • • •	other structures	It is recommend	ad that	the handrail point for he	s continuous
- Fast Clamp	through the fitting		eu tildt	the natural post k	scontinuous
	through the fittin	9.			
C23 Side Outlet Cross	Туре	Tub <u>e Size</u>	Α	L	Kg
	C23G20	26.9	40	44	0.42
- La	C23G25	33.7	48	48	0.49
	C23G32	42.4	60	57	0.94
	C23G40	48.3	67	63	0.88
	C23G50	60.3	86	75	1.67
	The Side Outlet T	ee fitting provide	s a thre	e way midrail joint	for handrail
	and other struct	ires. It is recomm	nended i	that the handrail n	ost is
	continuous throu	ah the fittina	ichiaca		0505
eecolemp 1- 1- 1	continuous tinou	gir the fitting.			
C24 4 Way Cross + Central Tube	Туре	Tube Size	Α	L	Kg
a set of	C24G20	26.9	41	59	0.60
	C24G25	33.7	48	65	0.84
	C24G32	42.4	60	80	1.21
	C24G40	48.3	67	85	1.20
	C24G50	60.3	86	90	2.50
	The 4 Way Cross	tting provides a f	four way	v midrail joint for h	andrail and
	other structures	It is recommend	ed that	the handrail nost is	s continuous
FastClamp	through the fittin	a. This fitting ma	v also h	e used for the ton	rail with the
	centre post canno	ed with a C65 Pla	stic Sto	p End.	
C25 Short Tee Swivel	Туре	Tube Size	A	F =	Ka
	C25G20	26.9	65		0.31
	C25G25	33.7	66		0.32
\$	C25G32	42.4	73		0.45
	C25G40	48 3	81		0.40
	C25650	60.2	110		1 1 /
	Short Too Switzel	fittings are rearry		d in naive to facilitat	
	of 00% to 190% to	inclings are norm	any use	a in pairs to facilitat	angles
	01 90° to 180°, it	is also used on si		s with a CU2 and C	os nicings in End in landing
	conjunction with	a short piece of t	uve and	u a COJ Plastic Stoj	a uirod not the
	number of pairs	any please speci	iy tie n	uniber of fittings re	equiled, not the
C26 Angle Cross up to 45°	Type	Tube Size	Δ		Ka
Aligie cross up to 45	C26G25	33.7	162		0.87
he he	C26G32	42.4	190		1 20
A 3	C26G40	49.3	219		1.20
	Typically used for	Guardrail when	Connoct	ing the mid or low	
- O	uprights The up	ight tubo muct m	omain or	ang the mit of 10W6	mid and lower
	role out to cuit. T	bo C26 is normal	ennain Ci huucod	in conjunction with	
0/45°	and stocked as his	ne Czo is normal	iy used	in conjunction with	nacified angle
Fast Namn	botwoon 00 and	ninks and are mad	chinea t	o the customer's s	pecineu angle
a core an lib	between 0° and 4	· · ·			
C27 Angle Tee up to 45°	Type	Tube Size	A		Ка
	C27G25	33.7	162		0.91
he.	C27G32	42.4	190		1.31
A 3.	C27G40	48 3	218		1.63
	Typically used for	Guardrail when	Connect	ing top rails to upr	ights The C27
E. 0	is normally used i	n conjunction with	th aC26	Fittings are stock	ed as blamke
	and are machines	to the customer	r's speci	fied angle between	0° and 45°
0/45°		to the customer	s speci	incu angle between	
- FastClamp					
Adjustable 2 Socket Cross 30°-	T	Tube Cinc			
45°	Туре	Tube Size	A		Kg
	C28G25	33.7	162		0.82
	C28G32	42.4	190		1.17
	C28G40	48.3	218		1.50
/ <u>30° t0/45°</u>	The Adjustable 2	Socket Cross fitt	ina will	accommodate any	rake angle from
	30° to 45° This f	itting is not recor	nmende	ed as the ton fitting	i on a quardrail
	or balustrade sve	tem, use the C20	Adjuct	able Short Tee	, si a guararan
	or balastidue 3ys	terry use the ezg	, ajast		
Sa Fast Clamping La A					
					E&OE
					000



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Adjustable Short Tee

Type

C29G3242.485630.87C29G4048.3102680.90The Adjustable Short Tee fitting will accommodate any rake angle from 30°to 60°. This fitting is commonly used for the top rail of handrail to
accommodate the rake angle on slopes. It can also be used for any Tee Joint
that needs to mate at an angle of between 30° and 60° for light weight
structures.

