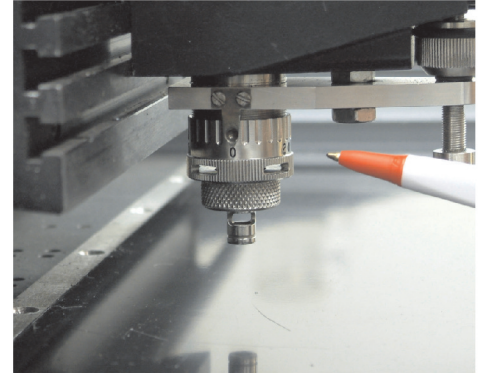


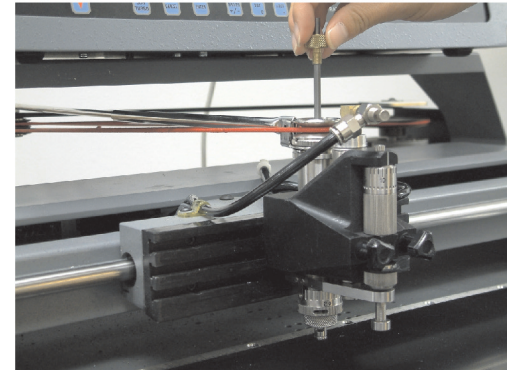


Your Guide: Zeroing The Cutter

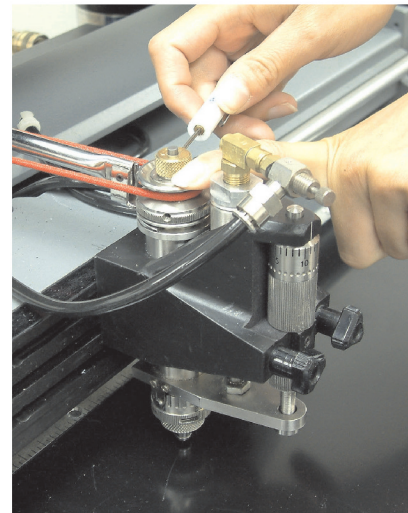
1. Set the micrometer to Zero for reference.



2. Place the carbide cutter in the rotary spindle (if you have not done so already). Tighten cutter by holding the pulley in one hand and screw the cutting tool knob counter-clockwise with the other hand.



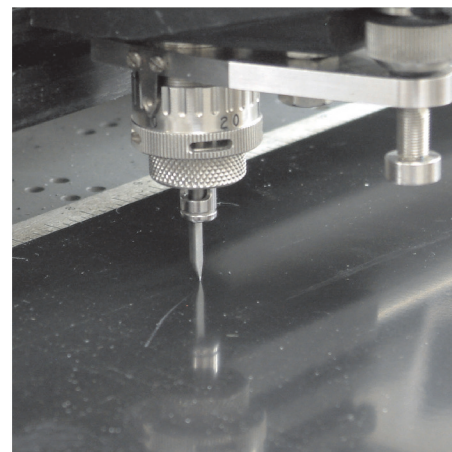
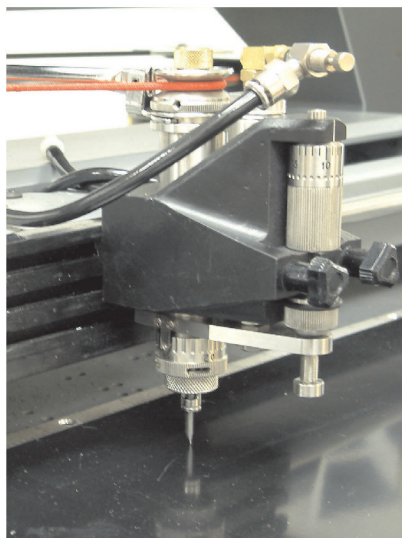
3. Hold the top of the cutting tool and loosen the knob locking screw.



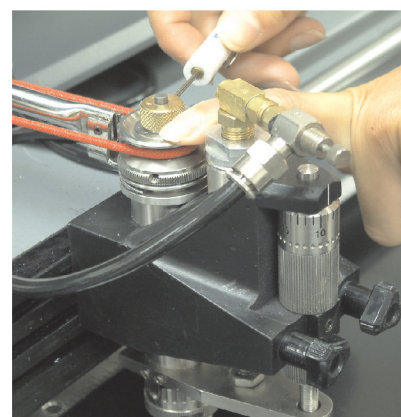
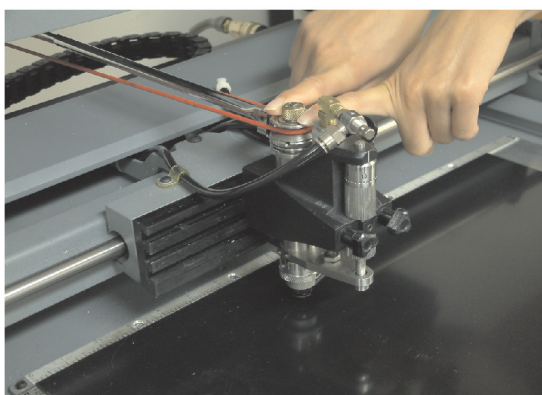
4. Lay a piece of flat material on the table.



5. Lower the cutting tool until it rests against the material.



6. While the cutting tool is resting on the material, push the rotary spindle down until the nose touches the material. Both the cutting tool and the spindle should be touching the material.



7. Tighten the locking screw, *gently*.

Congratulations! Your cutting tool is now zeroed!

Rotate the micrometer counterclockwise to adjust the depth of the cut.

Never Use pliers! Over tightening will cause damage to your machine.