74

54

0.58

Tube Size 33.7

Туре	Tube Size	Α	Kg
C30G20	26.9	22	0.15
C30G25	33.7	25	0.15
C30G32	42.4	25	0.18
C30G40	48.3	25	0.21
C30G50	60.3	40	0.31

The Collar fitting can be used to support the C03 fitting when the latter is used as a hinge. It can also be used to increase the load capacity of another fitting when used together. This tting can be used as a stop for a sliding tube.



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Туре	Tube Size	Α	В	С	Kg
C31G20	26.9	25	30	15	0.21
C31G25	33.7	25	33	15	0.23
C31G32	42.4	25	38	15	0.25
C31G40	48.3	25	41	15	0.29

This fitting is designed as a gate eye for light weight gates. If a heavy gate is being used we recommend that CO3 and C30 type fittings are used to support the gate.

Туре	Tube Size	Α	В	С	D	Kg
C32G20	26.9	30	25	13	38	0.24
C32G25	33.7	33	25	13	38	0.27
C32G32	42.4	38	25	13	38	0.30
C32G40	48.3	41	25	13	38	0.33

This fitting is designed as a gate hinge for light weight gates. If a heavy gate is being used we recommend that CO3 and C30 type fittings are used to support the gate.

Туре	Tube Size	Α	В	С	D	Kg
C33G20	26.9	32	25	10	25	0.17
C33G25	33.7	34	25	13	21	0.25
C33G32	42.4	39	25	13	25	0.25
C33G40	48.3	41	25	13	25	0.30
The College is dealer	and the second states of					

The fitting is designed to provide an attachment for chain.

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FastClamp	

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Туре	Tube Size	Α	В	С	Ø	Kg
C34G25	26.9	45	25	5	6	0.18
C34G32	33.7	53	40	5	11	0.34
C34G40	42.4	56	40	5	11	0.37

The fitting is designed to provide an attachment for flat sheets or board. It may also be used as a gate stop. An alternative fitting for the attachment of boards is the C35 type.

C35	Male S	Swivel	Туре	Tube Size	Α	В	С	Ø	Kg		
			C35G20	26.9	32	38	5	6	0.18		
			C35G25	33.7	32	42	5	6	0.20		
	+	3	C35G32	42.4	32	47	5	6	0.21		
ALL			C35G40	48.3	32	50	5	6	0.24		
	T TC	TYPA	C35G50	60.3	48	60	5	6	0.53		
100	¥	Ø Ø	The Male Swivel can be used on its own for use with a shakle and chain or								
	Ø		with the C36 female swivel to mount rails at any angle for slopes. It can also								
FastClamp	Þ		be used for attaching flat sheets or boards to a structure and is available								
and the second se			accompled with th	o C26 fittings of	- CAE	cinal	- min	ol combination			

assembled with the C36 fittings as a C45 single swivel combination. E&OE



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DESSEGES VALVES - TUBES - FITTINGS

DESSEGES VALVES - TUBES - FITTINGS DES

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C61	Allen Keys	Туре	Tube Size				
		C61523/40	<u> </u>	2			
		Allon kove pro pvo	42.4, 40.3 & 00	.J c. tho fi	rct ic	cuitable f	or the 20 and 25nh
		fitting and the ot	her for the 32 /	ond 5	nst is Onh f	Suitable I	
		nicing and the ot	the for the $52, 4$	J and J		iccings	
FastClamp*							
• I dereidinip							
C62R	Ratchet Keys	Туре	Tube Size				
		C62R	ALL SIZES				
		The ratchet drive	r and dual keys a	re also	avaik	able to sp	eed assembly. The
C		ratchet driver will	also allow tighte	ning to	the	correct to	rque.
1							
Strache Man.							
- FastClamp							
		_		_	_		
C65P	Plastic End Cap	Туре	Tube Size				Kg
		C05P20	20.9		_		80.0
		C65P25	33.7				0.10
		C65P32	42.4				0.10
	<u> </u>	C65P40	48.3	_			0.16
	+	C65P50	60.3				0.24
		Plastic End Caps	are available for f	inishing	plair	i end tub	es. Available in grey
· SachClama"		plastic they will fit	medium and he	avy gau	ige ti	ıbe.	
erastelainh							
C65G	Metal End Can	Type	Tube Size	_		_	Ка
0000	Fictal End Cup	C65G20	26.9	_	_	_	0.05
		C65G25	33.7				0.05
		C65G32	42.4				0.10
		C65G40	42.4				0.12
Mar and	(M)	C65C50	40.3				0.17
		CO3G3U	DU.3		haa k		U.29
		i nis metai piug is	nard to remove	опсе к	nas r	been arive	en in. Note this metal
FastClamn"		2 2mm Thoro is a	e usea in conjunc	tion with	ion tui	be with a	wall thickness of
• i decerentip		5.2mm. mere 6 d	in alternative pla		5011,		a cosp above.
C66	Single Mesh Clip	Туре	Tube Size	Α	В	С	Kg
	98 D. I. J. 198	C66G20	26.9	27	26	58	0.06
	a b	C66G25	33.7	30	26	61	0.07
		C66G32	42.4	33	26	64	0.08
	()A	C66G40	48.3	38	26	68	0.09
		C66G50	60.3	44	26	75	0.09
	\bigcirc	The Single Mesh (Clip is designed t	o provia	le a f	ixing for s	tandard mesh
	<	panels. It is recon	nmended that th	e clips l	be sp	aced at a	maximum of 450mm
	· · ·	apart.		-	•		
C67	Double Mesh Clip	Туре	Tube Size	A	В	C	Kg
		C67G20	26.9	27	26	58	0.09
1 111	blalab	C67G25	33.7	30	26	61	0.12
		C67G32	42.4	33	26	64	0.13
		C67G40	48.3	38	26	68	0.13
		C67G50	60.3	44	26	75	0.14
	∇	The Double Mesh	Clip is designed	to prov	ide a	fixing for	standard mesh
Call Camp		panels. It is recon	nmended that th	e clips l	oe sp	aced at a	maximum of 450mm
		apart.					
C68	Weather Cowd	Туре	Tube Size	Δ	B.	H	Ka
	Weather cow	C68G20	33 7	140	25	125	Ng 0.25
		C68625	42.4	150	25	150	0.20
		C68C40	49.7	166	25	150	0.30
100		The Weather Cou	Lis designed to		25 10 Po	iling baca	and provides a
	±	weather proof co	al when used with	h a cuit	ablo	flevible co	and provides a
		weather proof se		n a suit	ane	ICADIE SE	
	1						
Last Clamp"	A						
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000	Crucks Diretic Fod Con	Tuna	Tube Circ		<u> </u>	_	
C69	Square Plastic End Cap			40	3.2		Kg 0.01
		C69P50X50	60X60SHS	50	3.2		0.01
	C	C69P70X70	70X70SHS	70	3.2		0.02
	4	The Plastic End Ca	aps are available f	or finis	hing plain en	d square tu	ıbes.
		Available in grey p	lastic they will fit	mediu	m and heavy	tube gauge	es.
- FactClamp"	B						
erastelanih							
C70	Crimp Straight	Туре	Tube Size	AØ	В		Kg
		C70G25	33.7	26.0	34.0		0.27
		Straight Crimp Jo	ints provide a per	maner	nt in-line conr	nection for	33.7mm
Com	11	diameter x 3.2mm	thick tube, a crir	nping t	ool is necess	ary and the	ese are
90 000		available for nire c	or purchase.				
1000	t rooloo .						
- FastClamp"	ØA						
• • • • • • • • • • • • • • • • • • •							
C71	Crimp Elbow	Туре	Tube Size	AØ			Kg
		C71G25	33.7	26.0	onnestic - f		0.47
-	1 50	3 2mm thick tube	ovide a permanen		connection to	r 33./mm (se are avail	lameter x
An A	ØA DOO	hire or purchase.	, a crimping toors	s neces	saly and the	se al e avai	
s) la	1						
	T [00] /						
- FastClamp"	1						
DDA 01		T	Taba Cha		D		16 m
DDAU1	Upright Connector	DDA01	Tube Size	A 55	B C		Kg 0.38
		A connector used	in conjunction w	ith tyn	es DDA02 an	d DDA04 to	nrovide a
		connection to the	upright tube.	ich cyp	CS DDA02 an		provide a
Contraction of the local distance of the loc			apg				
Conceptor 1							
FactClamp							
• rast clamp							
DDA02	Handrail Connector	Туре	Tube Size	А	BCD)	Kg
		DDA02		51	86 30 3	8	0.48
N N N		When terminating	handrailing at ar	n end u	pright this co	onnector is	used in
	d	conjunction with	types DDA01 and	DDA0	7.		
P							
	b						
FastClamn	¥						
and ast cruitip							
DDA03	Wall Bracket	Туре	Tube Size	Α	B C D	E	Kg
	- a	DDA03	42.4	88	82 90 8	84	0.62
		This wall mounted	l cradle bracket h	as two	holes to sec	ure the han	drail
		suitable for self ta	pping screws or p	op riv	ets, and three	e wall fixing	holes
	e 6 Ha H	suitable for 6mm	diameter counter	SUNK S	crews.		
00							
FastClamp							
0	a reaction and the state balls						
DDA 04	Intermediate Bracket	Туре	Tube Size	A	BCD	E	Kg
No. of Concession, Name	e e ca of the	DDA04	42.4	30	81 84 3	888	0.44
		suitable for self to	ned cradie Drack		two noies to	onjunction	with type
and the second s		DDA01.	Philip screws or p	Job Liv	ets, useu ill C	onjunction	with type
	a	201101					
(TO)							
00 000							
FastClamp	2NO HOLES Ø 5.00 CSK						

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DDA 05	End Return	Type	Tube Size	A B	СЛ	D <u>E</u>	Ка
		DDA05	42.4	90 82	88	6 46	0.64
EastClamp		A bracket suitable diameter counters	for terminating sunk screws, use	handrailing d in conjun	back to ction wit	a wall with t h type DDA	:hree 6mm 07
rastCidinp	3 NO HOLES D 630 CSK						
DDA06	90° Bend	Туре	Tube Size	A B	С		Kg
FastClamp		DDA06 An elbow used to continuous line.	42.4 create a 90°cha	<u>33.7 35</u> nge of direc	<u>50</u> tion whi	lst retaining	0.93 a smooth
DDA07	Expanding Connector	Туре	Tube Size	A B	С		Kg
FastClamp	a b	Type DDA07 prov continuous line.	ides an inline hai	ndrail joint v	whilst ret	taining a sm	ooth
DDA08	Plastic End Cap	Туре	Tube Size	Α			Kg
		DDA08	a anon and tan	48.3	iaht		0.016
FastClamp							
DDA 09	Adjustable Bend	Туре	Tube Size	A B			Kg
Fastelamp	30° TO 220° e a a a a a a a a a a a a a a a a a a	An adjustable elbo retaining a smoot	ow which create h continuous line	31 80 s variable di e, used in co	rection c onjunctio	hanges whi on with type	<u>0.61</u> st DDA07.
							E&OE

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